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ASSETS INC**

ONLINE AUCTION

**BOART LONGYEAR DRILLING
PRODUCTS CANADA LTD.**



**MARK YOUR
CALENDARS!**

**Wednesday, July 22
10:30 AM EDT**

2442 South Sheridan Way,
Mississauga, Ontario, L5J 2M7

INSPECTION: Tuesday, July 21 from 9 AM to 4 PM EDT.

LIVE WEBCAST ONLY BidSpotter

COMPLETE SURFACE/UNDERGROUND DRILLING SHAFT MANUFACTURING FACILITY



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

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LINCOLN ELECTRIC AUTOMATION/TRUAXIS STRAIGHTENING SYSTEM

2021



LINCOLN ELECTRIC AUTOMATION/TRUAXIS AD2490 TRUAXIS straightening system



Close up of view of **TRUAXIS** pneumatic press



LINCOLN ELECTRIC/ALLEN BRADLEY PLC panel



View of bar loading/unloading conveyors



View of bar stacking stands

AUTOMATIC BAR STRAIGHTENER

LINCOLN ELECTRIC AUTOMATION/TRUAXIS (2021) AD2490 TRUAXIS STRAIGHTENING SYSTEM with ALLEN BRADLEY/LINCOLN ELECTRIC programmable PLC control, 4' minimum bar length capacity, 21' maximum bar length capacity, 1.53" minimum bar diameter, 2.36" maximum bar diameter, 30/360 degree scanning/measurement points, TRUAXIS pneumatic 40 US TON capacity straightening press, 3.25" chuck capacity, POWERPACK automatic bar loading/unloading system, integrated light curtains s/n: S040357

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

(2) OKUMA DUAL TURRET CNC TURNING CENTERS AVAILABLE

2011

DUAL TURRET



14" HYDRAULIC CHUCK

OKUMA LU35 850 dual turret CNC turning center



View of interior



View of OKUMA control

20 HP SPINDLE



DUAL TURRET

OKUMA LR15 dual turret CNC turning center



30 HP SPINDLE

OKUMA CAPTAIN L470 CNC turning center

DUAL TURRET CNC TURNING CENTERS

OKUMA (2011) LU35 850 dual turret CNC turning center with OKUMA OSP-P200L CNC control, ROTA TP350-115LH 14" hydraulic chuck, 21.65" max turning diameter, 36.22" max turning length, 3.54" spindle bore, upper turret travels X - 14.93", Z - 36.28", lower turret travels X - 9.85", Z - 34.45", speeds to 3200RPM, 40HP spindle motor, coolant, ENOMOTO chip conveyor, FILTERMIST mist collector s/n: 1528255

OKUMA LR15 dual turret CNC turning center with OKUMA CNC control, 8" 3 jaw hydraulic chuck, 23.62" max turning diameter, 9.45" max turning length, 2.44" spindle bore, 10 station upper turret, 8 station lower turret, upper turret travels X - 7.68", Z - 24.41", lower turret travels X - 5.92", Z - 24.41", speeds to 4200RPM, 20HP spindle motor, coolant, chip conveyor s/n: n/a

CNC TURNING CENTERS

MORI SEIKI (2007) NC3000/700 CNC turning center with MORI SEIKI MSX-850111 CNC control, SMW AUTOBLOCK 18" hydraulic chuck, 16.54" max turning diameter, 28.07" max turning length, 4.13" through spindle bore, 10 station turret, travels X - 11.03", Z - 23.28", speeds to 3000RPM, 29.33HP spindle motor, coolant, chip conveyor, spindle chiller, FILTERMIST F1200 mist collector s/n: NL30161022

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

CNC TURNING CENTERS & CUSTOM MANUFACTURED BAR FEEDERS



3 AVAILABLE

MORI SEIKI NC3000/700 CNC turning center



MORI SEIKI NC3000/700 CNC turning center



OKUMA LB25 CNC turning center



OKUMA LNC 10 CNC turning center



View of **CUSTOM MFG** bar feeders available



View of **CUSTOM MFG** bar feeders available



View of **CUSTOM MFG** bar feeders available

CNC TURNING CENTERS

MORI SEIKI (2006) NC3000/700 CNC turning center with MORI SEIKI MSX-850111 CNC control, SMW AUTOBLOCK 18" hydraulic chuck, 16.54" max turning diameter, 28.07" max turning length, 4.13" through spindle bore, 10 station turret, travels X - 11.03", Z - 23.28", speeds to 3000RPM, 29.33HP spindle motor, coolant, chip conveyor, spindle chiller, FILTERMIST F1200 mist collector s/n: NL301FL0729

MORI SEIKI (2006) NC3000/700 CNC turning center with MORI SEIKI MSX-850111 CNC control, SMW AUTOBLOCK 18" hydraulic chuck, 16.54" max turning diameter, 28.07" max turning length, 4.13" through spindle bore, 10 station turret, travels X - 11.03", Z - 23.28", speeds to 3000RPM, 29.33HP spindle motor, coolant, chip conveyor, spindle chiller, FILTERMIST F1200 mist collector s/n: NL3015L075

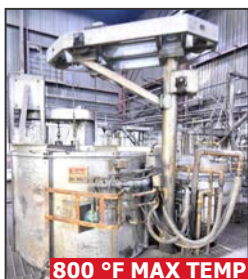
OKUMA CAPTAIN L470 CNC turning center with OKUMA CNC control, 10" hydraulic chuck, 16.54" max turning diameter, 12.99" max turning length, 4.37" spindle bore, 10-station turret, travels X - 11.81", Z - 26.57, speeds to 3000RPM, 30HP spindle motor, coolant, HENNIG chip conveyor, FILTERMISS 5800 mist collector s/n: n/a

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PIT FURNACES, CHILLING TANKS AND A SELECTION OF 6-AXIS ROBOTS



Overall view of furnaces and chilling tanks



800 °F MAX TEMP
SURFACE pit draw furnace



View of **CUSTOM MFG** pit draw furnace



View of **ALLEN BRADLEY** furnace controls



2 AVAILABLE

FANUC R2000/A165F 6-axis robot



ABB 6-axis robot



BLAST FURNACES

SURFACE pit draw furnace with **SURFACE** PLC cabinet, 800F max temperature, 1,200,000 BTU P/HR fuel demand, 21' depth, 7' diameter, (2) cooling stations s/n: J-525

MFG UNKNOWN pit furnace with 21' depth, 7' diameter s/n: n/a

6-AXIS ROBOTS

FANUC R2000/A165F 6 axis robot with **FANUC R-J3IB** controller and pendant s/n: R02X06270

FANUC R-2000/A165F 6 axis robot with **FANUC R-53IB** controller and pendant s/n: R03506412

ABB 6 axis robot with **ABB 1RB76001400-25L** control and pendant, s/n: n/a

BAR FEEDERS

GUDDERL 0909173 bar feeder with 14" 3 jaw chuck, 20' overall length

CUSTOM MFG bar feeder 15" chuck, 20' overall length, 13' X 9" (4) chain infeed conveyor s/n: n/a

CUSTOM MFG bar feeder with 16" 3-jaw chuck, 20' overall length, 12' X 7" (5) chain infeed conveyor s/n: n/a

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WELL-MAINTAINED BAR FRICTION WELDING EQUIPMENT



14' X 7' (6) CHAIN BAR INFEEED CONVEYOR

THOMPSON friction welder



View of headstock



View of bar loader



TOCCO bar friction welder



View of bar loading conveyor



View of headstock



View of PLC panel

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION



5,150 LB. CAPACITY

TCM PROGG30 LPG forklift



5,150 LB. CAPACITY

TCM PROGG30 LPG forklift



5,250 LB. CAPACITY

NISSAN MCU1F2A30LU LPG forklift



2,300 LB. CAPACITY

HYSTER 535XL LPG forklift



550 LB. CAPACITY

SKYJACK SJIII-3219 electric scissor



KAESAR SIGMA SFC905 air compressor



200 HP

KAESAR SIGMA DSD200 air compressor

BAR FRICTION WELDERS

THOMPSON friction welder with SIEMENS PLC control, 23' overall bed length, 14" chuck, 14" X 7' (6) chain bar infed conveyor s/n: RW93572

TOCCO bar friction welder with TOCCO INDUCTRON II microprocessor control

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

CONVENTIONAL EQUIPMENT AND FABRICATION EQUIPMENT AVAILABLE



26" THROAT

BOMAR TRANSVERSE 610.440A CNC
horizontal band saw



DOALL C-430 horizontal band saw



METLAB MET500H enclosed
cut off saw



EXOTOM STRUERS
enclosed cut off saw



2 AVAILABLE

83" CENTERS

COLCHESTER MASTIFF 1400 gap bed engine lathe



DEVLEIG 3B-48 horizontal
boring machine



BRIDGEPORT 2VS universal
mill



CINCINNATI OM NO2 universal
grinder



BROWN & SHARPE
612 surface grinder



100 TON

ENERPAC H frame
shop press

MACHINE TOOLS & CONVENTIONAL EQUIPMENT

COLCHESTER MASTIFF 1400 gap bed engine lathe with 12" 3-jaw chuck, 22" swing, 26" swing in the gap, 83" in between centers, 3.5" spindle bore, speeds to 1400RPM, ACCURITE 2 axis DRO s/n: n/a

COLCHESTER MASTIFF 1400 gap bed engine lathe with 16" 4-jaw chuck, 22" swing, 26" swing in the gap, 83" in between centers, 3.5" spindle bore, speeds to 1400RPM s/n: n/a

DEVLEIG 3B-48 horizontal boring machine with 40" X 26" t-slot table, speeds to 1200RPM, 50 taper, ACCURITE 2-axis DRO s/n: 12-1228

BRIDGEPORT 2VS universal mill with 55" X 14" t-slot table, speeds to 1500RPM, power x/y traverse s/n: 4401847

BRIDGEPORT vertical mill with 42" X 9" t-slot table, speeds to 2720RPM, 3/4HP, s/n: J125162

CINCINNATI OM NO2 universal grinder with 39" X 5" table, 7" wheel, 3/4HP s/n: LT6412-4

BROWN & SHARPE 612 surface grinder with 6" X 12" t-slot table, 6" wheel, s/n: 523-612-3239

TIPO IM35 gearhead drill with 13" X 13" t-slot table, speeds to 2400RPM s/n: 29157

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

CNC TURNING CENTERS

OKUMA LB25 CNC turning center with OKUMA CNC control, SAMCHULLY 10" 3-jaw hydraulic chuck, 14.17" max turn diameter, 11.81" max turning length, 3.15" spindle bore, 12-station turret, travels X - 7.24", Z - 26.38, speeds to 3500RPM, coolant, MLB chip conveyor, FILTERMIST FL1200 mist collector s/n: 9655

OKUMA LNC 10 CNC turning center with OKUMA OSP700L CNC control, KITIGAWA B215 hydraulic chuck, 14.17" max turn diameter, 25.59" max turning length, 3.15" spindle bore, 12 station turret, travels X - 9.05", Z - 25.59", speeds to 3200RPM, coolant, chip conveyor s/n: 08060262

SAWS

BOMAR TRANSVERSE 610.440A CNC horizontal band saw with BOMAR PLC control, 26" throat, 4HP, main vise, shuttle vise, 20" X 22" infeed conveyor, 22" X 22" outfeed conveyor, coolant s/n: n/a

DOALL C-430 horizontal band saw with PLC control, 12" throat, 4.5HP, main vise, shuttle vise s/n: 546-01114

METLAB MET500H enclosed cut off saw with METCUT-RA PLC control, 12" disc, 4HP s/n: 3347

EXOTOM STRUERS enclosed cut off saw with 12" disc s/n: 3810361

ROLLING STOCK

(2) **TCM** PROGG30 LPG forklift with 5150 lb. max capacity, 189" max reach, 3-stage high visibility mast, side shift, cushion tires, 11,728 HRS / n/a HRS (recorded on meter at time of listing s/n: n/a)

NISSAN MCU1F2A3OLU LPG forklift with 5250 lb. max capacity, 187" max reach, 3-stage high visibility mast, side shift, cushion tires s/n: CU1F2-920512

HYSTER 535XL LPG forklift with 2300 lb. max capacity, 190" max reach, 3 stage high visibility mast, cushion tires 6602 HRS (recorded on meter at time of listing) s/n: 80100B05735SJ

SKYJACK SJIII-3219 electric scissor lift with 24V motor, 19' max reach, 550 lb. capacity, 646HRS (recorded on meter at time of listing) s/n: 24008

COMPRESSORS

KAESAR (2008) SIGMA DSD200 air compressor with 200HP, 862CFM, 35,887 HRS run time / 7655 HRS run time (recorded on meter at time of listing) s/n: 1254

KAESAR (2014) SIGMA SFC905 air compressor with 100HP, 481CFM, 64,710 HRS run time, 55,225 HRS load time (recorded on meter at time of listing) s/n: 1439

KAESAR TG310 refrigerated air dryer s/n: RK0B110ABB5A2NL08080

BAR STRAIGHTENERS

EITEL PRESS RP25 hydraulic bar straightening press s/n: 13611

(2) **MFG UNKNOWN** hydraulic bar straightening press s/n: n/a

INSPECTION EQUIPMENT

ZEISS 2840-18 MD CMM with PC base control, 52" X 40" granite surface plate, RENISHAW PHC9 M9C2 probe controller, RENISHAW PH9 touch probe, travels (approx.) X - 30", Y - 20", Z - 13" s/n: CMM900900868

FACTORY EQUIPMENT

DEMAG overhead bridge crane with 11,000 lb. capacity, DEMAG 11,000 lb. capacity hoist, 38' span, 26' height under hook s/n: n/a

DEMAG overhead bridge crane with 7 ton capacity, (2) DEMAG 7 TON capacity hoists, 38' span, 26' height under hook s/n: 80567

SOS free-standing gantry crane system consisting of (1) SOS 2 TON single girder capacity bridge crane with (2) DEMAG 2 TON electric hoists s/n: 954304, (1) SOS 2 TON capacity single girder bridge crane with (2) STAHL 2 TON capacity hoists s/n: 051249, 116' overall rail length, 21' span, 11' height under hook s/n: n/a

SOS free-standing gantry crane with 2 TON capacity, single girder bridge crane, (2) DEMAG 4000 lb. capacity hoists, 60' overall runway length, 22' span, 12' height under hook s/n: 95-490-2

SOS free-standing gantry crane system with 2 TON capacity, single girder bridge, (2) STAHL 2 TON electric hoists, 50' overall rail length, 26' span, 12' height under hook s/n: n/a

SOS free-standing gantry crane system with 2 TON capacity, single girder bridge, (2) STAHL 2 TON electric hoists, 39' overall rail length, 22' span, 13' height under hook s/n: 0678

SOS free-standing gantry crane system with 2 TON capacity, single girder bridge, (2) STAHL 2 TON electric hoists, 38' overall rail length, 18' span, 12' height under hook s/n: 1205

SOS free-standing gantry crane system with 2 TON capacity, single girder bridge, (2) DEMAG 2200 lb. electric hoists, 31' overall rail length, 21' span, 13' height under hook s/n: 15-0497

DEMAG free-standing jib arm crane with DEMAG 500 lb. capacity hoist, 11' span s/n: n/a

DEMAG free-standing jib arm crane with DEMAG 500 lb. capacity hoist, 9' span s/n: n/a

STANLEY VIDIMAR STAK-O-SYSTEM parts retrieval system with lift, racks and bins s/n: n/a

KARDEX INDUSTREIVER automated parts cabinet with 7' X 17" shelves s/n: n/a



DEMAG overhead bridge crane

11,000 LB. CAPACITY



DEMAG overhead bridge crane

7 TON CAPACITY



SOS free standing gantry crane system

2 TON CAPACITY

ALSO: FULL STORES featuring HUGE quantities of electrical parts and components, hydraulic parts and components, electric motors ranging from 5HP to 25HP, transformers, gearboxes, belts, hoses, HUGE quantity of machine tool accessories such as indexing heads, vises, tooling, LISTA cabinets, butcher block work benches, material carts & much more!

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

Tuesday, July 21 from 9 AM to 4 PM or by appointment. Please email info@corpassets.com to arrange.

REMOVAL

All assets must be removed no later than Friday, August 21 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. **SALE WILL BE CONDUCTED IN USD.**

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We Accept



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