

**CORPORATE
ASSETS INC**

ONLINE AUCTION

G.S. DIE & DESIGN INC.



Wednesday, June 14

**MARK YOUR
CALENDARS!**

10:30 AM EDT

260 Superior Blvd

Mississauga, Ontario, L5T 2L2

**INSPECTION: Tuesday, June 13 from 9 AM
to 5 PM or by appointment.**

LIVE WEBCAST ONLY BidSpotter

MARK YOUR CALENDARS FOR THIS EVENT!



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"™

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8

www.corpassets.com • 416.962.9600 • info@corpassets.com

VERY WELL MAINTAINED HEAVY STAMPING PRESSES AVAILABLE



84"x142" ROLL-IN BOLSTER

DANLY D4-800/500-120x84 QDC 800 ton capacity mechanical straight side stamping press



TOLEDO PWI DIGITAL TONNAGE MONITOR

VERSION S2-600-120-72T 600 ton capacity mechanical straight side stamping press



84"x133" BED

CLEARING F-4600-132 600 ton capacity mechanical straight side stamping press



35" SHUT HEIGHT

CLEARING F-4400-108 400 ton capacity mechanical straight side stamping press

STAMPING PRESSES

DANLY D4-800/500-120x84 QDC 800 ton capacity mechanical straight side stamping press with (retrofit 2003) REFLEX INTEGRATION COMMAND STAMP PLC control, 84"x142" ram, 84"x142" left-to-right roll-in bolster, 42" stroke, 82" shut height, 18" adjustment, 8.75-14.88 SPM (continuous), 6.7-11.9 SPM (single stroke), 96"x107" window, TOLEDO PWI digital tonnage monitor, FAGOR DRO, safety light curtains, s/n: 77364701

CLEARING F-4400-108 400 ton capacity mechanical straight side stamping press with (retrofit) REFLEX INTEGRATION COMMAND STAMP PLC control 60"x103" ram, 60"x108" bed, 14" stroke, 35" shut height, 13" adjustment, 16 SPM, 52"x26" window, air clutch, palm button control, FAGOR DRO, safety light curtains, s/n: 36-2664

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

1000 TON CAPACITY STAMPING PRESS & SERVO FEED EQUIPMENT



84"x144" FRONT-TO-BACK ROLL-IN BOLSTER

USI CLEARING S4-1000-144-84 1000 ton capacity mechanical straight side stamping press



60" MAX. COIL WIDTH

COLT CHDR-2000-60 20,000 lb. capacity traveling uncoiler



6,000 LB CAPACITY

AMERICAN STEEL LINE MODEL 1000 capacity motorized uncoiler



2 AVAILABLE

65" MAX. COIL WIDTH

COLT CHDR-2000-65 20,000 lb. capacity motorized traveling uncoilers



(5) ROLL STRAIGHTENER

COLT CERFS-40-60 60" servo feeder/straightener



COLT 38" servo feeder/straightener

STAMPING PRESSES

USI CLEARING S4-1000-144-84 1000 ton capacity mechanical straight side stamping press with (retrofit 2004) REFLEX INTEGRATION COMMAND STAMP PLC control, 84"x144" ram, 84"x144" front-to-back roll-in bolster, 14" stroke, 72" shut height, 14" adjustment, 20 SPM, 67"x42" window, air clutch, palm button control, TOLEDO PWI digital tonnage monitor, safety light curtains, s/n: n/a **SOLD!**

VERSON (REBUILT 2008) S2-600-120-72T 600 ton capacity mechanical straight side stamping press with (retrofit) REFLEX INTEGRATION COMMAND STAMP PLC control 72"x120" ram/bed, 20" stroke, 42" shut height, 10" adjustment, 40 SPM, 43"x38" window, air clutch, palm button control, TOLEDO PWI digital tonnage monitor, FAGOR DRO, safety light curtains, s/n: 17237

CLEARING F-4600-132 600 ton capacity mechanical straight side stamping press with (retrofit) REFLEX INTEGRATION COMMAND STAMP PLC control 78"x126" ram, 84"x133" bed, 14" stroke, 40" shut height with spacers, 56" shut height without spacers, 14" adjustment, 10 SPM, 61"x30" window, palm button control, TOLEDO PWI digital tonnage monitor, FAGOR DRO, safety light curtains, s/n: 49-16436-P

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

LATE MODEL CNC BRIDGE TYPE VERTICAL MACHINING CENTERS AVAILABLE

2009



M&H LASER TOOL SETTER

AWEA LP4021 CNC bridge-type vertical machining center

2005



TRAVELS: X – 82.7"; Y – 63"; Z – 30"

AWEA SP2016 CNC bridge-type vertical machining center

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

2007



71"x63" ROTARY TABLE

AWEA BL3018FM CNC horizontal boring/milling machine

2002



SORALUCE SP-6000 CNC travelling column milling machine



Large selection of 40 & 50 taper tooling available

CNC HORIZONTAL BORING/MILLING MACHINE

AWEA (2007) BL3018FM CNC horizontal boring/milling machine with FANUC SERIES 18i-MB CNC control, 71"x63" rotary table, 1,760 lb. max. table load, travels: X – 118.1"; Y – 70.8"; Z – 39.3"; W – 23.6"; B – 360 deg., spindle speeds to 2400 RPM, 20 HP spindle motor, CAT 50 spindle taper, 40 station ATC, coolant, chip conveyor, s/n: 061170

CNC TRAVELLING COLUMN MILLING MACHINE

SORALUCE (2002) SP-6000 CNC travelling column milling machine with HEIDENHAIN CNC control, 43"x237" table, travels: X – 177.16"; Y – 47.24"; Z – 78.74", spindle speeds to 4000 RPM, automatic positioning universal head, through-spindle coolant with magnetic filtration, chip conveyor, s/n: 8649

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2016



TRAVELS: X – 51.1"; Y – 27.9"; Z – 24"

PINNACLE LV-137 high speed CNC vertical machining center

HIGH-SPEED CNC VERTICAL MACHINING CENTERS

PINNACLE (2016) LV-137 high-speed CNC vertical machining center with MITUBISHI M80 CNC control, 58"x28" table, travels: X – 51.1"; Y – 27.9"; Z – 24", 28.3" max. distance spindle nose to table top, spindle speeds to 10,000 RPM, 15 HP spindle motor, CAT 40 spindle taper, 30 station ATC, RENISHAW OMI-2 optical receiver/machine interface, coolant, chip conveyor, s/n: 4P11184H8

AWEA (2013) AF-1600 high-speed CNC vertical machining center with MITSUBISHI M70 CNC control, 32"x67" table, travels: X – 62.9"; Y – 31.4"; Z – 31.4", 37.9" max. distance spindle nose to table top, spindle speeds to 15,000 RPM, CAT 40 spindle taper, 40 station ATC, RENISHAW OTS optical tool setter, coolant, chip conveyor, s/n: 1600-13012

2013



SPINDLE SPEEDS TO 15,000 RPM

AWEA AF-1600 high speed CNC vertical machining center

HIGH-SPEED CNC TWIN PALLET VMC

HAAS (2004) VF-3D APC high-speed CNC twin pallet vertical machining center with HAAS CNC control, (2) 40"x18" pallets, travels: X – 40"; Y – 20"; Z – 25", spindle speeds to 15,000 RPM, CAT 40 spindle taper, 24 station ATC, HAAS automatic pallet changer, through-spindle coolant, chip auger, s/n: 39485

CNC BRIDGE-TYPE VERTICAL MACHINING CENTERS

AWEA (2009) LP4021 CNC bridge-type vertical machining center with FANUC SERIES 18i-MB CNC control, 79"x158" table, travels: X – 157.5"; Y – 82.6"; Z – 30", 39.4" max. distance spindle nose to table top, spindle speeds to 6000 RPM, 30 HP spindle motor, CAT 50 spindle taper, 30 station ATC, M&H laser tool setter, coolant, chip conveyor, 29,056 hours (recorded on meter at time of listing), s/n: 091780

AWEA (2005) SP2016 CNC bridge-type vertical machining center with FANUC SERIES 18i-MB CNC control, travels: X – 82.7"; Y – 63"; Z – 30", 39.4" max. distance spindle nose to table top, spindle speeds to 6000 RPM, 30 HP spindle motor, CAT 50 spindle taper, 32 station ATC, coolant, chip conveyor, s/n: 5860

CNC WATERJET CUTTING SYSTEM

FLOW (2006) MODEL 713633-1 CNC integrated flying bridge waterjet cutting machine with FLOWMASTER PC-based CNC control, 86"x168" table, travels: X – 143.7"; Y – 71.8"; Z – 6", 2.5" material thickness, media recovery, EBBCO CLS-36000IL-3 inline chiller unit (may be sold separately), s/n: 350864

2004



SPINDLE SPEEDS TO 15,000 RPM

HAAS VF-3D APC high speed CNC twin pallet vertical machining center

2017



TRAVELS: X – 15.75"; Y – 11.8"; Z – 8.6";

SODICK VL400Q CNC wire EDM

2004



1,760 LB. MAX. WORKPIECE WEIGHT

SODICK AQ535L CNC wire EDM



2000 WATT CAPACITY

NTC TLM610 5-axis CNC bridge-type laser cutting machine



2.5" MATERIAL THICKNESS

FLOW MODEL 713633-1 CNC integrated flying bridge waterjet cutting machine

CNC WIRE EDMs

SODICK (2017) VL400Q CNC wire EDM with SODICK LN2W CNC control, travels: X – 15.75"; Y – 11.8"; Z – 8.6"; U&V – 3.15"x3.15"; 27"x34"x26"D tank dimensions, 1,102 lb. max. workpiece weight, dielectric tank with filtration, s/n: T0166

SODICK (2004) AQ535L CNC wire EDM with SODICK LQ33W CNC control, travels: X – 21.6"; Y – 13.7"; Z – 11.8"; 30"x44"x14"D tank dimensions, 31"x23" work table, 1,760 lb. max. workpiece weight, dielectric tank with filtration, s/n: 1049

5-AXIS CNC BRIDGE-TYPE LASER CUTTING MACHINE

NTC TLM610 2000 WATT capacity 5-axis CNC bridge-type laser cutting machine with TDLC-04R CNC control, 74.80" x 122" table, travels: X – 122.04", Y – 74.80", Z – 31.49", B – 200 deg., W – 360 deg., PRC 2200 laser power source with 51,285 hours (recorded on meter at time of listing), AAF INTERNATIONAL cartridge-type dust collector (may be sold separately), KOOLANT KOOLERS liquid chiller (may be sold separately), s/n: 500388

TOOL PRE-SETTERS

ZOLLER (2007) SMILE 400 digital tool pre-setter with touch screen control, s/n: SM14/4-00271

SECO EPB EASYSHRINK 20 heat shrink tool pre-setter, s/n: n/a

AIR COMPRESSORS

ATLAS COPCO (2002) GA55 75 HP rotary screw air compressor with 132 PSI, 324 CFM, 3600 RPM, 58,182 hours (recorded on meter at time of listing), s/n: AII476755

KAESER (2000) BS61 50 HP rotary screw air compressor with 110 PSIG, 240 CFM, 1800 RPM, s/n: 1013

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

LARGE SELECTION OF WELL MAINTAINED CONVENTIONAL MACHINE TOOLS



6 AVAILABLE

LIAN FENG & CHEVALIER surface grinders

6 AVAILABLE



SPEEDS TO 4500 RPM

FIRST LC-185VS vertical milling machines



CHEVALIER FSG-1640AD hydraulic surface grinder



12" WHEEL

CHEVALIER FSG-16040ADII hydraulic surface grinder

2004



82"X20" TABLE

DAHLIHL DL-V1600 bed-type universal milling machine

2003



DAHLIHL DL-V1600 bed-type universal milling machine



BYJC XAE5750/63 universal milling machine



SPEEDS TO 2000 RPM

POWERTURN 18"X60" gap bed engine lathe



18"X6" CAPACITY

RAM horizontal band saw

2006



ZJ DRILLMASTER 6' radial arm drill

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

COMPLETE QC DEPARTMENT AND LATE MODEL INSPECTION EQUIPMENT



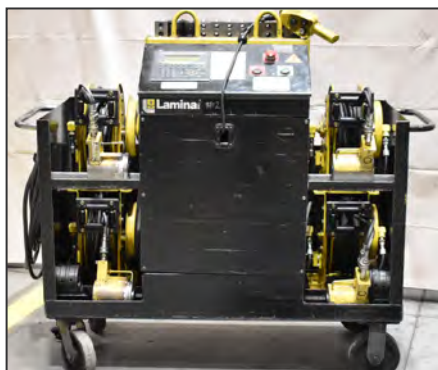
50"X86" GRANITE TABLE

BROWN & SHARPE XCEL 9.15.9 CMM



LASER SCANNING PROBE

**HEXAGON METROLOGY RA-7525 SEI
ROMER ABSOLUTE portable CMM arm**



ANCHOR LAMINA hydraulic die setter



**ZOLLER SMILE 400 digital tool
pre-setter**



**SECO EPB EASYSHRINK 20
heat shrink tool pre-setter**

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LARGE CAPACITY CANADIAN CRANE OVERHEAD BRIDGE CRANES AVAILABLE

2002



20-TON CAPACITY PRIMARY ELECTRIC HOIST

CANADIAN CRANE 20/14-ton capacity double girder top-running overhead bridge crane

2002



HULL 25-TON ELECTRIC HOIST

CANADIAN CRANE 25-ton capacity double girder top-running overhead bridge crane



SWF 20-TON MAIN ELECTRIC HOIST

CANADIAN CRANE & HOIST 20-ton capacity double girder top-running overhead bridge crane



SWF 15-TON CAPACITY ELECTRIC HOIST

CANADIAN CRANE & HOIST 15-ton capacity double girder top-running overhead bridge crane

2002



SWF 10-TON CAPACITY ELECTRIC HOIST

CANADIAN CRANE 10-ton capacity single girder top-running overhead bridge crane

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OVERHEAD BRIDGE CRANES AND MATERIAL HANDLING EQUIPMENT



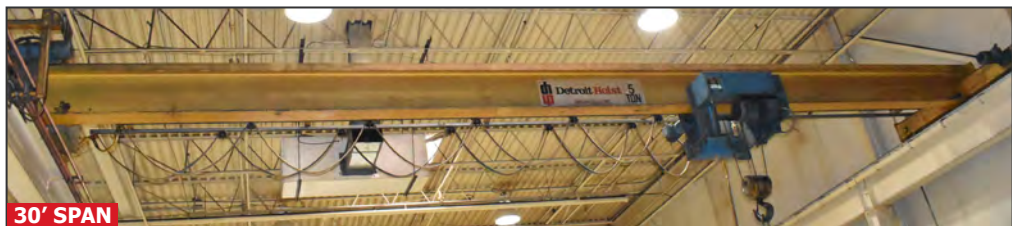
30' SPAN

CANADIAN CRANE & HOIST 10-ton capacity single girder top-running overhead bridge crane



16' HEIGHT UNDER HOOK

CANADIAN CRANE & HOIST 10-ton capacity single girder top-running overhead bridge crane



30' SPAN

DETROIT HOIST 5-ton capacity single girder top-running overhead bridge crane



20,000 LBS CAPACITY

YALE L5-200-MAS LPG forklift



15,000 LBS CAPACITY

HYSTER S150A LPG forklift



2 AVAILABLE

4,900 LBS CAPACITY

TOYOTA 42-6FGCU25 LPG forklifts



5,000 LBS CAPACITY

YALE A409611 LPG forklift



3,000 LBS CAPACITY

CLARK ST30B 24V electric walk-behind stacker forklift



UPRIGHT MX19 24V electric scissor lift

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2002
ATLAS COPCO GA55 75 HP
rotary screw air compressor



2000
KAESER BS61 50 HP rotary screw air compressor



MOTIVATION free standing jib arm with
JET 1/4 ton capacity electric hoist



2002
MILLER SYNCROWAVE 250
DX digital TIG welder



LINCOLN ELECTRIC POWER
MIG 260 portable MIG welder



2006
NEDERMAN FILTERCART portable
welding fume extractor



Cartridge-type dust
collector

ALSO: HUGE QTY of CAT 50 & CAT 40 conventional & heat shrink tool holders; machine tool accessories including 72"x72" heavy duty angle plate, (2) 98"x40" heavy duty angle plates, machine vises, rotary tables, setup blocks and fixtures; INSPECTION EQUIPMENT including granite surface plates, precision vises, height gauges, gauge blocks; machine. LRG SELECTION of LISTA-type multi-drawer tool cabinets; (50+) engineered steel saw horses; lifting magnets; lifting chains; swivel eyebolts; lifting shackles; power tools; hand tools; PERISHABLE TOOLING comprising drills, end mills, reamers, carbide insert cutters, carbide insert face mills, carbide insert boring bars, carbide inserts; work benches; shop carts; die racks & MUCH MORE!

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

Tuesday, June 13 from 9 AM to 5 PM or by appointment. Please email info@corpassets.com to arrange.

REMOVAL

All assets must be removed no later than Friday, July 21 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid.
SALE WILL BE CONDUCTED IN USD.

Please refer to our website at **www.corpassets.com** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We
Accept



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AFFILIATIONS



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