

PUBLIC AUCTION

CORPORATE ASSETS INC

Former Assets of INGERSOLL FASTENERS



WORLD CLASS MULTI-MILLION DOLLAR BOLT MAKING FACILITY

DATE	TIME	LOCATION
Wednesday, October 12, 2011	10:00 A.M. EDT	390 Thomas Street Ingersoll, Ontario N5C 3K3
"Let Our Experience	e Be Your #1 Asset″™	BID, BUY & GO!™ LIVE WEBCAST ●)))

SAKAMURA 1" CAPACITY 4 DIE BOLT FORMER



SAKAMURA BP-470M 4 die bolt former





View of SAKAMURA BP-470M tooling

SAKAMURA 4 DIE BOLT FORMER

SAKAMURA (1982) BP-470M 4 die bolt former with 1" maximum wire dia. 9" max. shank length, 11" max. cutoff length, 55 PPM, bushing cutoff, PKO, IFO transfer, double set of feed rolls s/n n/a

View of SAKAMURA BP-470M tooling

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

SAKAMURA SUPER LONG STROKE 4 DIE BOLT FORMERS



SAKAMURA BP-440LL super long stroke 4 die bolt former





Free standing pointer

SAKAMURA SSR 50 planetary thread roller

SAKAMURA 4 DIE BOLT FORMERS

SAKAMURA (1984) BP-450 4 die bolt former with 5/8" maximum wire dia. 5" max. shank length, 6.5" max. cutoff length, 80 PPM s/n n/a

SAKAMURA (1976) BP-440LL super long stroke 4 die bolt former with 1/2" maximum wire dia. 13.5" max. shank length, 15" max. cutoff length, 50 PPM, free standing pointer, **SAKAMURA** SSR 50 planetary thread roller, conveyors s/n n/a



View of RMG wire drawer & SAKAMURA straightener

APPRAISAL SERVICES

What's the real value of your equipment? If you require a detailed appraisal for banking, insurance, or internal purposes, consult with the certified experts at corporate assets valuations. We provide appraisal services anywhere in the world for all types of industrial manufacturing and processing equipment.

Call us in complete confidence today with your requirements.

APPRAISALS@CORPASSETS.COM

NATIONAL/KAYSER 5/8" CAPACITY 4 DIE BOLT MAKER



NATIONAL/KAYSER 4 die bolt maker

4 DIE BOLT MAKER

NATIONAL/KAYSER 4 die bolt maker with 5/8" maximum wire diameter, 6" max. shank length, 7.5" max. cutoff length, 60 PPM s/n N28293

VERY LARGE QUANTITY OF HEADER TOOLING AVAILABLE



INTERNATIONAL ONLINE BUYERS MUST REGISTER AT LEAST 4 BUSINESS DAYS IN ADVANCE TO QUALIFY TO BID FOR THIS SALE.

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

NATIONAL HIGH SPEED 4 DIE BOLT MAKERS



NATIONAL 8L4 high speed 4 die bolt maker



NATIONAL 4 DIE BOLT MAKERS

NATIONAL 8L4 high speed 4 die bolt maker with 1/2" maximum wire dia., 3.75" max. shank length, 5" max. cutoff length, 185 PPM, sound enclosure s/n 44321 NATIONAL (1981) S2 4 die bolt maker with 1/2" maximum wire dia., 5" max. shank length, 6.5" max. cutoff length, 85 PPM s/n 28595

ALL MACHINERY AND EQUIPMENT VERY WELL MAINTAINED AND A LARGE QUANTITY OF SPARE MACHINE PARTS AVAILABLE.

FOR TECHNICAL QUESTIONS PLEASE CONTACT JOHN MICHELINI AT 416.962.9600.

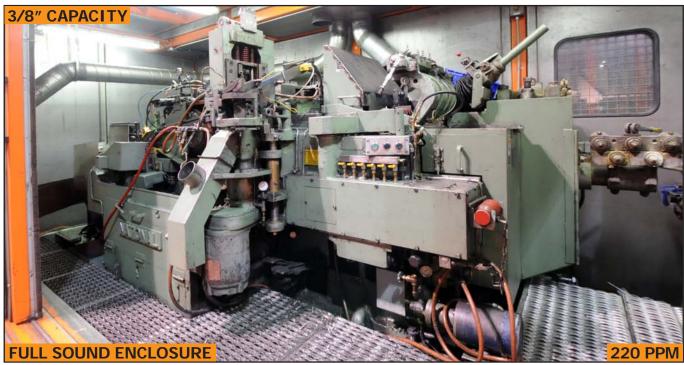
NATIONAL S2 4 die bolt maker

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

NATIONAL HIGH SPEED 4 DIE BOLT MAKERS



NATIONAL 6L4 high speed 4 die bolt maker



NATIONAL 6L4 high speed 4 die bolt maker

NATIONAL HIGH SPEED 4 DIE BOLT MAKERS

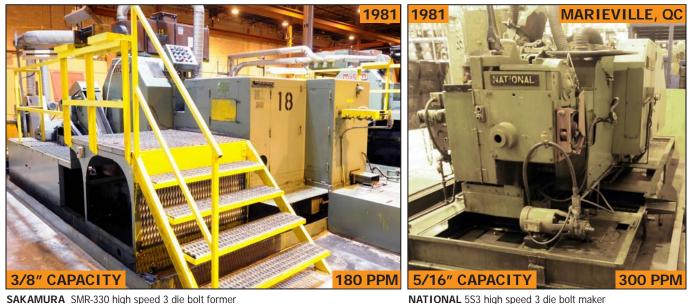
NATIONAL 6L4 high speed 4 die bolt maker with 3/8" maximum wire dia., 3.125" max. shank length, 4.5" max. cutoff length, 220 PPM, sound enclosure s/n 43409 **NATIONAL** 6L4 high speed 4 die bolt maker with 3/8" maximum wire dia., 3.125" max. shank length, 4.5" max. cutoff length, 220 PPM, sound enclosure s/n 43405 PROXY BIDDING If you are unable to attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information. www.corpassets.com

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HIGH SPEED 3 DIE BOLT FORMERS



SAKAMURA SMR340 high speed 3 die bolt former



SAKAMURA SMR-330 high speed 3 die bolt former

HIGH SPEED 3 DIE BOLT FORMERS

SAKAMURA (1981) SMR-340 high speed 3 die bolt former with M12 max. bolt size, 1/2" maximum wire dia., 4" max. kickout length, 5.25" max. cutoff length, 150 PPM, bushing cutoff, PKO, IFO transfer, directly feeding into SAKAMURA planetary die thread roller s/n n/a SAKAMURA (1981) SMR-330 high speed 3 die bolt former with M10 max. bolt size 3/8" maximum wire dia., 3" max. kickout length, 4.125" max. cutoff length, 180 PPM, bushing cutoff, PKO, IFO transfer, directly feeding into SAKAMURA planetary die thread roller s/n n/a NATIONAL (1981) 5S3 high speed 3 die bolt maker with 5/16" maximum wire dia., 1.5" max. shank length, 300 PPM s/n 43257 ** This machine is located in Marieville, QC. and can be inspected by appointment only**

Machines located in Marieville, Quebec may be inspected by appointment only. Please contact Corporate Assets Inc. for further details or to set up an appointment. 416.962.9600

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com

NATIONAL 2 DIE 3 BLOW COLD HEADERS



NATIONAL 89 2 die 3 blow cold header



NATIONAL 89 2 die 3 blow cold header

NATIONAL 89 2 die 3 blow cold header

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

NATIONAL 2 DIE 3 BLOW COLD HEADERS



NATIONAL 56 2 die 3 blow cold header



NATIONAL 56 2 die 3 blow cold header

NATIONAL 2 DIE 3 BLOW COLD HEADERS

NATIONAL (1975) 89 2 die 3 blow cold header with 1/2" maximum wire dia., 5" max. shank length, 6"max. cutoff length, 100 PPM s/n 40333 NATIONAL (1975) 89 2 die 3 blow cold header with 1/2" maximum wire dia., 5" max. shank length, 6"max. cutoff length, 100 PPM s/n 40334 NATIONAL (1975) 89 2 die 3 blow cold header with 1/2" maximum wire dia., 5" max. shank length, 6"max. cutoff length, 100 PPM, trimming s/n 40303 <u>**This machine is located in Marieville,</u> QC. and can be inspected by appointment only**

NATIONAL 56 2 die 3 blow cold header with 3/8" maximum wire dia., 2.5" max. shank length, 3"max. cutoff length, 150 PPM s/n 40923

NATIONAL 56 2 die 3 blow cold header with 3/8" maximum wire dia., 2.5" max. shank length, 3"max. cutoff length, 150 PPM s/n 40922



CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

(7) HARTFORD THREAD ROLLERS AVAILABLE



5/8" HARTFORD 30-180 flat die, automatic thread roller



5/8" HARTFORD 30-180 flat die, automatic thread roller



View of 1/2" HARTFORD 20-225 flat die, automatic thread rollers



1/2" HARTFORD 20-225 flat die, automatic thread roller

HARTFORD THREAD ROLLERS

5/8" **HARTFORD** 30-180 flat die, automatic thread roller with 4.5" max. thread length, 6" max. shank length, 180 PPM, vibratory bowl feeder s/n 30-107-7

5/8" **HARTFORD** 30-180 flat die, automatic thread roller with 4.5" max. thread length, 6" max. shank length, 180 PPM, vibratory bowl feeder s/n 30-128-6

5/8" **HARTFORD** 30-180 flat die, automatic thread roller with 4.5" max. thread length, 6" max. shank length, 180 PPM, vibratory bowl feeder s/n 30-129-6

5/8" **HARTFORD** 30-180 flat die, automatic thread roller with 4.5" max. thread length, 6" max. shank length, 180 PPM, vibratory bowl feeder s/n 30-175-13

 $\prime\prime_2"$ HARTFORD 20-225 flat die, automatic thread roller with 3" max. thread length, 4" max. shank length, 225 PPM, vibratory bowl feeder s/n 2-258-25

 $\prime\prime_{2}"$ HARTFORD 20-225 flat die, automatic thread roller with 3" max. thread length, 4" max. shank length, 225 PPM, vibratory bowl feeder s/n 2-189-16

 $\prime\prime_{2}"$ HARTFORD 20-225 flat die, automatic thread roller with 3" max. thread length, 4" max. shank length, 225 PPM, vibratory bowl feeder s/n 2-347-36

PROXY BIDDING

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This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

AUTOMATIC THREAD ROLLERS & HOT FORMER



3/4" CAPACITY



3/4" NT-60, flat die, automatic thread roller



5/8" SAKAMURA SSR-50 planetary die, automatic thread roller



3/8" SAKAMURA SSR-30 planetary die, automatic thread roller



7/8" NEDSCHROEF MW-32, 3 die high speed hot forming machine



Marieville, Quebec may be inspected by appointment only. Please contact **Corporate Assets Inc.** for further details or to set up an appointment.

THREAD ROLLERS

3/4" NT-60 (1999) flat die, automatic thread roller, 3.94" max. thread length, 7.486" max. shank length, 55 PPM, vibratory bowl feeder, air clutch ** This machine is located in Marieville, QC and can be inspected by appointment only*

7/8" SAKAMURA (1979) SSR-70 planetary die, automatic thread roller with 2.364" max. thread length, 5.91" max. blank length, 50-110 PPM, chain feeder

5/8" SAKAMURA SSR-50 planetary die, automatic thread roller with 3.94" max. thread length, 13.79" max. blank length, 60 PPM, **This machine is part of the bolt forming line with SAKAMURA BP440LL bolt former**

3/8" SAKAMURA SSR-30 planetary die, automatic thread roller with 2.955" thread length, 600 PPM, vibratory bowl feeder s/n n/a

HOT FORMING MACHINE

7/8" NEDSCHROEF (1988) MW-32, 3 die high speed hot forming machine with 1.02", max. bar dia., 1.733" max. cutoff length, 1.26" max. across flats hex, 180 PPM, induction heater, bar feeding rack s/n 321181 ** This machine is located in Marieville, QC and can be inspected by appointment only**

View of bar feed & induction heater

LARGE QUANTITY OF WIRE DRAWERS AVAILABLE



1" ASTEC C-28206 "AJAX type" hydraulic wire drawer



1/2" INGERSOLL FE Type wire drawer



1990



1/2" INGERSOLL FE Type wire drawer



5/8" RMG 910-4081-2 wire drawer

View of hobbing presses



7/16" RMG 78-2063-20 wire drawer



1/2" FASTENER ENGINEERS PJC-4022-170-36 wire drawer



1/2" INGERSOLL FE Type wire drawer



Partial view of wire uncoilers



View non-powered Z flippers and double sided payoffs available

WIRE DRAWERS

1" ASTEC C-28206 "AJAX type" hydraulic wire drawer s/n n/a

5/8" RMG (1990) 910-4081-2 wire drawer with 36" capstan, 40 HP motor, 81 FPM, s/n 902290 7/16" RMG (1990) 78-2063-20 wire drawer with 28" capstan, 20 HP motor, 63 FPM s/n 902291 1/2" FASTENER ENGINEERS (1983) PJC-4022-170-36 wire drawer with 36" capstan s/n 583/5724 1/2" RMG (1999) 89-30125-70, wire drawer with 36" capstan, 30 HP motor, 125 FPM, s/n 99044614 (8) 1/2" INGERSOLL FE Type wire drawers with 36" capstans

HYDRAULIC HOBBING PRESSES

SACK & KEISSELBACK 630 ton hydraulic hobbing press s/n 31775 MFG UNKNOWN 200 ton hydraulic hobbing press s/n n/a



1/2" INGERSOLL FE Type wire drawer

WIRE UNCOILERS

1" FASTENER ENGINEERS (1980) PF-2500-08 powered wire uncoiler with 2500 lbs. max. coil weight, 29 FPM s/n 180/5036

1" FASTENER ENGINEERS (1986) PF-6000-08 powered wire uncoiler with 6000 lbs. max. coil weight, 29 FPM s/n 186/6079

1" FASTENER ENGINEERS (1988) PF-6000-08 powered wire uncoiler with 6000 lbs. max. coil weight, 29 FPM s/n 388/6245

(12) Non- Powered Z Flippers and Double Sided Payoffs Available.

TO SCHEDULE AN AUCTION CONTACT 416.962.9600



1/2" INGERSOLL FE Type wire



Hobbing presses

LARGE QUANTITY OF MACHINE SHOP EQUIPMENT AVAILABLE





CHMER CW 360S CNC wire EDM

HARDINGE TFB H precision tool room lathe

COLCHESTER BANTAM 2000 engine lathe



THE REPORT OF TH

STANDARD MODERN 2060 engine lathe



STANDARD MODERN 1334 engine lathe



DALIMPEX engine lathe



HARDINGE HSL speed lathes

LARGE QUANTITY OF PRECISION TOOLING AND MACHINE ACCESSORIES AVAILABLE.

STANDARD MODERN 1540 engine lathe

CNC WIRE EDM

CHMER (2007) CW 360S wirecut EDM with CHMER CNC control, 32" X 29" X 18" tank, travels; X-13.7", Y-9.8", Z-8.6", U-2.4", V-2.4", 31.5" X 22" X 8.5" max. work piece dimensions, 5500 lbs. max. work piece weight s/n M06100860

ENGINE LATHES

REED & PRENTICE engine lathe with 22" swing, 108" between centers, 2.5" spindle bore, threading s/n 37258

STANDARD MODERN 2060 engine lathe with 20" swing, 60" between centers, 2.75" spindle bore, speeds to 1600 RPM, threading s/n n/a

STANDARD MODERN 1540 engine lathe with 15" swing, 40" between centers, 2" spindle bore, speeds to 1800 RPM threading s/n 8118

STANDARD MODERN 1334 engine lathe with 13" swing, 34" between centers, 1.25" spindle bore, speeds to 1800 RPM threading s/n 7891

COLCHESTER BANTAM 2000 engine lathe with 12" swing, 30" between centers, 1.25" spindle bore, speeds to 2000 RPM threading s/n 2/0021/01133

DALIMPEX engine lathe with 11" swing, 36" between centers, 1.25" spindle bore, speeds to 1400 RPM threading s/n n/a

HARDINGE TFB H precision tool room lathe with 11" swing, 21" between centers, 1.125" spindle bore, speeds to 3000 RPM threading s/n n/a (2) **HARDINGE** HSL speed lathes s/n n/a

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

LARGE QUANTITY OF MACHINE SHOP EQUIPMENT AVAILABLE





TSCHUDIN HTG 400 universal cylindrical grinder

NORTON 8" X 24" hydraulic surface grinder



NORTON 6" X 18" hydraulic surface grinder



NORTON 6" X 12" manual surface grinder

GRINDERS

TSCHUDIN HTG 400 universal cylindrical grinder with 7.8" swing, 15.75" between centers, 11" dia. wheel, work head speeds to 1500 RPM, internal grinding spindle s/n 691316

NORTON 8" X 24" hydraulic surface grinder s/n NAS2402

KENT KGS 250 AH 8" X 18" hydraulic surface grinder s/n 791001-3

HARIG 6" X 18" hydraulic surface grinder s/n n/a

NORTON 6" X 18" hydraulic surface grinder s/n n/a

REID 6" X 18" hydraulic surface grinder s/n 12037

NORTON 6" X 12" manual surface grinder s/n 583

CINCINNATI tool & cutter grinder s/n 102711-1875

CHRISTEN 2-32 drill grinder s/n 1190 **UNISON** centerless grinding system with DEADTRU grinding attachment s/n n/a

CINCINNATI #2 centerless grinder s/n 2M2H1K-1082

HONING MACHINES

EXTRUDEHONE abrasive flow machine polishing machine s/n n/a <u>**This machine</u> is located in Marieville, OC and can be inspected by appointment only**

SUNNEN MBC-1804-M honing machine s/n 86001

SUNNEN MBB-1800-M honing machine s/n 17037

MILLING MACHINES

BRIDGEPORT vertical turret milling machine with 9" X 32" table, speeds to 2750 RPM s/n BR30495

KEMP SMITH # 2 universal milling machine with 10" X 45" table s/n n/a

MILWAUKEE #2 universal milling machine with 10" X 50" table, speeds to 1400 RPM

Partial view of surface grinders available



CINCINNATI tool & cutter grinder



SUNNEN MBB-1800-M honing machine



6+ AVAILABLE



CINCINNATI #2 centerless grinder

SUNNEN MBC-1804-M honing machine

PROXY BIDDING

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MARIEVILLE, QC **EXTRUDEHONE** polishing machine s/n 20 8536

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE



EN: EXTRUDE

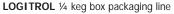


LARGE QUANTITY OF FACTORY EQUIPMENT AVAILABLE





WESTERN PACKAGING SYSTEMS PLC controlled automatic packaging line





Partial view of pallet racking available



CULLEN gas turbine gensets



CULLEN gas turbine gensets

THIS SALE WILL BE CONDUCTED IN CDN FUNDS.



Partial view of hoppers available

TURBINE GENERATORS

CULLEN (1985) gas turbine gensets consisting of STAMFORD 734D 1350 KW generator, 1688 KVA, 4160V, 3 PH, 60 Hz, s/n J55991 & KHI MIA 03 engine s/n KHI52631 <u>**This item is</u> located in Marieville, QC and can be inspected by appointment only**

CULLEN (1985) gas turbine gensets consisting of STAMFORD 734D 1350 KW generator, 1688 KVA, 4160V, 3 PH, 60 Hz, s/n J55992 & KHI MIA 03 engine s/n KHI52632 <u>**This item is</u> located in Marieville, QC and can be inspected by appointment only**

MISCELLANEOUS

WESTERN PACKAGING SYSTEMS ¼ keg box PLC controlled automatic packaging line with ALLEN BRADLEY PLC, scales, loaders, box erectors and conveyors

LOGITROL ¹/₄ keg box palletizer with 36 carton cap. s/n n/a

WESTERN PACKAGING SYSTEMS ABF-C automatic case former s/n 3920

WESTERN PACKAGING SYSTEMS WF-C automatic case former s/n 1953 Assortment of hoppers & feeders

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com

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MAJOR FASTENER SALE!

TO REGISTER ONLINE, PLEASE VISIT OUR WEBSITE AT WWW.CORPASSETS.COM. PLEASE BE SURE TO **REGISTER ONLINE A MINIMUM OF 24 HOURS IN** ADVANCE TO QUALIFY TO BID VIA WEBCAST.

INTERNATIONAL ONLINE BUYERS MUST REGISTER AT LEAST 4 BUSINESS DAYS IN ADVANCE TO QUALIFY TO **BID FOR THIS SALE.**

MACHINES LOCATED IN MARIEVILLE, QUEBEC MAY BE **INSPECTED BY APPOINTMENT ONLY. PLEASE CONTACT** CORPORATE ASSETS INC. FOR FURTHER DETAILS OR TO SET UP AN APPOINTMENT, 416,962,9600

BID ON-SITE OR ONLINE: WEDNESDAY, OCTOBER 12, 2011

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BID, BUY & GO!™ LIVE WEBCAST

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Surplus to the Ongoing Needs of NORGATE METAL INC.

St-Georges, Quebec G5Y 7R6

Wednesday, October 5, 2011

10:30 AM EDT

Late Model Structural Steel Fabricator

.... and more!

UPCOMING AUCTIONS

New auctions added to our website regularly!

RD TURNING PARTS INC

Thursday, October 6, 2011

10:30 AM EDT

Mississauga, Ontario L4W 4E1

Machining and Fabricating Equipment

LIVE ONSITE AND **ONLINE AUCTION VIA:**



www.corpassets.com

AUCTION DETAILS

Former Assets of **INGERSOLL FASTENERS**

INSPECTION

Tuesday, October 11, 2011 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

REMOVAL

Small items: Thursday, October 13, 2011 by 5:00 P.M. Remaining items: Friday, November 4, 2011 by 5:00 P.M.

DIRECTIONS

Visit our website at www.corpassets.com, click on Upcoming Auctions: Former Assets of INGERSOLL FASTENERS button, click on Map tab and get directions by accessing the pop up address info box

ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at www.corpassets.com

PAYMENT

Please visit our website for details at www.corpassets.com A Buyer's Premium will apply at this sale.

We Accept



Please visit our website as specific terms and conditions may apply.

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TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

APPRAISAL SERVICES

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- Going Concern, Fair Market or Liquidation Values

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AUCTION CONDUCTED BY CORPORATE ASSETS INC.

For further information contact us at: 2 St. Clair Ave. W., Suite 1002 Toronto, Ontario, Canada M4V 1L5 Tel: (416) 962-9600 • Fax: (416) 962-9601 Email: info@corpassets.com Web: www.corpassets.com

Toronto • Montreal • Chicago

AAO

LIVE WEBCAST powered by BID, BUY & GO!™ LIVE WEBCAST

HIGHVIEW SHEET METAL LIMITED Sheet Metal Fabricating Facility Rexdale, Ontario M9W 5Y9 October, 2011

GOOD STANDING

MEMBER IN

C & H MACHINERY DESIGN INC.

Victoria Harbor, Ontario LOK 2A0

Thursday, September 22, 2011 11:00 AM EDT

Custom Machine Shop and Fabricating Facility

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