

**CORPORATE  
ASSETS INC**

# PUBLIC AUCTION

**PREVOST**

**2 AVAILABLE**



AMADA COMA – 506072, 50 ton CNC turret punch

**2005**



TRUMPF 85 ton CNC hydraulic press brake

**3000 WATT**



AMADA LCV 2412, 3000 watt, 3 axis CNC laser

**3 SHEARS AVAILABLE**



AMADA PROMECAM GPX 1230 CNC hydraulic shear

**LATE MODEL & HEAVY CAPACITY CNC FABRICATING FACILITY  
LIVE OFFSITE & ONLINE AUCTION**

## INSPECTION DETAILS

Saturday, July 9, 2011  
9:00 A.M. to 5:00 P.M. EDT  
65 rue Prevost  
Sainte-Claire, Quebec G0R 2V0

## AUCTION DETAILS

Tuesday, July 12, 2011 • 10:30 A.M. EDT  
Four Points by Sheraton  
Lévis Convention & Exhibition Center  
5800 J.B. Michaud, Lévis, Quebec G6V 0B3

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LIVE WEBCAST

## LARGE CAPACITY CNC TURRET PUNCHES

### FANUC 04-PC CNC CONTROL



2 AUTO INDEXING STATIONS

AMADA COMA – 506072, 50 ton CNC turret punch



2 AUTO INDEXING STATIONS

AMADA COMA – 506072, 50 ton CNC turret punch



Partial view of punch tooling available



Partial view of punch tooling available



Partial view of punch tooling available

### CNC TURRET PUNCHES

AMADA COMA – 506072, 50 ton CNC turret punch with FANUC 04-PC CNC control, (58) station turret with (2) station auto-index, 60"x144" max sheet size, 1/4" max thickness, 61" throat, 4 1/2" max punch hole dia. 250 hits/minute in 1" increments, s/n C67734

AMADA COMA – 506072, 50 ton CNC turret punch with FANUC 6M CNC control, (58) station turret with (2) station auto-index, 60" x 144" max sheet size, 1/4" max thickness, 61" throat, 4 1/2" max punch hole dia. 250 hits/minute in 1" increments, s/n 67625

### APPRAISAL SERVICES

What's the real value of your equipment? If you require a detailed appraisal for banking, insurance, or internal purposes, consult with the certified experts at Corporate Assets Valuations. We provide appraisal services anywhere in the world for all types of industrial manufacturing and processing equipment.

Call us in complete confidence today with your requirements.  
(416) 962-9600 APPRAISALS@CORPASSETS.COM

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**



## 3000 WATT CNC LASER AND HYDRAULIC SHEARS

1994



**48" X 96" SHUTTLE TABLE**

AMADA LCV 2412, 3000 watt, 3 axis CNC laser



**10' X 1/2" CAPACITY**

AMADA PROMECAM GPX 1230 CNC hydraulic shear



**10' X 1/4" CAPACITY**

PROMECAM GH630Z CNC hydraulic shear



**8' X 1/8" CAPACITY**

KEETONA mechanical shear

### CNC LASER

**AMADA** (1994) LCV 2412, 3000 watt, 3 axis CNC laser with FANUC 16L CNC control, 3 KW FANUC C-3000 laser resonator, 48" x 96" x 5/16" maximum work piece size, 96" x 48" shuttle table, AMADA ALPC 408 pallet changer with ball assist, scrap conveyor, liquid chiller, down draft dust collector, approx 18252 HRS, s/n 02412024

### HYDRAULIC SHEARS

**AMADA PROMECAM** GPX 1230 CNC hydraulic shear with 10' max cutting length, 1/2" capacity, front operated programmable back gauge, pneumatic clamping, ball assist, s/n C90933

**PROMECAM** GH630Z CNC hydraulic shear with 10' max cutting length, 1/4" capacity, front operated programmable back gauge, pneumatic clamping, ball assist, rear discharge belt conveyor, s/n n/a

**KEETONA** 8-1/8 mechanical shear with 8' max cutting length, 1/8" capacity, manual back gauge, squaring arm, support arms, s/n 88092

AUCTION CONDUCTED BY CORPORATE ASSETS INC.

**This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE**



## 9 AXIS AND 5 AXIS CNC HYDRAULIC PRESS BRAKES



AMADA 1253F, 125 ton CNC hydraulic press brake



AMADA 1025F, 100 ton CNC hydraulic press brake



TRUMPF TRUMABEND V850 85 ton CNC hydraulic press brake



View of AMADA press brake dies



View of AMADA press brake dies



View of TRUMPF press brake dies

### HYDRAULIC MULTI-AXIS PRESS BRAKES

**TRUMPF (2005) TRUMABEND V850, 85 TON, 9 axis CNC hydraulic press brake with TASC 6000 CNC control with 17" TFT touch screen interface, multi language support, RJ45 network interface, 87" max bending length, 69.5" between housings, 8.46" max stroke, hydraulic top/bottom die clamp, simultaneous 6 axis CNC controlled back gauge, CNC controlled crowning, TRUMPF LAZER-BEND 1250 bend guard, 2 pedal foot switch, full powered roll-up safety enclosure, s/n B0502A0013**

**AMADA (1995) 1253F, 125 TON, 5 axis CNC hydraulic up-acting press brake with AMADA NC9-F CNC control, 122" max bending length, 129" between housings, 3.94" max stroke, 14.57" open height, 4 axis CNC controlled back gauge, SICK V4000 infrared bend guard, 2 pedal foot switch, full safety cage enclosure, s/n 12507 10**

**AMADA 1025F, 100 TON, 5 axis CNC hydraulic up-acting press brake with AMADA NC9-F CNC control, 98.6" max bending length, 86.6" between housings, 3.94" max stroke, 14.57" open height, 4 axis CNC controlled back gauge, SICK V4000 infrared bend guard, 2 pedal foot switch, full safety cage enclosure, s/n 12507 10**

#### PROXY BIDDING

If you are unable to attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information at [www.corpassets.com](http://www.corpassets.com).

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## CNC HYDRAULIC PRESS BRAKES, PRESSES AND PLASMA CUTTER



AMADA PROMECAM RG-103, 110 ton CNC hydraulic press brake



AMADA PROMECAM RG-103, 110 ton CNC hydraulic press brake



ALLSTEEL 200-10x4, 200 ton hydraulic press



HYPERTHERM HD 3070, CNC plasma cutting system



AMADA PROMECAM RG 50-20 hydraulic press brake

### HYDRAULIC PRESS BRAKES

(2) **AMADA PROMECAM** RG-103, 110 TON, CNC hydraulic up-acting press brake with HURCO AUTOBEND 5 CNC control, 120" max bending length, 103" between housings, 3" stroke, 12" open height, 3 axis back gauge (1) CNC controlled, full safety cage enclosure, s/n 32 100 30 780, n/a

**AMADA PROMECAM** RG 50-20, 50 TON, hydraulic up-acting press brake 80" max bending length, 65" between housings, 3" stroke, 12" open height, 2 axis back gauge, full safety cage enclosure, s/n 2 050 20 055

### CNC PLASMA CUTTING MACHINE

**HYPERTHERM** (1992) HD 3070, CNC plasma cutting system with INNERLOGIK CYBERMOTION SERIES 700 CNC control, 48"x 96" x 3/4" max. work piece size, HYPERTHERM 3070 plasma power supply, down draft dust collector s/n 3070-504029

### STAMPING PRESSES

**ALLSTEEL** (2007 retrofit) 200-10 x 4, 200 TON hydraulic press with REFLEX INTEGRATION (2007 retrofit) COMMAND STAMP RT0711 PLC control, 120" x 48" bed, 10" stroke, stroke indicator, light curtains, back safety enclosure, s/n 101201

**VSS** LE-250A, 250 TON punch press with 31" x 44" table, T-stand controls, full safety enclosure, air feeder (may be sold separately), s/n 230103

**CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION.**



# WELL MAINTAINED MACHINE SHOP & FACTORY EQUIPMENT



31" X 44" TABLE

VSS LE-250A, 250 ton punch press



TIMESAVERS dual head, wet type belt sander



CENTRELINE rocker arm spot welder



AH rocker arm spot welder



1994

ERLO gear head drill



1999

ERLO gear head drill



2001

ERLO gear head drill



65 TON

BUFFALO ironworker



HYPERTHERM 3070 plasma power supply

## WELDERS

CENTRELINE rocker arm spot welder with MEDAR MEDWELD 200S PLC control, 36" throat, s/n n/a

AH PHD 30 KVA rocker arm spot welder with MEDAR MEDWELD 200S PLC control, 35" throat, s/n B785

## FACTORY EQUIPMENT

STANLEY VIDMAR STACK SYSTEM, integrated storage/retrieval system consisting of (7) 48" x 52" modular pallet racks, freestanding gantry system, mobile bridge trolley with 2000 lbs cap. captive forklift mast system, 48" x 52" positive entry steel pallets, s/n 409 049-2574

## MACHINE SHOP

ERLO (2001) TSER – 32 floor type gear head drill with 12" x 13" T-slot table, 2 HP, 100-2500 RPM variable speed, automatic down feed, s/n 211-953

ERLO (1999) TSAR – 32 floor type gear head drill with 12" x 13" T-slot table, 2 HP, 100 -2500 RPM variable speed, automatic down feed, s/n 1629-848

ERLO (1994) TCA – 35 floor type gear head drill with 14" x 17" T-slot table, 2 HP, 110-1700 RPM variable speed, automatic down feed, s/n 2400-502

BUFFALO 401-3-007 mechanical ironworker with 65 ton cap. 12" punch throat, 8" x 8" x 1/4" angle cutting cap. 10" x 48" back stop, s/n n/a

CLAUSING STARTRITE (1997) V900F/1 vertical band saw with 36" throat, 39"x42" table, 14" max work piece height, 3.4 HP variable speed, s/n 200346

MFG UNKNOWN vertical band saw with 30" throat, 25" x 39" table, 12" max work piece height, s/n n/a



CLAUSING STARTRITE vertical band saw



KALAMAZOO belt sander



STANLEY VIDMAR STACK SYSTEM storage retrieval system

## BELT SANDERS

TIMESAVERS 137-2HDCMW dual head, wet type belt sander with 37" x 60" belt, 8" max. work piece height, 38" variable speed belt conveyor, 20 HP main drive, coolant/filtration unit, s/n 20236Y

KALAMAZOO 36" x 4" horizontal belt sander with 3 HP, s/n n/a



PREPARED FOR SHIPPING

STANLEY VIDMAR STACK SYSTEM storage retrieval system

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## UPCOMING AUCTIONS

New auctions added to our website regularly!

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BK INDUSTRIES INC./BK FER OUVRE/BK IRON WORKS  
Large Capacity Structural Steel Fabricator  
St-Bruno (Montreal), Ontario J3V 6C2  
Tuesday, June 28, 2011  
10:00 A.M. EDT

MAJOR 1000 LOT SALE!

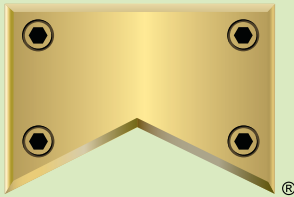
Surplus to the Ongoing Needs of  
TRIMEN / CONTOURS COUNTERTOPS & MILLWORK  
Large Offering of Woodworking, Millwork and Restaurant Equipment  
Etobicoke, Ontario M8V 2E8  
Thursday, July 14, 2011  
10:30 A.M. EDT

OVER 600 LOTS!

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## **AUCTION DETAILS**

### **PREVOST**

#### **INSPECTION**

Saturday, July 9, 2011 from 9:00 A.M. to 5:00 P.M. at  
65 rue Prevost, Sainte-Claire, QC G0R 2V0

#### **REMOVAL**

Small items: Wednesday, July 13, 2011 by 5:00 P.M.  
Remaining items: Friday, July 22, 2011 by 5:00 P.M.

#### **DIRECTIONS**

Visit our website at [www.corpassets.com](http://www.corpassets.com), click on Upcoming Auctions: **PREVOST** button, click on Map tab and get directions by accessing the pop up address info box.

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#### **We Accept**



Please visit our website as specific terms and conditions may apply.

#### **TERMS**

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