

ONLINE AUCTION

SMOKEY MANUFACTURING LTD.





Thursday, June 10
9:30 A.M. EDT
100 Klondike Drive,
Toronto, ON, M9L 1X3

INSPECTION: BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange a date and time.

LIVE WEBCAST ONLY



LATE MODEL FABRICATING & STAMPING EVENT





AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"TM

373 Munster Avenue, Toronto, ON, Canada M8Z 3C8 www.corpassets.com • 416.962.9600 • info@corpassets.com

EXCEPTIONALLY MAINTAINED LATE MODEL FABRICATING FACILITY



TRUMPF TRUPUNCH 1000 CNC turret punch



WHITNEY 3400 XP CNC combination punch/plasma with hypertherm HYSPEED HT2000LHF plasma cutter



STRIPPIT FC 1000 XP/20 CNC turret punches



Partial view of turret punch tooling available

CNC TURRET PUNCHES

TRUMPF (2017) TRUPUNCH 1000 CNC turret punch with TRUMPF CNC touchscreen control, 16.5-ton max. punching capacity, (2) 86"x48.5" roller ball tables, 56" throat, 0.25" max. sheet thickness, 330 lb. max. workpiece weight, 15 tool stations, safety light curtains, 460V/60HZ, s/n: A0045A1127

(3) **STRIPPIT** FC 1000 XP/20 CNC turret punches with STRIPPIT CNC control, 20.5-ton max. punching capacity, 90"x52" roller ball table, 49"x39" max. workpiece size, 0.25" max. sheet thickness, 20 station tool turret, s/n: 192092499, 138122396, 157092497

STRIPPIT FABRI-CENTER 1250 SXP CNC turret punch with GE FANUC SERIES O-P CNC control, 30-ton max. punching capacity, 140"x64" roller ball table, 80"x51" max. workpiece size, 0.375" max. sheet thickness, 33 station tool turret, s/n: 1152113093

CNC PRESS BRAKES, TUBE BENDERS & ROLLS AVAILABLE



TRUMPF TRUBEND 3066 CNC hydraulic press brake



TRUMPF TRUBEND 3066 CNC hydraulic press brake



WYSONG MTH140-120 140-ton capacity hydraulic press brake



Partial view of TRUMPF brake dies available



TRANSFLUID DB 650 ST-SPS tube bender



CURVATUBI CRIPPA BASIC 1 tube bender



SAMPSON AHS 10/22, 4 roll hydraulic plate bending rolls

LARGE BED STAMPING PRESSES UP TO 400 TON CAPACITY



CCI S2-150-48X48 mechanical double crank straight side press



MECON 36x0.166 servo feeder



MECON 60DBLDCH 36 6,000 lb. capacity motorized uncoiler



BLOW PRESS 400-54-78 mechanical double crank straight side press



MECON 24X250 servo feeder

STAMPING PRESS LINE

PRESS LINE consisting of BLOW PRESS 400 ton capacity 400-54-78 mechanical double crank straight side press with 12" stroke, 23" shut height, 10" slide adjustment, 54"x84" bed, 54"69" ram, 42 strokes/min, (2) pneumatic die cushions with 31 ton capacity/each, WINTRISS SPECTRUM digital clutch/brake control, safety light curtains, palm controls, s/n: SDG-400-154-78; MECON 24X250 servo feeder w/ 24"x250" cap., s/n: 1005

MINSTER 50-7-60 200-ton capacity mechanical double crank straight side press with 6" stroke, 12" slide adjustment, 44"x60" bed, 54"x32" ram, WINTRISS SPECTRUM digital clutch/brake control, safety light curtains, palm controls, s/n: 50-7-7507-C

COMPLETE SERVO DRIVEN STAMPING DEPARTMENT AVAILABLE



CCI S2-200-48X84 mechanical double crank straight side press



MINSTER 50-7-60 mechanical double crank straight side press



BLOW PRESS SC2-150-60-36 mechanical single crank SS press

STAMPING PRESS LINE

PRESS LINE consisting of CCI S2-200-48X84 200-ton capacity mechanical double crank straight side press with 10" stroke, 23" shut height, 10" slide adjustment, 48"x84" bed, 48"x84" ram, 70 strokes/min, WINTRISS SMART PAC digital clutch/brake control, safety light curtains, palm controls, s/n: SC-200-006-84; MECON 36x0.166 servo feeder, s/n: n/a; VOGEL MODEL 424 4,000 lb. capacity motorized uncoiler with 1.5 HP, s/n: 0194323



MECON 36x0.166 servo feeder



BROWN BOGGS 20LJ mechanical OBI press



BROWN BOGGS 18LJA mechanical OBI press

LARGE OFFERING OF PRODUCTION RELATED SUPPORT ASSETS AVAILABLE



HAEGER 824 ONETOUCH 4E CNC fastener insertion press



ALLSTEEL MODEL 20-4 press brake



PERFECT PFG-2040M manual surface grinder



PERFECT PFG-2550AH hydraulic surface grinder



KIKINDA URB-550A hydraulic surface grinder



MFG. UNKNOWN 3' radial arm drill



View of **LILIAN** vertical turret mills available



FORWARD IF-1640 gap bed engine lathe

TUBE BENDERS

TRANSFLUID (2002) DB 650 ST-SPS tube bender with 0.23"-1.96"x120" capacity, digital console control, s/n: 70040 **CURVATUBI** CRIPPA BASIC 1 tube bender with 0.15"-1.25"x175" capacity, s/n: 84.1391.1.847

MARK YOUR CALENDARS FOR THIS UPCOMING FABRICATING EVENT!



HYSTER S60XM LPG forklift



HYSTER S50FT LPG forklift



CATERPILLAR GC40KS LPG forklift



CROWN RR5020-45 36V electric reach truck



MAXICART portable 3 HP snorkel-type dust collector



wrapper



SAMUEL SLP-175 rotary pallet wrapper



PEMSTER pneumatic insertion press

PARTIAL LISTING OF CONVENTIONAL MACHINE TOOLS

HAEGER (2017) 824 ONETOUCH 4E CNC fastener insertion press with CNC touchscreen control, 8-ton capacity, (4) bowl-feeders, 575V/3PH/60HZ, s/n: 80T40023 SOLD!

ALLSTEEL MODEL 20-4 20-ton capacity press brake with 48" max. bending length, s/n: 28

BROWN BOGGS 337B-16GA manual shear, s/n: n/a

SMOKEY MANUFACTURING LTD.

Thursday, June 10 **Toronto, Ontario, Canada**



Rocker arm type spot welder with TE90 MARK II digital control



MAGNUM 30-C walk-behind electric floor cleaner



FACTORY CAT MODEL 34 walkbehind floor sweeper



WELD-O-MATIC AF rocker arm type spot welder



Large selection of medium duty pallet

ALSO: LARGE SELECTION of BRAKE DIES and PUNCHES; ROUSSEAU multi-drawer tool cabinets; KENT HVA-150 pad printer; pallet jacks; self-dumping hoppers; strapping caddies; pedestal-type shop fans; INSPECTION EQUIPMENT including ELEPHANT EHT-CE3R dial-type hardness tester, MITUTOYO digital height gauges, MITUTOYO MODEL B-251 80"x50"x12" granite surface table, STARRETT 48"x38"x8" granite surface plate with stand, STARRETT 46"x38"x8" granite surface table; DRILLS and DRILL CHUCKS; CANTILEVER material racks; (10+) sections of 99.5"x42"x192"H medium duty pallet racking; (15+) sections of 126"x40"x192"H medium duty pallet racking; steel shop tables and work benches AND MORE!

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT <u>WWW.CORPASSETS.COM</u>

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

BY APPOINTMENT ONLY, Please email info@corpassets.com to arrange a date and time.

REMOVAL

All assets must be removed no later than Friday, July 9 BY APPOINTMENT ONLY. Please email info@corpassets. com to arrange.

TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. SALE WILL BE CONDUCTED IN USD.

Please refer to our website at www.corpassets.com call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept







Please visit our website as specific terms and conditions may apply.



AFFILIATIONS





















©2020 CORPORATE ASSETS INC. ALL RIGHTS RESERVED

EOUIPMENT? TURN IDLE ASSETS INTO

WE BUY & SELL YOUR SURPLUS MACHINERY

ONE MACHINE OR ENTIRE PLANTS, WE HAVE OVER 60 YEARS EXPERIENCE TO SELL YOUR EQUIPMENT AT FAIR MARKET VALUE.

CONTACT US TODAY TO LEARN MORE! 416.962.9600



corpassets.com/newsletter-signup