



**CORPORATE
ASSETS INC**

ONLINE AUCTION

Surplus Assets of
ALTA PRECISION INC.



Thursday, March 4
10:30 A.M. EST

**MARK YOUR
CALENDARS!**

11120 Rue Colbert, Anjou, QC, H1J 2S1

INSPECTION: BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange a date and time.

LIVE WEBCAST ONLY

BidSpotter.com

SURPLUS ASSETS OF AN AEROSPACE MANUFACTURING FACILITY



AUCTION CONDUCTED BY:

CORPORATE ASSETS INC

"Let Our Experience Be Your #1 Asset"™

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UNISIG (\$1.25M - INSTALLED NEW IN 2016) B700-4M CNC DEEP HOLE GUN DRILL

2016



UNISIG B700-4M CNC deep hole drill



157.5" max workpiece length



CNC controlled workpiece headstock



CNC controlled drilling headstock & steady rest



View of FANUC SERIES Oi-TD CNC control

CNC DEEP HOLE GUN DRILL

UNISIG (2016) B700-4M CNC drop bed deep hole drilling machine with FANUC Oi-TD CNC control, 63" swing over bed, 157.5" max. workpiece length, 90 HP workpiece headstock, 126 HP drilling headstock, 7.9" drilling diameter (max. from solid), 12" max counterbore diameter, 11.8" max. tool diameter, 126 HP drilling headstock, 13,500 LBS max. drilling feed force; 197 IPM drilling headstock max. feed/traverse, drilling speeds to 900 RPM, workpiece headstock speeds to 280 RPM; 4.5T max. workpiece weight between centers, 6.8 max. workpiece weight between centers (1 steady), BTA drilling and counterboring capability, KOOLANT COOLERS coolant refrigeration system, 3,400 LPM Capacity, coolant, high pressure coolant filtration, 15 Bar 218 PSI max. coolant pressure, 30 HP pressure pump, very low usage with ONLY 1134 HRS (recorded on meter at time of listing), 480-227V/3PH/60HZ, s/n: 1917

CNC DOUBLE COLUMN VERTICAL MACHINING CENTERS

SNK (2005) RB-3NM-APC 5-Face double column CNC vertical machining center with FANUC 18i-MB CNC control, (2) 59" x 157.5" drilled & tapped tables, travels: X - 167.32"; Y - 94.48"; Z - 23.62"; W - 43.3"; 94.48" between columns, 59" max. distance spindle nose to table top, 15,400 lb. max. table load, CAT 50 taper, spindle speeds 40-4500 RPM, 40/50 HP spindle motor, 80 station ATC, coolant, dual chip conveyors, right angle head with 1 Deg indexing, running time 3707 hrs (recorded on meter at time of listing), s/n: ASK2761 (tooling not included) (LOCATED IN WATERLOO, ON)

THIS BROCHURE IS ONLY A PARTIAL LISTING. PLEASE VISIT OUR WEBSITE

2005

2 AVAILABLE



5-AXIS

SNK RB-3NM-APC double column 5 axis bridge type CNC machining center

CNC DOUBLE COLUMN VMCS

SNK (2005) RB-3NM-APC double column CNC vertical machining center with FANUC 18i-MB CNC control, (2) 59" x 157.5" drilled & tapped tables, travels: X – 167.32"; Y – 94.48"; Z – 23.62"; W – 43.3"; 94.48" between columns, 59" max. distance spindle nose to table top, 15,400 lb. max. table load, CAT 50 taper, spindle speeds 40-4500 RPM, 40/50 HP spindle motor, 80 station ATC, coolant, dual chip conveyors, s/n: A5K2760 (tooling not included) (LOCATED IN WATERLOO, ON)

SNK RB-4NM double column CNC vertical machining center with FANUC 18-M CNC control, 236" x 78" table, travels: X – 246"; Y – 114"; Z – 23"; W – 55" (cross rail); B – 360,000, 114" distance between columns, 70" max. distance spindle nose to table top, 33,000 lb. max. table load, CAT 50 taper, spindle speeds to 6000 RPM, 24 HP spindle motor, 60 station ATC, coolant, chip conveyor, TSUDAKOMA rotary table with tailstock, 220V/3PH/60HZ, s/n: K1902 (tooling not included)

CNC HORIZONTAL MACHINING CENTERS

MORI SEIKI MH-630 5-axis CNC twin pallet horizontal machining center with MORI SEIKI MSC-502 CNC control, (2) 24" x 24" drilled & tapped pallets, travels: X – 39"; Y – 33"; Z – 36"; A – 360,000; B – 360,000, 43" max. distance spindle nose to table top, 3300 lb. max. pallet load, CAT 50 taper, spindle speeds to 13,000 RPM, 25 HP spindle motor, 60 station ATC, coolant through spindle, high pressure coolant, coolant filtration, chip conveyor, touch tool probe, 220V/3PH/60HZ, s/n: 963 (tooling not included)

NIIGATA HN80C 4-axis CNC twin pallet horizontal machining center with FANUC 15-M CNC Control, (2) 31" x 31" pallets, travels: X – 60"; Y – 48"; Z – 36"; B – 360,000, 48" max. distance spindle nose to table top, 4400 lb. max. pallet load, CAT 50 taper, speeds to 4500 RPM, 60 station ATC, coolant through spindle, high pressure coolant, chip conveyor, 220V/3PH/60HZ, S/N: 46250117, s/n: 46250117 (tooling not included)

MAKINO MC-1510-A60 5 axis CNC horizontal machining center with FANUC SERIES 15-M CNC control, 40" x 90" table, travels: X – 59"; Y – 39"; Z – 51"; A – 360,000; B – 360,000, 55" max. distance spindle nose to table top, 6600 lbs. max. pallet load, CAT 50 taper, spindle speeds to 4000 RPM, 24 HP spindle motor, 60 station ATC, coolant through spindle, chip conveyor, RENISHAW OMI-2 optical machine interface, TSUDAKOMA rotary table with tailstock, s/n: A91-222 (tooling not included)

OKK MCH—800 4-Axis CNC horizontal machining center, FANUC 18-M CNC control, 86" x 31" dia combination table with 360,000 positions, travels: X – 78"; Y – 40"; Z – 32"; A – 360,000, 5th axis ready, 44" max. distance spindle nose to tabletop, 6600 lb. max. table load, CAT 50 taper, spindle speeds to 3000 RPM, 20 HP spindle motor, 50 station ATC, coolant, 220V/3PH/60HZ, S/N: 180 (tooling not included)

CNC MODULAR GAP LATHE

VDF POWER TURN PTI-1-12500 II CNC modular gap lathe with FANUC SERIES O-M CNC control, 49" swing over bed, 149" max. swing over gap, 195" max. distance between centers, 5" spindle bore, speeds to 710 RPM, 53 HP, 8 station tool turret, power headstock positioning, 11 ton max. allowable workpiece weight (w/ steadies), cross slide, chip conveyor, steady rests, complement of spares and accessories w/ 3 jaw & 4 jaw chucks, 380V/3PH/50HZ, S/N: D4453



5-AXIS

SNK RB-4NM double column 4 axis bridge type CNC machining center



5-AXIS

13,000 RPM

MORI SEIKI MH-630 5 axis CNC twin pallet horizontal machining center



5-AXIS

MAKINO MC-1510-A60 5 axis CNC single pallet horizontal machining center



4-AXIS

NIIGATA HN80C 4 axis CNC twin pallet horizontal machining center



4-AXIS

OKK MCH-800 4 axis CNC horizontal machining center



49" X 149" CAPACITY

VDF POWER TURN PTI-1-12500 II CNC gap lathe

THIS IS A PARTIAL LISTING ONLY! FOR FURTHER INFORMATION, PLEASE VISIT WWW.CORPASSETS.COM

AUCTION DETAILS

LIVE WEBCAST ONLY

INSPECTION

BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange a date and time.

REMOVAL

All assets must be removed no later than Friday, March 26 BY APPOINTMENT ONLY. Please email info@corpassets.com to arrange.

TERMS

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PAYMENT

A Buyer's Premium will apply at this sale. International & online bidders may need a refundable deposit to bid. SALE WILL BE CONDUCTED IN USD.

Please refer to our website at **www.corpassets.com** or call 416.962.9600 for further information. Pour les services en français, composez le 1.855.583.5551

We Accept



Please visit our website as specific terms and conditions may apply.

BID ONLINE AT: BidSpotter.com

AFFILIATIONS



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