



**CORPORATE ASSETS INC**

# ONLINE AUCTION

**CVT CORP**  
DESIGNED for Power

# CVT CORP



**Wednesday, November 15**  
**10:30 AM EST**

**MARK YOUR CALENDARS!**

2101-N, rue Nobel,  
Saint-Julie, Quebec, J3E 1Z8

**INSPECTION:** Tuesday, November 14 from 9 AM to 4 PM.

**LIVE WEBCAST ONLY** BidSpotter



**IMMACULATE MULTI-AXIS & LATE MODEL CNC MACHINING FACILITY**



AUCTION CONDUCTED BY:

# CORPORATE ASSETS INC

“Let Our Experience Be Your #1 Asset”™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

www.corpassets.com • 416.962.9600 • info@corpassets.com

**MARK YOUR CALENDARS FOR THIS PRISTINE & LATE MODEL AUCTION**

**2019 AND COMMISSIONED IN 2020**



**REPLACES FOR \$750K+ USD**

**ONLY 300 HOURS**

**LIEBHERR LS 400 EM CNC gear shaping machine**

**2018**

**REPLACES FOR \$500K+ USD**



**47.24" MAX TURNING LENGTH**

**DMG MORI CTX BETA 1250 TC SERIES 2 CNC high precision universal integrated turn/mill center**

**CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION**

# ASSETS HAVE BEEN EXCEPTIONALLY MAINTAINED BY THE CORPORATION



**2007** **MILLING/TURNING CAPABILITIES**

**5 AXIS**

**DMG MORI DMC125FD DUOBLOCK 5-axis CNC high precision, high speed universal mill turn center**



**2013**

**SPEEDS TO 10,000 RPM**

**DECKEL MAHO MILLTAP 700 HIGH DYNAMIC CNC vert. drill/tap center**



**2008**

**LIVE MILLING**

**OKUMA LT-300BB/BBMY twin spindle twin turret CNC turning and live milling center**



**2019**

**14" X 2" X 5" GRINDING WHEEL**

**PALMARY GU32x60NC ID/OD (CHEVALIER CGP-1224) high precision cylindrical grinder**



**2017**

**HYD-MECH S20P semi-automatic scissor type horizontal pivot bandsaw**



**2019**

**MITUTOYO Mi STAR 555 CMM**



**2019**

**HAIMER UNO 20/40 MICROSET tool pre-setter**



**2018**

**FARO PLATINIUM P06 portable 6-axis CMM**

## ALSO:

Large assortment of perishable tooling, tool cabinets, live milling tool holders, CAPTO C6 tool holders, HSK 100 tool holders, BT30 tool holders, chuck jaws, machine vises, LEHMANN machine accessories, shop tables, roller conveyor, transformers and MORE!

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**

### **CNC GEAR SHAPER**

**LIEBHERR** (2019 commissioned in 2020) LS 400 EM CNC gear shaping machine with SIEMENS 840D SI CNC touch screen control, 15.75" max cutting diameter, 5.080" diametrical pitch, 11.22" max center distance, 197 in/min max radial speed, 12.59" diameter table with speeds to 400 RPM, 3,700 lbs max table loading capacity, 3.34" cutting spindle diameter, cutting spindle speeds to 300 RPM, 26 HP cutting spindle drive, ST # 40 spindle taper, 2.76" stroke length, 10.83" stroke position axial travel, 1500 SPM stroke rate, 45 degree max helix angle, +/- 0.5 degree axis angle displacement, coolant, dry/wet magnetic chip conveyor, full enclosure, approx. 300 hours recorded on meter at the time of listing, 480v/3ph/60hz, s/n 6411

### **CNC TURNING & LIVE MILLING CENTER**

**DMGMORI** (2018) CTX BETA 1250 TC SERIE 2 CNC high precision universal integrated turn/mill center with CELOS SIEMENS 840D SI CNC control, 19.68" max turning diameter, 15.35" swing over bed, 47.24" max turning length, 58.01" between centers, 4.09" diameter max bar capacity, travels: X- 19.29", Y- 9.84", Z- 47.24", C-360 degrees, ISM 102 main spindle with SMW 12.40" 3-jaw hydraulic chuck, speeds to 3600 RPM, 42.91 HP spindle drive, ISM 76 synchronous C-axis counter spindle with SMW 9.84" 3-jaw hydraulic chuck, speeds to 5000RPM, universal milling head with CAPTO C6 tool mount, milling speeds to 12,000 RPM, 48 station chain type ATC, high pressure, temperature controlled coolant system with micron paper filtration unit, optional coolant chuck rinse, optional counter spindle coolant chuck rinse, chiller, mist collector, chip conveyor, spindle chiller, approx. 2372 cutting hours recorded on meter at the time of listing, 400-230v/3ph/50-60hz, s/n 0083000170C

### **5 AXIS CNC UNIVERSAL MILL TURN CENTER**

**DECKEL MAHO** (2007) DMC125FD DUOBLOCK 5-axis CNC high precision, high speed universal mill turn center with SIEMENS 840D POWERLINE FD SHOPMILL CLASSIC CNC control, universal milling head, 43.30" diameter t-slot pallets, 3,300 LBS max table loading capacity, travels: X- 49.21", Y- 39.37", Z- 39.37", C- 360 degrees continuous with 0.001 degree resolution, B- 0 to 180 degrees, HSK-A100 spindle taper, milling spindle speeds to 10,000 RPM, 59HP spindle drive, mill turn table speeds to 500 RPM, 180 station disk type ATC, DECKEL MAHO RS4 6-station APC pallet magazine, HEIDENHAIN TS640 infrared touch probe, BALLUFF tool identification system, tool breakage detection, 2-stage high pressure through spindle coolant with micron paper filtration, spindle chiller, chip conveyor, VISIOPORT rotary screen, approx. 18,266 cutting hours recorded on meter at the time of listing, 400v/3ph/60hz, s/n 11660000293

### **CNC VERTICAL DRILL AND TAP CENTER**

**DECKEL MAHO** (2013) MILLTAP 700 HIGH DYNAMIC CNC 4-axis high speed vertical drill - tap center with 3D SIEMENS SINUMERIK 840D SOLUTIONLINE CNC control, 33.00" x 16.50" table, 880 LBS max table loading capacity, travels: X - 27.50", Y - 16.50", Z - 15.00", 7.87" to 22.83" distance between spindle nose to table top, BT30 spindle taper, spindle speeds to 10,000 RPM, 33.5 HP spindle drive, 25-station disk type ATC, 4th axis ready with LEHMAN EA-510L eco indirect measuring system, RENISHAW OMI wireless optical measuring system, high pressure coolant, drag type chip conveyor, 400v/3ph/60hz, s/n 15995728464

### **CNC TURNING CENTER**

**OKUMA** (2008) LT-300BB/BBMY twin spindle twin turret CNC turning and live milling center with OKUMA OSP-P200L THINC CNC control, 21.65" swing over bed, 13.78" max turning diameter, 47.24" distance between centers, 7.87" max turning length, travels; XA- 10.63", XB- 9.06", ZA- 36.61", ZB- 36.22", W- 37.01", Y- +/-3.15", synchronous C- 360 degrees in 0.001 degree increments, JIS A2-6 left spindle with KITAGAWA B-210 10" 3 jaw hydraulic chuck, speeds to 5000 RPM, 3.94" spindle diameter, JIS A2-6 right spindle with KITAGAWA B-210 10" 3 jaw hydraulic chuck, speeds to 5000 RPM, 3.94" spindle diameter, 29.5 HP spindle drives, 12-station V12 upper and lower turrets with live milling, coolant, parts catcher, mist collector, chip conveyors, s/n VAC-MB22/15-5/50

### **CNC CYLINDRICAL GRINDER**

**PALMARY** (2019) GU32x60NC ID/OD (CHEVALIER CGP-1224) high precision cylindrical grinder with PROFACE touch screen CNC control, ACU-RITE 2-axis DRO, 12.59" swing over bed, 23.62" distance between centers, 220 LBS. max workpiece weight, +/- 30 degree OD wheel head swivel, 12 (-2 +10) degree table swivel, 120 (-30 +90) degrees ID spindle head swivel, 1 HP ID spindle drive spindle head speeds to 2,000 RPM, MT5 spindle taper, 14" x 2" x 5" OD grinding wheel, 5 HP OD spindle drive, speeds up to 1800 RPM, 7.5" CHANDOX 3-jaw chuck, 1" spindle bore, incremental feed, coolant, wheel dresser, diamond, 600v/60hz/3ph, s/n n/a

### **AUTOMATIC BAND SAW**

**HYD-MECH** (2017) S20P semi-automatic scissor type horizontal pivot band saw with HYD-MECH digital control, 13" x 18" max cutting capacity, 90 degree miter capability, hydraulic vise, coolant, 575v/3ph/50hz, s/n 7B0117854

### **INSPECTION**

**MITUTOYO** (2019) Mi STAR 555 CMM shop floor cantilever type coordinate measuring machine with MCOSMOS v4.3 and MiCAT Planner 1.9 WINDOWS PC based control and data acquisition software, 22"40" x 19.60" x 19.60" measuring envelope, 264 LBS max table loading capacity, RENISHAW PH10MQ probe, RENISHAW FCR25 6-station flexible stylus change rack, s/n 61026200**FARO**

**PLATINUM** (2018) P06 portable 6-axis CMM arm with 0.020mm single point repeatability, 0.029mm volumetric accuracy, case, calibration balls and components, s/n P06-02-08-07-006

**MITUTOYO** PH-3500 optical comparator with 14" diameter screen, 10" x 6" measuring capacity, MITUTOYO QM-DATA 200 touch pad DRO, s/n n/a

**MITUTOYO** LH-600 24" linear digital height gauge with MITUTOYO DRO, s/n n/a

**HAIMER** (2019) UNO 20/40 MICROSET digital tool pre-setter with digital touch screen control, complement of accessories and adapters, stand, s/n n/a



**2008**  
**3000 LBS CAPACITY**

**CAT HEWITT** order picker



**FRONTENAC TECHNOLOGIES 1/2**  
TON capacity free standing jib arm



**10 AVAILABLE**

Partial view of live milling holders available



**4500 LBS CAP.**

**TOYOTA 7HBW23**  
electric pallet truck



**SIC P63C E1** portable marking  
system



**MITUTOYO LH-600**  
linear height gauge



**DIVERSI-TECH**  
fume extractor



**75+ AVAIL.**

Partial view of **HSK**  
100 tool holders

**THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT [WWW.CORPASSETS.COM](http://WWW.CORPASSETS.COM)**

## AUCTION DETAILS

**LIVE WEBCAST ONLY**

### INSPECTION

Tuesday, November 14 from 9 AM to 4 PM or by appointment. Please email [info@corpassets.com](mailto:info@corpassets.com) to arrange.

### REMOVAL

All assets must be removed no later than Friday, December 1 BY APPOINTMENT ONLY. Please email [info@corpassets.com](mailto:info@corpassets.com) to arrange.

### TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

### PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. **SALE WILL BE CONDUCTED IN USD.**

Please refer to our website at [www.corpassets.com](http://www.corpassets.com) or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



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### AFFILIATIONS



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