



**CORPORATE
ASSETS INC**

ONLINE AUCTION

WBT MACHINE & TOOL LTD.



**Thursday, November 6
10:30 AM EST**

**MARK YOUR
CALENDARS!**

1960 Halford Drive,
Oldcastle, Ontario, N9G 0B8

INSPECTION: Wednesday, November 5 from 9 AM
to 4 PM EST.



LIVE WEBCAST ONLY BidSpotter

LATE MODEL & MULTI-AXIS CNC MACHINING FACILITY



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

“Let Our Experience Be Your #1 Asset”™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

www.corpassets.com • 416.962.9600 • info@corpassets.com

HIGH PERFORMANCE OPPOSED SPINDLE CNC LIVE MILLING & TURNING CENTER

2022



5000 RPM

OKUMA LB3000EXII SPACE TURN opposed spindle CNC turning center

30 HP



View of main spindle

2022



EDGE TECHNOLOGIES REBEL 102 CNC bar feeder

HIGH PERFORMANCE OPPOSED SPINDLE CNC LIVE MILLING & TURNING CENTER

OKUMA (2022) LB3000EXII SPACE TURN high performance single turret, synchronized opposed spindle CNC live milling & turning center with OKUMA OSP-P300 CNC control, KITAGAWA BR10 10" 3-jaw hydraulic main spindle chuck, HAINBUCH collet sub spindle chuck, 13.39" max turning diameter, 22.83" max swing over saddle, travels X - 10.24", Y - 4.53" (+2.76" to -1.77"), Z - 20.07", W - , C-360 degrees on both spindles, 3.15" spindle bore, 12 station ATC with live milling, main spindle speeds to 5,000RPM, 30HP main spindle motor, sub spindle speeds to 6,000RPM, 15HP spindle motor, coolant, MAYFRAN MT10 chip conveyor, tool checker arm, parts catcher, S/N:247647

EDGE TECHNOLOGIES (2022) REBEL 102 CNC bar feeder with DELTA PLC control S/N: T1202231872

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

HIGH SPEED 5-AXIS CNC MACHINING CENTERS AVAILABLE

2009



5-AXIS

DECKEL MAHO DMU 80 P duoBLOCK 5 axis CNC universal machining center



3086 LBS CAPACITY

View of table DECKEL MAHO table



18,000 RPM

View of DECKEL MAHO interior/spindle

2017

5-AXIS



12,000 RPM

MAZAK VC-500A/5X 5-axis CNC vertical machining center



30 ATC

View of MAZAK carousel



440 LBS CAPACITY

View of MAZAK table



25 HP

View of MAZAK spindle



View of MAZAK control

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

HIGH SPEED BRIDGE TYPE CNC VERTICAL MACHING CENTER



15,000 RPM

128" X 59" TABLE

AWEA SP3016HSS bridge type vertical machining center



SWI TRAK LPM CNC vertical machining center



SWI TRAK LPM CNC vertical machining center



SWI TRAK LPM CNC vertical machining center



SWI 28060 4th axis



TRAK TRL 1840 CSS CNC lathe

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

CONVENTIONAL EQUIPMENT AND FABRICATION EQUIPMENT AVAILABLE



MICROWEILY TY2060 gap bed engine lathe



GRINDIX UH 300/650 universal cylindrical grinder



SWI DPMV3 CNC vertical mill



KBC 3VS vertical mill



TECHNOIMPEX 6' radial arm drill



CHEVALIER FSG-3A1224H hydraulic surface grinder



CHEVALIER 618M surface grinder



HYDMECH S-20 SERIES II horizontal band saw

CNC VERTICAL MACHINING CENTERS

SWI TRAK (2014 & 2012) LPM CNC vertical machining center with PROTRAK PMX CNC control, 35.38" X 19.63" T-slot table, 1,000LBS table capacity, travels X - 31", Y - 18.5", Z - 21", speeds to 8000RPM, CAT40 spindle taper, 16 station ATC, coolant, chip auger, 4th axis ready S/N: 153DJ004 | 122DJ446223

SWI TRAK (2012) LPM CNC vertical machining center with PROTRAK PMX CNC control, 35.38" X 19.63" T-slot table, 1,000LBS table capacity, travels X - 31", Y - 18.5", Z - 21", speeds to 8000RPM, CAT40 spindle taper, 16 station ATC, coolant, chip auger S/N: 141DJ407

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

2018



HEXAGON SF 4.5.4 CMM



MITUTOYO QM MEASURE CMM



SECO EPB EASY SHRINK 20 tool pre-setter



ER MAIER KM1012 vertical band saw



MILLER MILLERMATIC 210 MIG welder



GARDNER DENVER APEX air compressor



TRINCO 48X24SL sand blast cabinet



TRINCO 40X40FT2 sand blast cabinet



Partial view of shop carts available

HIGH SPEED 5-AXIS CNC MACHINING CENTERS

DECKEL MAHO (2009) DMU 80 P duoBLOCK 5 axis high speed CNC universal machining center with HEIDENHEIN ERGOLINE ITNC 530 CNC control, 35.5" X 27.5" T-slot table with speeds to 30RPM, 3,086LBS table capacity, travels X - 31.49, Y - 31.49, Z - 31.49", C - 360°, B +/- 180°, spindle speeds to 18,000RPM, 24.2HP spindle motor, CAT40 spindle taper, 40 station ATC, convex machining capable, high pressure through spindle coolant, coolant filtration, spindle chiller, chip conveyor, approx. 21,410 cutting hours (recorded on meter at the time of listing), S/N: 11440003913

MAZAK (2017) VC-500A/5X 5-axis high speed CNC vertical machining center with MAZATROL SMOOTHX CNC control, 19.68" diameter trunnion table, 440LBS table capacity, travels X - 21.85", Y - 19.88", Z - 20.08", B +/- 220°, C-360°, spindle speeds to 12,000RPM, 25HP spindle drive, CAT40 spindle taper, 30 station ATC, dual probing kit, tool radius compensation, 213PSI hi-pressure through spindle coolant, spindle chiller, workpiece air blast, LNS turbo micro hinge 250 chip conveyor, approx. 6,565 cutting hours (recorded on meter at the time of listing), S/N: 280011

HIGH SPEED BRIDGE TYPE CNC VERTICAL MACHINING CENTER

AWEA (2005) SP3016HSS bridge type high speed CNC vertical machining center with FANUC 18IMB CNC control, 128" X 59" T-slot table, 22,000LBS max table capacity, 39.4" max distance spindle nose to table top, travels X - 118.1", Y - 63", Z - 30", speeds to 15,000RPM, CAT40 spindle taper, 19 station ATC, coolant, chip conveyor, S/N: 4739

CNC LATHE

TRAK TRL 1840 CSS CNC lathe with PROTOTRAK LX3 CNC control, 10" 3-jaw chuck, 18" max turning diameter, 42" between centers, 3" bore, speeds to 2,500RPM, coolant, steady rest S/N: 04BC10684

COMPRESSOR

GARDNER DENVER APEX air compressor with GARDNER DENVER PLC control, GARDNER DENVER built in refrigerated air dryer, 34,965HRS (recorded on meter at time of listing), S/N: N/A

CONVENTIONAL MACHINE TOOLS

MICROWEILY TY2060 gap bed engine lathe with 10" 3-jaw chuck, 25" swing over bed, 28" swing in the gap, 62" between centers, 4" bore, speeds to 1,550RPM, ACCURITE 2-axis DRO, coolant, steady rest S/N: 0B8605-001

KBC 3VS vertical mill with 50" X 10" t-slot table, speeds to 4,200RPM, 3HP, MITUTOYO 2-axis DRO, S/N: 330290

CHEVALIER FSG-3A1224H hydraulic surface grinder with PLC control, WALKER HAGOU 24" X 12" magnetic chuck, 14" grinding wheel, incremental down feed, coolant S/N: P3828005

CHEVALIER 618M surface grinder with WALKER HAGOU 18" X 6" magnetic chuck, 6" wheel, incremental down feed, S/N: A3892040

GRINDIX UH 300/650 universal cylindrical grinder with 12" swing, 25.5" between centers, 14" X 1.5" grinding wheel, speeds to 1,600RPM, 0-30 degree head swivel, coolant, S/N: G1C-40027

TECHNOIMPEX 6' radial arm drill with speeds to 1,600RPM, MT, 56" under quill, 24" X 18" X 34" t-slot box table (may be offered separately), S/N: 12579

HYDMECH S-20 SERIES II horizontal band saw with 13" X 18" max cutting capacity, 2HP, hydraulic vise, coolant, S/N: 60897041

ER MAIER KM1012 vertical band saw with 30" X 18" table, 7" throat, S/N: 98499

MILLER MILLERMATIC 210 MIG welder with cables and gun, S/N: LE051885

BRADY BB-75XLD sand blast cabinet, S/N: N/A

TRINCO 48X24SL sand blast cabinet, S/N: 77300

TRINCO 40X40FT2 sand blast cabinet, S/N: 33507

COORDINATE MEASURING MACHINES

HEXAGON (2018) SF 4.5.4 CMM machine with WINDOWS/PC based control, measuring envelope X - 14", Y - 20.2", Z - 13.9", 38" x 32" granite table, RENISHAW PH10T PLUS touch probe, NJB001 pendant control, S/N: 1218-8096

MITUTOYO QM MEASURE CMM machine with MITUTOYO control, measuring envelope X - 10", Y - 21", Z - 13", 22.5" X 14.5" granite table, RENISHAW MH20 touch probe, S/N: RD000185

TOOL PRE-SETTER

SECO EPB EASY SHRINK 20 tool pre-setter S/N: 0141340



Partial view of precision vices available



Partial view of precision vices available



Partial view of CAT 40 tooling available



Partial view of machining vices available



Partial view of machining vices available



Partial view of FCS plates available

ALSO: Machine tool accessories consisting of precision machine vices, 10+ KIRK / GS machine vices, standard machine vices, indexing heads, rotary tables, angle plates, set up blocks, lathe chucks, chuck jaws, HUGE QUANTITY of CAT40 tool holders, perishable tooling including carbide insert boring bars, carbide insert face mills, carbide and HSS endmills, reamers, drills, cut off wheels, inspection equipment consisting of MITUTOYO height gauges, inside micrometers, outside micrometers, bore gauges, block gauges, granite surface plates, pedestal grinders, shop presses, tool cutter grinders 10+ tool cabinets, 10+ work benches and MUCH MORE!

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

Wednesday, November 5 from 9 AM to 4 PM or by appointment. Please email info@corpassets.com to arrange.

REMOVAL

All assets must be removed no later than Thursday, November 27 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. **SALE WILL BE CONDUCTED IN USD.**

Please refer to our website at www.corpassets.com or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



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AFFILIATIONS



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