

**WELCOME TO THE AUCTION SALE OF:** 

# LATE MODEL & MULTI-AXIS CNC MACHINING FACILITY

THURSDAY, AUGUST 11 • 10:30 AM EDT

20 LIGHTBEAM TERRACE, UNIT 1, BRAMPTON, ONTARIO, CANADA, L6Y 6H9

WE ACCEPT:







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**AUCTION CONDUCTED BY:** 

## CORPORATE ASSETS INC

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- THIS SALE WILL BE CONDUCTED IN USD.

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NATIONAL RIGGING AND TRANSPORTATION DARREN CHAPMAN
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- documents, which are in possession of the Auctioneer, will be provided to the Purchaser following the auction or as soon thereafter as such documents become available.
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- 4. All ELECTRICAL disconnects at entry point of machine/equipment, are to be done in accordance with any federal, state/provincial or local codes.
- 5. Riggers must quote their customers in writing and shall be liable for all costs in order to comply with the above.
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Lot	Description + Rigging	
1	DEVILBISS PAFBC6025VP-1 1.7 HP AIR COMPRESSOR WITH 135 PSI MAX PRESSURE, 25 GALLON TANK CAPACITY, 120V/1PH/60HZ, S/N 2816055191	
2	PALMGREN POWERGRIND 8" DOUBLE END PEDESTAL GRINDER, 3/4 HP MOTOR, S/N 071800146	
3	PALMGREN POWERGRIND 8" DOUBLE END BENCH GRINDER, 3/4 HP MOTOR, S/N 07180011	
4	BALDOR 612R DOUBLE END PEDESTAL GRINDER/BUFFER, 1/3 HP MOTOR, S/N B1506030076	
5	KING CANADA KC-705L-6 4" X 36" BELT & 6" DISC COMBINATION SANDER, 1/2 HP MOTOR, 1,900 FPM BELT, 3,600 RPM DISC, S/N N/A	
6	KBC 2-002-2FSM BELT SANDER WITH 2" X 48" BELT, 1/2 HP MOTOR, 120V/1PH/60HZ, S/N N/A	
7	LOT/ (2) GRINDER PEDESTALS	
8	HARTFORD 2 V VERTICAL MILLING MACHINE WITH 9" X 42" TABLE, SPEEDS TO 3,000 RPM, 2 HP MOTOR, 575V/3PH/60HZ, S/N 840110 (CI) [RIGGING FEES FOR LOT #8 - \$175 USD PLUS APPLICABLE TAXES]	
9	6" SWIVEL BASE MACHINE VISE, S/N N/A	
10	8" MACHINE VISE, S/N N/A	
11	GS 6" MACHINE VISE, S/N 1018387	
12	GS 6" MACHINE VISE, S/N 0818165	
13	GS 6" MACHINE VISE, S/N 0818101	
14	KURT DX6 SERIES 6" MACHINE VISE, S/N 200814003	
15	KURT DX6 SERIES 6" MACHINE VISE, S/N 200401000	
16	KURT DX6 SERIES 6" MACHINE VISE, S/N 200814006	
17	LOT/ 6" TILT AND SWIVEL MACHINE VISE AND 4" TILTING MACHINE VISE	
18	LOT/ (2) SWIVEL VISE BASES	
19	LOT/ (2) SWIVEL VISE BASES	
20	LOT/ (5) MACHINE VISES WITH HANDLES (MISSING COMPONENTS)	
21	VERTEX 6" ROTARY INDEXING TABLE WITH TAILSTOCK, S/N N/A	
22	STM HV-6 6" ROTARY INDEXING TABLE WITH BISON 6" 3-JAW CHUCK, S/N N/A	

Lot	Description + Rigging	
23	DOOSAN (2020) DNM 750L/50 II 4-AXIS READY CNC VERTICAL MACHINING CENTER WITH DOOSAN-FANUC I SERIES CNC CONTROL, 30" X 85" T-SLOT TABLE, 3.300 LB MAX TABLE LOAD CAPACITY, TRAVELS: X-85", Y-30", Z-25.59", 7.87"-33.46" DISTANCE SPINDLE NOSE TO TABLE TOP, SPINDLE SPEEDS TO 10,000 RPM, CAT 50 SPINDLE TAPER, 30-STATION ATC, 29 HP, PROBING SYSTEM WITH RENISHAW OMP 60 TOUCH PROBE, THROUGH SPINDLE COOLANT, CHIP AUGERS, LNS 57519131 CHIP CONVEYOR, APPROX. 824 SPINDLE HOURS (RECORDED AT TIME OF LISTING), 220V/3PH/50-60HZ, S/N MV0099-000087 (CI) [RIGGING FEES FOR LOT #23 - \$3500 USD PLUS APPLICABLE TAXES]	
24	JVC DH3-75C-67C 65 KVA TRANSFORMER, 600-220V/3PH/60HZ, S/N 35827-65 (CI) [RIGGING FEES FOR LOT #24 - \$75 USD PLUS APPLICABLE TAXES]	
25	GSA (2019) CNC-250R 4TH AXIS ROTARY TABLE WITH 10.5" 3-JAW CHUCK AND GSA TS-B185 TAILSTOCK, S/N 19250R3705; 19TSB1852194	
26	RENISHAW OMP 60 CAT 50 TOUCH PROBE, S/N 29NY73	
27	RENISHAW MP 10 CAT 50 TOUCH PROBE, S/N W63616	
28	LOT/ (4) CAT 50 TAPER TOOL HOLDERS	
29	LOT/ (4) CAT 50 TAPER TOOL HOLDERS	
30	LOT/ (4) CAT 50 TAPER TOOL HOLDERS	
31	LOT/ (4) CAT 50 TAPER TOOL HOLDERS	
32	LOT/ (4) CAT 50 TAPER TOOL HOLDERS	
33	LOT/ (4) CAT 50 TAPER TOOL HOLDERS	
34	LOT/ (2) CAT 50 TAPER TOOL HOLDERS	
35	FADAL (2018) VMC 4020B-II CNC VERTICAL MACHINING CENTER WITH FADAL 64MP CNC CONTROL, 20" X 47" T-SLOT TABLE, 1,320 LB MAXIMUM TABLE LOAD CAPACITY, TRAVELS: X-40", Y-20", Z-20", 5"-25" DISTANCE SPINDLE NOSE TO TABLE TOP, SPINDLE SPEEDS TO 10,000 RPM, CAT 40 SPINDLE TAPER, 24-STATION ATC, 15 HP, COOLANT, HABOR R407C CHILLER, CHIP AUGER, CHIP CONVEYOR, 208-230V/3PH/60HZ, S/N 120181000202 (CI) [RIGGING FEES FOR LOT #35 - \$1750 USD PLUS APPLICABLE TAXES]	

Lot	Description + Rigging	
36	MARCUS MT30A10 30 KVA TRANSFORMER, 600-220-127V/3PH/60HZ, S/N 5911=1217ENCL1 (CI) [RIGGING FEES FOR LOT #36 - \$75 USD PLUS APPLICABLE TAXES]	
37	LOT/ (2) BT 40 AND (1) CAT 40 QUICK CHANGE TOOL HOLDERS	
38	LOT/ (5) CAT 40 TOOL HOLDERS	
39	LOT/ (5) CAT 40 TOOL HOLDERS	
40	LOT/ (5) CAT 40 TOOL HOLDERS	
41	LOT/ (5) CAT 40 TOOL HOLDERS	
42	LOT/ (5) CAT 40 TOOL HOLDERS	
43	LOT/ (5) CAT 40 TOOL HOLDERS	
44	LOT/ (5) CAT 40 TOOL HOLDERS	
45	LOT/ (5) CAT 40 TOOL HOLDERS	
46	LOT/ (5) CAT 40 TOOL HOLDERS	
47	LOT/ (5) CAT 40 TOOL HOLDERS	
48	NISSIN SNK PRODIGY MAX-410V CNC VERTICAL MACHINING CENTER WITH FANUC SERIES OI-MB CNC CONTROL, 17.7" X 31.5" T-SLOT TABLE, 1100 LB MAX TABLE LOAD CAPACITY, TRAVELS: X-24", Y-16.1", Z-16.1", SPINDLE SPEEDS TO 10,000 RPM, BT 40 SPINDLE TAPER, 14-STATION ATC, COOLANT, CHIP AUGER, 208V/3PH/60HZ, S/N 4100016 (CI) [RIGGING FEES FOR LOT #48 - \$1450 USD PLUS APPLICABLE TAXES]	
49	WESTINGHOUSE DT-3 60 KVA TRANSFORMER, 600-206-120V/3PH/60HZ, S/N 318373 (CI) [RIGGING FEES FOR LOT #49 - \$75 USD PLUS APPLICABLE TAXES]	
50	LOT/ (5) BT 40 TOOL HOLDERS	
51	LOT/ (5) BT 40 TOOL HOLDERS	
52	LOT/ (6) BT 40 TOOL HOLDERS	
53	LOT/ (6) BT 40 TOOL HOLDERS	
54	40 TAPER ROLLING TOOL HOLDER CART, S/N N/A (NO CONTENTS - DELAYED DELIVERY)	
55	LOT/ 40 AND 50 TAPER TOOL HOLDER VISES	

Lot	Description + Rigging	
56	DOOSAN (2015) PUMA GT2600M CNC TURNING AND LIVE MILLING CENTER WITH DOOSAN-FANUC I SERIES CNC CONTROL, 24.80" SWING OVER BED, 18.11" SWING OVER SADDLE, 16.14" MAXIMUM TURNING DIAMETER, 24.02" MAXIMUM TURNING LENGTH, TRAVELS: X-10.43", Z-26.77", SPEEDS TO 3,500 RPM MAIN SPINDLE, SPEEDS TO 5000 RPM MILLING SPINDLE, SAMCHULLY MH-210 10" HYDRAULIC 3-JAW CHUCK, 12-STATION TURRET, HYDRAULIC PROGRAMMABLE TAILSTOCK, TOOL CHECKER ARM, 25 HP, COOLANT, CHIP CONVEYOR, 220V/3PH/50-60HZ, S/N ML0259-000067 (CI) [RIGGING FEES FOR LOT #56 - \$1450 USD PLUS APPLICABLE TAXES]	
57	JVC DH3-45C-84C 40 KVA TRANSFORMER, 600-220V/3PH/60HZ, S/N 33145-40 (CI) [RIGGING FEES FOR LOT #57 - \$75 USD PLUS APPLICABLE TAXES]	
58	DOOSAN (2015) LYNX 220LMC CNC TURNING AND LIVE MILLING CENTER WITH DOOSAN-FANUC I SERIES CNC CONTROL, 20.08" SWING OVER BED, 11.42" SWING OVER SADDLE, 19.41" MAXIMUM TURNING DIAMETER, 20.50" MAXIMUM TURNING LENGTH, TRAVELS: X-6.89", Z-21.65", SPEEDS TO 4,500 RPM MILLING SPINDLE, SPEEDS TO 5,000 RPM MILLING SPINDLE, SAMCHULLY MH-210 10" HYDRAULIC 3-JAW CHUCK, 24-STATION TURRET, HYDRAULIC PROGRAMMABLE TAILSTOCK, TOOL CHECKER ARM, PARTS CATCHER, 15 HP, COOLANT, CHIP CONVEYOR, 220V/3PH/50-60HZ, S/N ML0230-000187 (CI) [RIGGING FEES FOR LOT #58 - \$1450 USD PLUS APPLICABLE TAXES]	
59	ATS (2015) EC-565L AUTOMATIC BAR FEEDER WITH DIGITAL AND PENDANT CONTROLS, 5-65 MM BAR DIAMETER SIZE, 60" MAXIMUM BAR LENGTH, 85 PSI AIR SUPPLY, 220V/1PH/50-60HZ, S/N 16150978 (CI) [RIGGING FEES FOR LOT #59 - \$250 USD PLUS APPLICABLE TAXES]	
60	JVC DH3-30C-46C 30 KVA TRANSFORMER, 600-220V/3PH/60HZ, S/N 3316-30 (CI) [RIGGING FEES FOR LOT #60 - \$75 USD PLUS APPLICABLE TAXES]	

Lot	Description + Rigging	
61	DOOSAN (2015) LYNX 220LC CNC TURNING CENTER WITH DOOSAN-FANUC I SERIES CNC CONTROL, 20.08" SWING OVER BED, 11.42" SWING OVER SADDLE, 12.6" MAXIMUM TURNING DIAMETER, 21.69" MAXIMUM TURNING LENGTH, TRAVELS: X-6.89", Z-21.65", SPEEDS TO 4,000 RPM, SAMCHULLY MH-208V1 HYDRAULIC 3-JAW CHUCK, 12-STATION TURRET, HYDRAULIC PROGRAMMABLE TAILSTOCK, TOOL CHECKER ARM, PARTS CATCHER, 15 HP, COOLANT, LNS 57508021 CHIP CONVEYOR, 220V/3PH/50-60HZ, S/N ML0022-006362 (CI) [RIGGING FEES FOR LOT #61 - \$1450 USD PLUS APPLICABLE TAXES]	
62	JVC DH3-30C-46C 30 KVA TRANSFORMER, 600-220V/3PH/60HZ, S/N 32881-30 (CI) [RIGGING FEES FOR LOT #62 - \$75 USD PLUS APPLICABLE TAXES]	
63	LOT/ (2) EPPINGER PRECI-FLEX RIGHT-ANGLE LIVE MILLING TOOL HOLDERS, R78818A & R78684B	
64	LOT/ (2) EPPINGER PRECI-FLEX RIGHT-ANGLE LIVE MILLING TOOL HOLDERS; R78832B & R78684B	
65	LOT/ (3) EPPINGER PRECI-FLEX LIVE MILLING TOOL HOLDERS; (2) R78831B & (1) R78683A	
66	LOT/ TURNING TOOL HOLDERS	
67	LOT/ TURRET TOOL HOLDERS	
68	LOT/ TURNING TOOL HOLDERS	
69	SAMCHULLY MH-210V1 10" 3-JAW HYDRAULIC CHUCK, S/N 20F005 (BRAND NEW)	
69A	SAMCHULLY HSF-12 12" 4-JAW HYDRAULIC CHUCK, S/N 19A002	
70	LOT/ 8" 4-JAW CHUCK, CENTER AND ROYAL COLLET CHUCK	
71	LOT/ CHUCK JAWS	
72	LOT/ CHUCK JAWS	
73	COSEN (2012) C-260NC AUTOMATIC HORIZONTAL METAL CUTTING BANDSAW WITH HITECH TOUCHSCREEN PLC CONTROL, 10" X 12" CAPACITY, HYDRAULIC SHUTTLE VISE, 5 HP DRIVE MOTOR, S/N C1010123 (CI) [RIGGING FEES FOR LOT #73 - \$450 USD PLUS APPLICABLE TAXES]	

Lot	Description + Rigging	
74	STARTRITE 316 H VERTICAL METAL CUTTING BANDSAW WITH 36" THROAT, 16" MAX WORKPIECE HEIGHT, SPEEDS TO 1580 RPM, T-SLOT TABLE, IDEAL STARTRITE BSO.25 BLADE WELDER & GRINDER, 575V/3PH/60HZ, S/N 103100 (CI) [RIGGING FEES FOR LOT #74 - \$150 USD PLUS APPLICABLE TAXES]	
75	CHICAGO PNEUMATIC (2015) QRS25HP 25 HP AIR COMPRESSOR WITH 132 PSI SERVICE/ MAXIMUM PRESSURE, 575V/3PH/60HZ, S/N CAI840570 (CI) [RIGGING FEES FOR LOT #75 - \$150 USD PLUS APPLICABLE TAXES]	
76	CHICAGO PNEUMATIC (2015) CPX 100(A6) UL REFRIGERATED AIR DRYER WITH 13 BAR WORKING/MAXIMUM PRESSURE, 115V/1PH/60HZ, S/N CAI866030 (CI) [RIGGING FEES FOR LOT #76 - \$50 USD PLUS APPLICABLE TAXES]	
77	LOT/ ROLLING CART WITH TIE DOWN CLAMPING	
78	LOT/ PIGEONHOLE CABINET AND INDEXING DRAWERS WITH HARDWARE	
79	LOT/ DOUBLE SIDED ROLLING PIGEONHOLE CABINET WITH HARDWARE	
80	LOT/ DOUBLE SIDED ROLLING PIGEONHOLE CABINET WITH HARDWARE	
81	LOT/ WHEEL BALANCERS	
82	LOT/ (2) MECHANICAL RIVETERS AND TOOLBOX WITH HAND TOOLS	
83	LOT/ HAND TOOLS	
84	LOT/ SAND PAPER AND GRINDING WHEEL	
85	LOT/ WRENCHES	
86	LOT/ PNEUMATIC DIE GRINDERS	
87	LOT/ ABRASIVE DIE GRINDER ATTACHMENTS	
88	LOT/ PARALLELS	
89	LOT/ DRILLS	
90	LOT/ DRILLS	
91	LOT/ FACE MILLS, CUTTING TOOLS AND COLLET CHUCK SHANKS	
92	LOT/ CARBIDE CUTTING INSERTS	
93	LOT/ CUTTING TOOLS	
94	LOT/ REAMERS	
95	LOT/ TAPS AND TAP HANDLES	

Description + Rigging	
LOT/ CARBIDE END MILLS	
LOT/ END MILLS	
LOT/ END MILLS	
LOT/ END MILLS AND CUTTING TOOLS	
LOT/ END MILLS AND CUTTING TOOLS	
LOT/ CUTTING AND COUNTER BORING TOOLS	
LOT/ DRILL MASTERS DRILLS	
LOT/ QUICK CHANGE COLLET CHUCK WITH COLLETS	
LOT/ HARDINGE HQC QUICK CHANGE COLLETS	
LOT/ WICKMAN R8 COLLETS	
LOT/ HARDINGE HQC QUICK CHANGE COLLETS	
LOT/ SPRING COLLETS	
LOT/ SPRING COLLETS	
LOT/ SPRING COLLETS	
4.5" ANGLE GRINDER, S/N N/A	
LOT/ (2) CORDLESS DRILLS (1 CHARGER ONLY)	
DRILL DOCTOR 750X DRILL SHARPENER, S/N N/A	
LOT/ PRECISION DRILLED AND TAPPED SET UP BLOCKS	
LOT/ (2) ANGLE PLATES	
LOT/ DRILLED AND TAPPED PRECISION SET UP BLOCKS	
VERDICT 12" CONVENTIONAL HEIGHT GAUGE, S/N N/A	
12" CONVENTIONAL HEIGHT GAUGE, S/N N/A	
HELIOS 26" HEIGHT GAUGE, S/N N/A	
MITUTOYO 24" DIGITAL HEIGHT GAUGE	
MITUTOYO 24" HEIGHT GAUGE, S/N N/A	
CYLINDER GAUGE, S/N N/A	
COMPARITOL PRECISION INDICATOR GAUGE, S/N 436	
LOT/ SURFACE BLOCKS	
LOT/ INSPECTION EQUIPMENT	
LOT/ SET UP BLOCKS	
LOT/ SET UP BLOCKS	
LOT/ CHUCK JAWS	
	LOT/ CARBIDE END MILLS LOT/ END MILLS LOT/ END MILLS AND CUTTING TOOLS LOT/ CUTTING AND COUNTER BORING TOOLS LOT/ DRILL MASTERS DRILLS LOT/ QUICK CHANGE COLLET CHUCK WITH COLLETS LOT/ HARDINGE HQC QUICK CHANGE COLLETS LOT/ WICKMAN R8 COLLETS LOT/ SPRING COLLETS LOT/ C2 CORDLESS DRILLS (1 CHARGER ONLY) DRILL DOCTOR 750X DRILL SHARPENER, S/N N/A LOT/ PRECISION DRILLED AND TAPPED SET UP BLOCKS LOT/ (2) ANGLE PLATES LOT/ DRILLED AND TAPPED PRECISION SET UP BLOCKS VERDICT 12" CONVENTIONAL HEIGHT GAUGE, S/N N/A 12" CONVENTIONAL HEIGHT GAUGE, S/N N/A MITUTOYO 24" DIGITAL HEIGHT GAUGE MITUTOYO 24" DIGITAL HEIGHT GAUGE MITUTOYO 24" HEIGHT GAUGE, S/N N/A CYLINDER GAUGE, S/N N/A CYLINDER GAUGE, S/N N/A COMPARITOL PRECISION INDICATOR GAUGE, S/N 436 LOT/ SURFACE BLOCKS LOT/ INSPECTION EQUIPMENT LOT/ SET UP BLOCKS

Lot	Description + Rigging	
127	LOT/ CHUCK JAWS	
128	LOT/ C-CLAMPS	
129	LOT/ CARBIDE INSERTS	
130	LOT/ CARBIDE INSERTS	
131	LOT/ CARBIDE INSERTS	
132	FULLERS 10-DRAWER TOOL CABINET, S/N N/A	
133	FULLERS 10-DRAWER TOOL CABINET, S/N N/A	
134	FULLERS 10-DRAWER TOOL CABINET, S/N N/A	
135	INTERNATIONAL 12-DRAWER ROLLING TOOLBOX, S/N N/A	
136	7-DRAWER ROLLING TOOLBOX, S/N N/A	
137	LOT/ CHUCK JAWS	
138	LOT/ CHUCK JAWS	
139	LOT/ CHUCK JAWS	
140	CHUCK JAW ALIGNMENT TOOL, S/N N/A	
141	LOT/ BORING BARS	
142	LOT/ BORING BARS	
143	LOT/ DRILLS	
144	LOT/ TAPS	
145	LOT/ COLLET SHANKS AND SPRING COLLETS	
146	LOT/ TOOL HOLDER BUSHINGS	
147	6" 3-JAW CHUCK, S/N N/A	
148	KEYENCE CV-X400 MACHINE VISION SYSTEM CONTROLLER, S/N 8A610904	
149	WORK TABLE WITH 4" BENCH VISE, S/N N/A (NO CONTENTS)	
150	WORK TABLE WITH 4" BENCH VISE, S/N N/A (NO CONTENTS)	
151	NIKON V-16 PROFILE PROJECTOR, S/N 37020 (CI) [RIGGING FEES FOR LOT #151 - \$150 USD PLUS APPLICABLE TAXES]	
152	HYSTER W40Z 24V PALLET TRUCK WITH 4,000 LB MAX CAPACITY, NEW BATTERIES - INSTALLED AUG. 2022, S/N B218N31657M	
153	MUSCLEMATE 600 20 ROLLING ENGINE HOIST WITH 2,000 LB CAPACITY, S/N 121431	
154	MAHAFFY PA68 ROLLING DIE LIFT CART WITH 750 LB CAPACITY, S/N 1132	
155	LOT/ RAW MATERIAL ON RACK	
156	LOT/ (2) SECTIONS OF ADJUSTABLE CANTILEVER RACKING (NO CONTENTS - DELAYED DELIVERY)	

Lot	Description + Rigging	
157	LOT/ ROLLING RACK WITH RAW MATERIAL	
158	LOT/ (3) PALLETS WITH RAW MATERIAL (BRASS & NO ALUMINUM MATERIAL NOT INCLUDED)	
159	LOT/ (3) PALLETS WITH RAW BAR AND TUBE STOCK AND (1) 316 STAINLESS STEEL BAR	
160	LOT/ (4) SHOP FANS	
161	LOT/ (4) SECTIONS OF ADJUSTABLE SHELVING WITH REMAINING CONTENTS CONSISTING OF HARDWARE, PARTS AND RAW MATERIALS	
162	LOT/ ROLLING CART WITH TOOL BOX AND HAND TOOLS	
163	TORIN BUTCHER-BLOCK TOP 4-DRAWER WORK BENCH, S/N N/A (NO CONTENTS)	
164	TORIN BUTCHER-BLOCK TOP 4-DRAWER WORK BENCH, S/N N/A (NO CONTENTS)	
165	TORIN BUTCHER-BLOCK TOP 4-DRAWER WORK BENCH, S/N N/A (NO CONTENTS)	
166	TORIN BUTCHER-BLOCK TOP 4-DRAWER WORK BENCH, S/N N/A (NO CONTENTS)	
167	BUTCHER-BLOCK TOP SHOP TABLE, S/N N/A (NO CONTENTS)	
168	BUTCHER-BLOCK TOP SHOP TABLE, S/N N/A (NO CONTENTS)	
169	BUTCHER-BLOCK TOP SHOP TABLE, S/N N/A (NO CONTENTS)	
170	LOT/ (2) SECTIONS OF ADJUSTABLE SHELVING (NO CONTENTS)	
171	MFG. UNKNOWN 12" HAND SHEAR, S/N N/A	
172	LOT/ (15) PARKER HYDRAULIC FILTERS	
173	BEGHEILI NOVA EMERGENCY LIGHTING UNIT (NEW IN BOX)	