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Surplus Machinery and Equipment to the Ongoing Requirements of  
**HUSKY INJECTION MOLDING SYSTEMS LTD.**

**2000**



**OVER \$4,000,000 USD REPLACEMENT**

**2003**



**5 AXIS**

**1998**



**(2) 63" 4 JAW CHUCKS**

**2005**



**(2) 84.5" x 244.5" SHUTTLE TABLES**

**2004**



**5 AXIS**

**STATE OF THE ART HIGH PRECISION MACHINING FACILITY  
2 DAY SALE!**

**DATE**

**TIME**

**LOCATION**

**Tuesday, March 23 &  
Wednesday, March 24, 2010**

**9:00 A.M.**

**375 Wilton Drive,  
Bolton (Toronto), ON (Canada),  
L7E 1C6**

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**For specific costs contact the onsite representative or visit [www.corpassets.com](http://www.corpassets.com)**

## RIGGING INFORMATION

Machinery Movers, Rigging Companies, Packaging and Crating Companies, and Export Documentation Services will be available onsite for your convenience. Or visit [www.corpassets.com](http://www.corpassets.com) for further information.

### DAY 1-

All Fabricating Machinery and Equipment - Related Machine spare parts - Material Handling – High Pressure Wash System - Tool Holders and Perishable Tooling with related accessories

### DAY 2-

All Machining Equipment and Accessories – Related Machine spare parts – Coolant Recycling System – RENISHAW Probes – Tool Holders and Perishable Tooling with related accessories

## FOR TECHNICAL DETAILS PLEASE CONTACT:

**Prestige Equipment**  
at (631) 249-5566, fax: (631) 249-9494,  
email: [sales@prestigeequipment.com](mailto:sales@prestigeequipment.com),  
web: [www.prestigeequipment.com](http://www.prestigeequipment.com)



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# **2-DAY SPECTACULAR SALE**

**STATE-OF-THE-ART MACHINERY AND EQUIPMENT SURPLUS TO THE ONGOING NEEDS OF A WORLD-CLASS MANUFACTURING FACILITY! APPROXIMATELY 5000 LOTS OF EXCEPTIONALLY MAINTAINED MACHINERY, TOOLING AND SUPPORT EQUIPMENT! BID ON-SITE OR ONLINE:  
TUESDAY, MARCH 23 and WEDNESDAY, MARCH 24, 2010.**

- CNC 6-AXIS PORTAL TYPE MACHINING CENTER/PLANER MILL!
- CNC MULTI-AXIS LARGE-CAPACITY HORIZONTAL TURNING AND MILLING CENTERS!
- CNC 5-AXIS COMBINATION VERTICAL & HORIZONTAL TURNING AND MILLING CENTER!
- CNC VERTICAL TURNING & MILLING CENTERS!
- CNC TRAVELLING COLUMN UNIVERSAL MILLING & BORING MACHINES!
- CNC HORIZONTAL AND VERTICAL MACHINING CENTERS!
- CNC 5-AXIS UNIVERSAL MACHINING CENTERS!
- CNC 5000 WATT LASER MANUFACTURING CELL!
- CNC 4 AXIS 750 TON PRESS BRAKE!
- 10-AXIS WELD ASSEMBLY CELL AND WELDING ACCESSORIES!
- MATERIAL PROCESSING, PAINT LINES, HIGH-PRESSURE WASH SYSTEM!
- HIGH PRESSURE / HIGH VOLUME COOLANT RECYCLING SYSTEM!
- OVERHEAD BRIDGE CRANES, GANTRY CRANES, MATERIAL HANDLING, FORK LIFTS!
- OVER 3000 HIGH PRECISION TOOL HOLDERS AND ACCESSORIES, 1000 LOTS OF PERISHABLE TOOLING!
- HUGE QUANTITY OF FACTORY SUPPORT EQUIPMENT, AND MACHINE SPARE PARTS!

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# CNC 6 AXIS PORTAL TYPE MACHINING CENTER/PLANER MILL

2000



6 AXIS

WALDRICH COBURG MC 3500 AT-M3 CNC 6 axis portal type machining center/planer mill



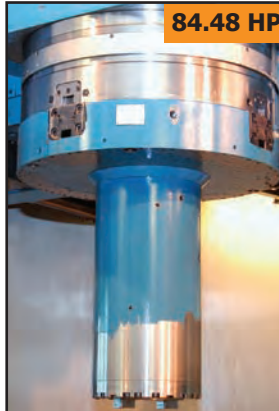
84.48 HP

CNC boring and facing head attachment



84.48 HP

Right angle milling head attachment



84.48 HP

Vertical milling head attachment



240 STATIONS

View of ATC and loading robot

**WALDRICH COBURG** (2000) MC 3500 AT-M3 CNC 6 axis portal type machining center/planer mill with SIEMENS SINUMERIK 840 C CNC control, travels: X-393.7" (table travel), Y-177.16" (horizontal ram travel), Z-68.89" (vertical ram travel), W-78.74" (elevating cross rail travel), C-1 (rotation around Z-axis), C-2 CNC boring & facing head with 29.92" maximum facing diameter, table size (coupled) 118.11" x 354.33" with 44 ton weight capacity consisting of (2) 118.11" x 157.48" tables which uncoupled can be used as front to back pallet shuttle system with 177.16" x-axis travel each, automatic table coupling, 137.79" distance between columns, 118.11" distance table to spindle nose of vertical spindle unit VS 330 and 147.63" VS 330C/150, ram cross section 21.65" x 21.65", remote operator pendant, thru spindle coolant on all head attachments, 84.48 HP milling heads with CAT 50 taper, 240 station ATC can change tools into horizontal or vertical position, 10 station robotic load / unload tool station, RENISHAW MP3 touch probe tool verification system, **Head Attachments:** (2) vertical milling & boring heads with speeds of 5-5000 RPM, (1) right angle head with 1/2 x 1/2 degree auto indexing from 0 to 360 degrees and speeds of 4-4000 RPM, (1) CNC boring & facing head with 29.92" max. facing diameter, **Rapid Traverse:** X & Y axis 1,181 IPM (30000 mm/min), Z-axis 787.4 IPM (20000 mm/min), W-axis 137.79 ipm (3500 mm/min), Feeds: X, Y & Z up to 393.7 IPM (10000 mm/min), W-axis up to 137.79" IPM (3500 mm/min), telescoping way covers, fume extractor, full safety / sound enclosure, chip conveyor system, s/n 3-8014 (**System Replacement Cost \$ 4,000,000 USD**) (Day 2)

## PROXY BIDDING

If you are unable to attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.

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# CNC 5 AXIS HORIZONTAL TURNING AND MILLING CENTER

2003

5 AXIS



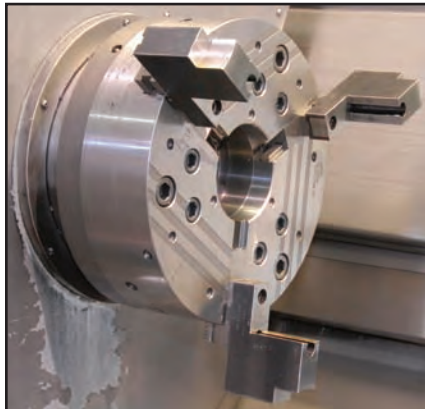
**WFL MILLTURN M60 x 4500MM 5 axis CNC combination turning and milling center**



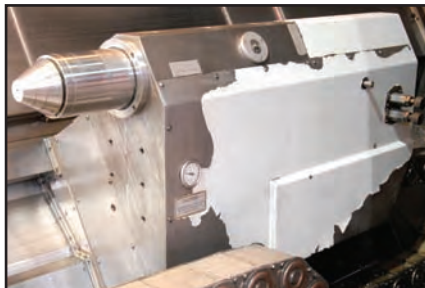
**SIEMENS SINUMERIK 840 C CNC control**



**SMW AUTOBLOK hydraulic steady rest**



**View of 3 jaw chuck**



**View of hydraulic tailstock**



**108 STATIONS**

**View of ATC and loading robot**

**WFL (2003) MILLTURN M60 x 4500MM 5 axis CNC combination turning and milling center with SIEMENS SINUMERIK 840 C CNC control, 26.37" maximum swing, 177.16" between centers, travels: X-27.56" (cross travel), Y-11.8" (turning/boring/milling head), Z-183.07" (longitudinal travel), B-axis -110/+90 degrees (turning/boring/milling head), C-axis 360,000 positions at .001° increments (chuck), 4.53" spindle bore, 80.5 HP (main spindle), 33.5 HP (milling spindle), 8-2600 RPM (main spindle), 10-4000 RPM (milling spindle), 108 station ATC, 44 lb. maximum tool weight, thru spindle coolant, SMW AUTOBLOK steady rest, 5.5" quill diameter, 6.29" quill travel, HSK-A100 tooling for milling spindle, s/n 30208001 (Day 2)**

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# CNC VERTICAL TURNING AND MILLING CENTER

1998



**MAZAK** MEGA TURN A16MC 3 axis CNC twin pallet combination vertical turning and horizontal milling center



View of ram and 63" 4 jaw chuck



View of 60 station ATC



**MAZATROL T PLUS** CNC control

**MAZAK** (1998) MEGA TURN A16MC 3 axis CNC twin pallet combination vertical turning and horizontal milling center with (2) 63" 4 jaw chucks, MAZATROL T PLUS CNC control, 79.92" maximum workpiece diameter, 68.9" maximum workpiece height, travels: X-84.65" (ram horizontal travel), Z-50.2" (ram vertical travel), C-axis 360,000 position (table), 47.24" cross rail elevation (4-position), 28 station ATC for VDI turning tool holders, 32 station ATC for CAT 50 milling tool holders,

right angle 90° horizontal CAT 40 milling head attachment, 26,400 lb maximum workpiece weight, , 1-230 RPM (table speeds), 3,000 RPM (milling spindle speeds), 80.5 HP (table motor), 25 HP (milling spindle motor), chip scraper, thru spindle coolant, flood and shower coolant, parts set up station, s/n 197134351 (Day 2)

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# CNC 5 AXIS VERTICAL TURNING AND MILLING CENTER

2004



5 AXIS

**MAZAK** INTEGREX E-1060V/8 5 axis CNC twin pallet combination vertical turning and horizontal milling center

2004



View of **MAZAK** PMC 6 pallet shuttle table system

276 STATIONS



view of ATC



**MAZATROL** 640 M PRO PC FUSION CNC control and E-TOWER computer system

**MAZAK** (2004) INTEGREX E-1060V/8 5 axis CNC twin pallet combination vertical turning and horizontal milling center with (2) 31.5" x 31.5" drilled pallets, MAZATROL 640M PRO PC FUSION CNC control, 49.21" maximum workpiece diameter, 49.21" maximum workpiece height, travels: X-73.82", Y-41.73", Z-52.95", B-axis 0.0001° (150° spindle head tilt), C-axis 0.0001° (360,000 position table indexing), 276 station ATC with MAZAK TOOL-HIVE CNC control and 3 axis pick and place load / unload robot, 6 station tool load / unload station, 5-500 RPM (table speeds), 35-10,000 RPM (milling spindle speeds), 50 HP motor (table), 50 HP motor (milling spindle), 1574.8 IPM rapid traverse, Y-axis off center machining, E-TOWER computer system with 3 camera machine monitoring system, BALLUFF TOOL ID/DATA control, RENISHAW tool verification system, thru spindle coolant, flood and shower coolant, VISIPOINT operator porthole, s/n 169673 .This machine is integrated with a MAZAK (2004) PMC pallet shuttle system with (6) 31.5" x 31.5" drilled pallets, 3 axis shuttle car, safety enclosure, remote pendant, s/n 169678 (Day 2)



**MAZAK** TOOL-HIVE CNC control



view of milling/turning head

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# CNC TRAVELLING COLUMN UNIVERSAL MILLING AND BORING MACHINES

1997



View of (2) **ZAYER** 30KCU 14000 CNC travelling column ram type universal milling and boring machines



View of universal head and ram



View of universal head



View of t-slot table



View of 100 station ATC



View of **SIEMENS** SINUMERIK 840C CNC controls

(2) **ZAYER** (1997) 30KCU 14000 CNC travelling column ram type universal milling and boring machines with individual **SIEMENS** SINUMERIK 840C CNC controls, travels: X-551.2" (column), Y-79.3" (vertical), Z-49.6" (ram), B-axis head automatic rotation 360,000 x 0.001 positions at back of head and 2-positions (horizontal-vertical) at front of head, 150.9" maximum distance machine base to spindle nose, rapid traverse: X-393.7 IPM, Y & Z - 590.5 IPM, CAT 50 spindle taper, spindle speeds of 35-3000 RPM, individual 100 station ATC's, RENISHAW tool verification systems, 50 HP spindle motors, telescoping way covers, thru spindle coolant, spare universal milling and boring head, independent travelling operators stations, (2) full length chip conveyors, 79" x 551" t-slot work table, safety curtains, s/n 77094, 77092 (spare universal head and t-slot work table may be sold separately) (Day 2)

**\*System is set up as (2) opposed spindle travelling column machines sharing a common t-slotted work table, allowing work to be machined simultaneously from both sides. Each machine is complete for stand-alone operation with separate CNC controls, ATC's, way covers, etc. To be offered as complete system or as individual machines.**

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# CNC HORIZONTAL TURNING AND MILLING CENTERS



**MAZAK INTEGREX 40** CNC combination turning and milling center

**1998**



**MAZAK INTEGREX 35** CNC combination turning and milling center

**MAZAK (1998) INTEGREX 35** CNC combination turning and milling center with MAZATROL T PLUS CNC control, 22.64" swing, 60.12" between centers, 22.5" maximum machining diameter, 3.03" spindle bore, travels: X-17.75", Y-3.54", Z-62", 35-3000 RPM (main spindle), 15-6000 RPM (milling spindle), KITAGAWA 12" 3 jaw hydraulic chuck, 80 station ATC, 50 stations for HSK 63 turning holders, 30 stations for CAT 40 milling holders, 22 lb. maximum tool weight, 2200 lb. maximum part weight, 40 HP, 10 HP milling spindle, RENISHAW tool verification system, hydraulic tailstock and steady rest, MAYFRAN high pressure chip blaster, Q-AIR fume extractor, s/n 133680 (Day 2)

**MAZAK (1993) INTEGREX 40** CNC combination turning and milling center with MAZATROL T32-3 CNC control, 22.64" swing, 60.12" between centers, travels: X-15.75", Z-49.21", SMW 16" 3 jaw hydraulic chuck, 2200 lb. maximum part weight, 3.15" spindle bore, 120 station ATC, 75 stations for VDI turning holders, 45 stations for CAT 50 milling holders, DONALDSON fume extractor, 40 HP, 35-3000 RPM (main spindle), MAZAK GL-400 gantry load / unload robotic system with 36 10" stations, 2 axis pick and place robot with D-3 hand, 180 ° horizontal and 270° vertical hand rotation, (2) interchangeable pick and place heads, pendant control and teach arm, s/n 107247 (Day 2)



**MAZAK GL-400** gantry load / unload robotic system for INTEGREX 40



View of INTEGREX 40 chuck and turning / milling head



View of INTEGREX 35, ATC



View of INTEGREX 40, ATC



View of **INTEGREX 35** milling/turning head

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# CNC 4 AXIS HORIZONTAL MACHINING CENTERS

1998

2 AVAILABLE



View of (2) **MAKINO A-77** CNC 4 axis twin pallet horizontal machining centers



(2) 31.5" x 31.5" T-SLOT PALLETS

**MAKINO MCB 1210 A120** CNC 4 axis twin pallet horizontal machining center

**MAKINO** (1998) A-77 CNC 4 axis twin pallet horizontal machining center with PROFESSIONAL 3 (FANUC 16) CNC control, (2) 24 3/4" x 24 3/4" t-slot pallets, travels: X-31.5", Y-29.5", Z-30.3", B-.001°, CAT 50, 90 station ATC, 10,000 RPM, RENISHAW tool verification system, VISIPOINT operator porthole, thru spindle coolant, flood and shower coolant, 40 HP, 2640 LB maximum table capacity, KAESER KRD 035 spindle chiller, UNITED AIR smog hog, s/n A77-A90 A97-433 (Day 2)



View of **MAKINO A-77** 24 3/4" x 24 3/4" drilled pallet and PROFESSIONAL 3 CNC control

**MAKINO** (1998) A-77 CNC 4 axis twin pallet horizontal machining center with PROFESSIONAL 3 (FANUC 16) CNC control, (2) 24 3/4" x 24 3/4" t-slot pallets, travels: X-31.5", Y-29.5", Z-30.3", B-.001°, CAT 50, 132 station ATC, 10,000 RPM, RENISHAW tool verification system, VISIPOINT operator porthole, thru spindle coolant, flood and shower coolant, 40 HP, 2640 LB maximum table capacity, KAESER KRD 035 spindle chiller, UNITED AIR smog hog, s/n A77-A132 A97-446 (Day 2)

**MAKINO** (1994) MCB 1210 A120 CNC 4 axis twin pallet horizontal machining center with PROFESSIONAL 3 (FANUC 16) CNC control, (2) 31.5" x 31.5" t-slot pallets, travels: X-49.2", Y-41.3", Z-31.8", B-.001°, 3000 KG maximum table capacity, CAT 50, 120 station ATC, 10-4000 RPM, thru spindle coolant, flood and shower coolant, UNITED AIR smog hog, s/n A95219 (Day 2)

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# CNC LASER MANUFACTURING CELL

2005



(2) 84.5" x 244.5" SHUTTLE TABLES

**TRUMPF** TC L6050 CNC 5000 WATT flying optic laser

2005



View of **STOPA** (2005) TOWER FLEX raw material storage and retrieval system, **TRUMPF** (2005) L6030 vacuum material loading system, and 84.5" x 244.5" shuttle table

**TRUMPF** (2005) TC L6050 CNC 5000 WATT flying optic laser with SIEMENS SINUMERIK 840 D CNC control, (2) 244.5" x 84.5" shuttle tables, travels: X-236.2", Y-78.7", Z-4.5", speeds 7874 in/min axially parallel, 11,811 in/min simultaneous, 0.98" maximum plate cutting capacity, 2800 KG maximum table capacity, **TRUMPF** (2005) TLF 5000TM 5000 WATT laser, KLH (2005) L3036TK3.02 chiller with PLC control, **DONALDSON** (2006) LASERPAC 0072 filtration system, **HANDTE** (2005) MF-L 50/10/1 dust collection system, **SICK** light curtains, machine s/n A0270A0055 (Day 1)

**STOPA** (2005) TOWER FLEX raw material storage and retrieval system consisting of 13 shelves with 5 ton capacity per shelf, 240.1" x 78.7" maximum plate size per shelf, 65 ton total stock capacity, travelling stock retrieval car, s/n 053489 (Day 1)

**TRUMPF** (2005) L6030 vacuum material loading system with 5 ton maximum lifting capacity, windows based CNC control, s/n NA (Day 1)



View of laser head



View of spare laser heads

LASER HEADS :  
9" D1,5" HD  
7.5" D1,5" HD  
5" D1,5" HD

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**DMG DECKEL MAHO 160U duoBLOCK 5-axis universal machining center (located in Singapore)**

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**DMG DECKEL MAHO 160U duoBLOCK 5-axis universal machining center (located in Singapore)**

### **CNC 5-AXIS UNIVERSAL MACHINING CENTERS**

**DMG DECKEL MAHO (2006) 160U duoBLOCK** 5-axis universal machining center with automatic pallet changer, Siemens 840D CNC control with 3D contouring, travels: X-63", Y-49.2", Z-39.4", B-axis programmable universal head (-30/+180 degree swivel), c-axis programmable rotary table, 2APC rotary pallet changer with 49.2" x 39.37" pallets, 6600 LB work weight capacity, 240 ATC, 37 HP motor, HSK-100A taper, 10,000 RPM, infrared measuring probe, tool measuring, 580 PSI through-spindle coolant, chip conveyor, rotating clear-view window, S/N 11250000653 (this machine is located in Singapore) (Day 2)

**DMG DECKEL MAHO (2007) 160U duoBLOCK** 5-axis universal machining center with automatic pallet changer, Siemens 840D CNC control with 3D contouring, travels: X-63", Y-49.2", Z-39.4", B-axis programmable universal head (-30/+180 degree swivel), c-axis programmable rotary table, 2APC rotary pallet changer with 49.2" x 39.37" pallets, 6600 LB work weight capacity, 240 ATC, 37 HP motor, HSK-100A taper, 10,000 RPM, infrared measuring probe, tool measuring, 580 PSI through-spindle coolant, chip conveyor, rotating clear-view window, oil coolant system, S/N 11250000663 (this machine is located in Singapore) (Day 2)

**Only these machines on pages 12 and 13 are located overseas.**

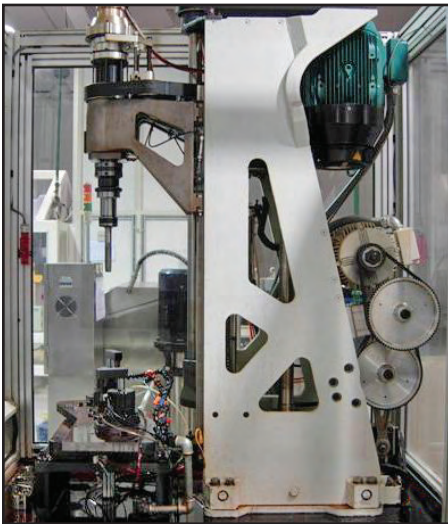




**YASDA YBM-950VIII CNC jig borer** (located in Singapore)



**YASDA YBM-950VIII CNC jig borer** (located in Singapore)



**SUNNEN vertical hone** (located in China)



**YASDA YBM-950VIII CNC jig borer** (located in Singapore)



**SUNNEN vertical hone** (located in China)

## **CNC HIGH-ACCURACY VERTICAL MACHINING CENTERS**

(3) **YASDA** (2006) YBM-950VIII CNC jig borer with automatic pallet changer, Fanuc 31iA5 CNC control, travels: X-36.22", Y-20.27", Z-13.77", spindle nose to pallet surface: 7"-20.8", 2APC, pallet size: 38.18" x 19.68", 1265 lb. pallet weight capacity, 100 (60+40) position ATC, spindle speeds to 20,000 rpm, HSK63A spindle taper, 30 HP motor, through-spindle coolant, chip conveyor, auto measuring probe, thermal distortion stabilizing system, preload self-adjusting spindle, S/N's 06-VP1562, 06-VP1534, 06-VP1467 (these machines are located in Singapore) (Day 2)

## **VERTICAL HONES**

(2) **SUNNEN** (2004/2003) MHS-101-H1G-S17 vertical hone, 5.9" max height, 55 LB max weight, 6" x 6" x 6" max size, SN 1041 (other S/N not available) (this machine is located in China) (Day 2)

**SUNNEN** (2005) MHS-401-HI-G vertical hone, 5.9" max height, 55 LB max weight, 6" x 6" x 6" max size, SN 101-1033 (this machine is located in China) (Day 2)



# CNC 4 AXIS HYDRAULIC PRESS BRAKE

1997



24' x 750 TON - AUTO CROWNING

CINCINNATI 750AF20 AUTOFORM CNC hydraulic press brake



View of 40" heavy duty 2-axis back gauge



CINCINNATI ADAPTIVE AUTOFORM 4 axis CNC control

**CINCINNATI** (1997) 750AF20 AUTOFORM CNC hydraulic press brake with 24' overall bed, 20' 6" between the housings, 750 Ton, 18" stroke, 28" open height, 14" throat, CINCINNATI ADAPTIVE AUTOFORM 4 axis CNC control, 40" heavy duty 2-axis back gauge, dual auto crown cylinders, (2) 25 HP motors, LINK LITE BLACK MAX light curtains, palm buttons, s/n 50139 (Day 1)

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# 10 AXIS WELD ASSEMBLY CELL

1997



GANTRY TRAVELS : X-700", Y-205", Z-165"

**NUTECH** 10 axis weld assembly cell

1997

2 AVAILABLE



**NUTECH** motorized welding positioner with tailstock

**NUTECH** (1997) 10 axis weld assembly cell consisting of (2) MOTOMAN SK16 6 axis mig welding robots, (2) MOTOMAN MOTOARC 650 welding power supplies, gantry travels: X-700", Y-205", Z-165", (2) NUTECH motorized welding positioners with 84" swing and 282" max part length, with tailstocks, (2) TOUGH GUN REAMER TREGAKISS automatic robot weld nozzle cleaning stations, full safety enclosure, robot pendant controls, s/n 97-012-3 (may be sold as a complete sell or separately) (Day 1)

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1997



2 AVAILABLE

**MOTOMAN** SK16 6 axis mig welding robot

2 AVAILABLE



> **TOUGH GUN REAMER**  
**TREGAKISS**  
automatic robot  
weld nozzle  
cleaning station

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# MATERIAL PROCESSING AND FINISHING

1997



**FULLY AUTOMATIC**

**KASTO** HBA 320/420PL hydraulic tilting horizontal bandsaw with **KASTO** SSZ VARIOPLUS 320B material storage and loading system

1998



**19" x 82" OPENING**

**(4) 15 HP WHEELS**

**SCHLICK** ROTO-JET RB 2100/500 roller conveyor type shot blast system shown with full sound/safety enclosure

## MATERIAL PROCESSING CELL

**KASTO** (1997) HBA 320/420PL hydraulic tilting horizontal bandsaw with 14" round capacity, 14" x 16.5" rectangle capacity, hydraulic clamping, hydraulic out feed with 35' tilting conveyor and travelling clamp, light curtains, coolant, chip conveyor, s/n 6022102002 (Day 1)

**KASTO** (1997) SSZ VARIOPLUS 320B material storage and saw loading system with 1.6 ton loading gantry crane, 230 compartments with a maximum stock length of 551.2", radio operator control, safety enclosure, s/n 5028000002 (Day 1)

## 4 WHEEL CONVEYOR TYPE SHOT BLAST SYSTEM

**SCHLICK** (1998) ROTO-JET RB 2100/500 roller conveyor type shot blast system with 82.6" maximum loading width, 19.7" maximum passage height, 16.5" maximum height of profile, 1.96" maximum sheet thickness, (4) 15 HP wheels, HERDING HSL 900-26/18 filter unit, NEDERMAN mist collector, variable speed entry loading and exit unloading conveyors, full safety / sound enclosure, s/n NA (Day 1)

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# LARGE CAPACITY PAINT LINES

1997



OLT paint systems (rear view)

1997



OLT paint systems (front view) and 11,300KG material transfer car

1997



**BABCOCK OMNIMAT** 16PG125 forced air natural gas fired process steam boiler

**OLT** (1997) paint system with 248"L x 52"W x 66"H maximum workpiece dimensions, 12 ton maximum workpiece weight, MOTIVATION 25,000 lb electric transfer cart, 12 ton gantry system with DEMAG 12 ton monorail trolley hoist, GRACO PROMIX EASY electronic paint mixer / proportioner, 2 spray guns, (2) 15 HP air filtration units, s/n NA (Day 1)

**OLT** (1997) T-34915 automatic paint system with SIEMENS PLC controls, SCHLICK 95-301 automatic wash / dry paint and bake tunnel with 248"L x 52" W x 66" H



View of **SIEMENS** PLC paint line controls

maximum workpiece capacity, 2.5 ton capacity power roller chain conveyor with 1 lifting / lowering station, 8 travelling bogies with traverses, 1 drag conveyor; (2) CYCLOMAT 3 electronic paint mixers / proportioners with (2) manual spray guns, (2) remote control panels, max. 99 colors and 2 catalysts capacity, automatic purge / clean mode, air filtration unit, s/n: 20 - 83072 (Day 1)

**BABCOCK OMNIMAT** (1997) 16PG125 forced air natural gas fired process steam boiler with 6 BAR maximum working pressure, 120° C max steam temperature, s/n NA (feeds paint lines, and may be sold separately) (Day 1)



# HIGH VOLUME / HIGH PRESSURE SYSTEMS

**2001**

**STAINLESS STEEL INTERIOR**



**CASTEDI-ULTRAFLOW** SBH01 high pressure wash system

**75 ° C SPRAY TEMPERATURE**



View of **PSC** 5 HP electric pressure washing system for spray booth

**12,000 CFM**



**ULTRAFLOW** air filtration system

**1997**



**540 GPM CAPACITY**

**HENRY FILTER SYSTEMS** 1200 SID 2-2-5 BP automatic high volume / high pressure coolant recycling system

## HIGH PRESSURE WASH SYSTEM

**CASTEDI-ULTRAFLOW** (2001) SBH01 high pressure wash system consisting of 177" x 170" x 122" CASTEDI stainless steel fully enclosed wash booth with 120" power retractable roof; PSC S612K2448AS-480 5 HP electric pressure washer with 2 spray guns, 1600 PSI spray pressure, 6 GPM spray rate, 75 ° C spray temperature; **ULTRAFLOW** 12000 CFM air filtration unit with mist eliminator; **ULTRAFLOW** 1800 gallons/day process water reclamation system, interior lighting, s/n: 2101-02 (Day 1)

## COOLANT RECYCLING SYSTEM

**HENRY FILTER SYSTEMS** (1997) 1200 SID 2-2-5 BP automatic high volume / high pressure coolant recycling system consisting of (3) BEAN FMC 11L 51 HP high pressure pumps with 75 GPM, 1000 PSI max. working pressure; (2) GRUNDFOSS 25 HP medium pressure pumps with 158 GPM capacity, (2) system pumps, cylindrical stainless steel indexing drum filter with 0.010" slots, removable bag filter unit, (3) PRAB HARPOON hydraulic chip conveyors, LIQUAVISION electronic coolant level and concentration controller, WELL MATE reverse osmosis water treatment system, oil skimmer, s/n 5937 (Day 2)

## MACHINE SHOP

**NEDERMAN** (2007) VAC 20-2500 50 HP high capacity dust collector with (2) NEDERMAN FLEX FILTERS, SIEMENS TD200 PLC control, discharge air silencer, noise reduction sound enclosure, flow restrictor, s/n 21289 (Day 1)

**KAO MING** KMR-1250DH 4' radial arm drill with 13" column diameter, 1580 RPM, power rise and fall, 30" x 38" x 20" box table, coolant, s/n DP1 (Day 2)

**JAESPA** (1998) AS8 vertical bandsaw with 30.5" throat, 37.5" x 47.5" hydraulic feeding table, 232.2" blade length, power guide rod, SIKO PLC control, coolant, s/n 01075 (Day 2)

**ELECTRO-ARC** 10SG 15KVA cantilever arm tap disintegrator with 18" x 26" table, 8" x 8" sub-table, DISINTEGRATOR HEAD temperature monitor, s/n 14395 (Day 2)

**PARKER** PARFLANGE 1040 hydraulic tube flange / flaring machine with dies, s/n NA (Day 2)

**NEDERMAN** (1998) 600441 portable fume extractor, s/n 641 (Day 1)

**(3) NEDERMAN** snorkel exhaust arms with blowers, s/n NA (Day 1)

**Q-AIR** (1999) MDV 3000 3HP fume extractor, s/n 1955 (Day 1)

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# LARGE QUANTITY OF MATERIAL HANDLING EQUIPMENT



**4 AVAILABLE**

**APPROX 85' SPAN - RADIO CONTROLLED**

**DEMAG 15 ton double girder top running bridge cranes**



**90° PIVOTING AND SHIFTING MAST**

**2006**

**DREXEL SL120 12,000 lb capacity indoor electric swing mast forklift**



**10 AVAILABLE**

Partial view of **KONE 5 ton travelling gantry cranes**



**RADIO CONTROLLED**

Partial view of **KONE 5 ton travelling gantry cranes**



View of forklifts available



**PROGRAMMABLE**

**CANADIAN OVERHEAD HANDLING 25 ton semi automatic material transfer car**



**3 AVAIL**

**DEMAG 3 ton freestanding double girder crane system**



**60" x 62" PLATFORM**

**1998**

**BUSHMAN H9604 15 ton hydraulic upender**

**MORE DETAILED LISTINGS AND PHOTOS [www.corpassets.com](http://www.corpassets.com)**



# LARGE QUANTITY OF WELDING EQUIPMENT AND ACCESSORIES



Partial view of electric lifting magnets



Partial view of electric lifting magnets and 15 ton digital crane scale



View of (2) **ANVER** VPE1 vacuum sheet lifters



Partial view of **MILLER** digital welders

**OVER 20 DIGITAL MIG AND TIG WELDERS AVAILABLE**



**OVER 15 AVAILABLE**

**MILLER** 11.5' spring loaded welding boom



**DEMAG** 500 KG jib arm hoist

## MATERIAL HANDLING

**DREXEL** (2006) SL120 12,000 lb capacity indoor electric swing mast forklift with 3 stage 90° pivoting and shifting high visibility mast, 207" vertical reach, fork and load level indicator, 72 V electric system, 4 wheel hydraulic brakes, pallet guard, solid tires, s/n 956226-005 (Day 1)

**HYSTER** (1997) E100 XL 9100 lb capacity indoor electric forklift with 110" vertical reach, 2 stage high visibility mast, 60" forks, pallet guard, solid tires, side shift, s/n C098D03637U (Day 1)

**HYSTER** (1998) E60XM-33 HIGH LIFT 5500 lb capacity indoor electric forklift with 193" vertical reach, 3 stage mast, 60" forks, pallet guard, solid tires, side shift, s/n F108V12531V (Day 1)

**BUSHMAN** (1998) H9604 15 ton hydraulic upender with 60" x 62" platform, s/n 20573 (Day 1)

(4) **DEMAG** (1997-1999) 15 ton double girder top running bridge cranes with approximately 85' span, **TELEMOTIVE** radio operator control, s/n 97233, 97230, 97443, 99175 (Day 1)

(3) **DEMAG** double girder top running free standing gantry crane systems with 3 ton hoists, **TELEMOTIVE** radio operator control, s/n C-6298, 071403, 500396 (Day 1)

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# WELL MAINTAINED MACHINE SHOP EQUIPMENT

1998



**HYDRAULIC FEEDING TABLE**

**JAESPA AS8** vertical bandsaw

2007



**SIEMENS TD200 PLC CONTROL**

**NEDERMAN VAC 20-2500** 50 HP high capacity dust collector

**OVER 15 AVAILABLE - LRG QTY OF CLAMPING AVAILABLE**



Partial view of **DEMMELER** and **WELDSALE** precision layout tables

**LRG QTY OF DIES**



**PARKER PARFLANGE 1040** hydraulic tube flange / flaring machine

**15 KVA**



**ELECTRO-ARC 10SG** cantilever arm tap disintegrator



**KAO MING KMR-1250DH** 4' radial arm drill

**KONE** (2001) single girder travelling gantry crane with 5 ton capacity, 30' span, 240" under the bridge, TELEMOTIVE radio operator control, motorized travel, left and right bumper sensors, s/n C-72141-01 (Day 1)

(5) **KONE** (1997-2002) single girder travelling gantry cranes with 5 ton capacity, 32' span, 240" under the bridge, TELEMOTIVE radio operator control, motorized travel, left and right bumper sensors, s/n C-44855-97, C-44854-97, C-59321-99, C-59322-99, C-72142-02 (Day 1)

(4) **KONE** (1997-1999) single girder travelling gantry cranes with 5 ton capacity, 38' span, 240" under the bridge, TELEMOTIVE radio operator control, motorized travel, left and right bumper sensors, s/n C-44851-97, C-44852-97, C-59323-99, C-44853-97 (Day 1)

**CANADIAN OVERHEAD HANDLING** 25 ton semi automatic material transfer car with 78.7" x 236.2" platform, 20 meter/min variable speed drive, 3 HP motor, front and rear sensors, intelligent charging base, s/n NA

(8) Electric lifting magnets from 2 ton-7.5 ton capacity (Day 1 and 2)

**MORE DETAILED LISTINGS AND PHOTOS** [www.corpassets.com](http://www.corpassets.com)



# THOUSANDS OF CAT 40 & 50, HSK, AND VDI TOOL HOLDERS AVAILABLE



View of tool storage systems



View of tool storage systems



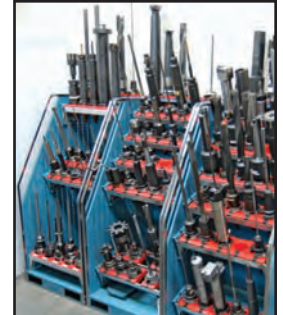
**ZOLLER** PLA-200-000 tool presetter



View of tool holders



Partial view of **RENISHAW** probes available



View of tool holders



View of tool holders



View of tool holders



View of tool holders



View of tool holders



View of tool holders and carts



View of tool holders and carts

**BISON** (1999) ICLA02-144 149" long spreader beam with 2000 LB maximum capacity, s/n 242992 (Day 1)

(2) **ANVER** (2005) VPE1 vacuum sheet lifters with 4000 LB maximum lifting capacity, 8' x 20' sheet capacity, s/n 507165-1A, 507165-1B (Day 1)

**BISON** (2000) crane slung pallet lifter with 4000 LB maximum skid capacity, s/n 270209 (Day 1)

**MAHAFFY** 246E 2000 LB electric power stacker, s/n 2900001 (Day 1)

(5) **MOTIVATION** (2006) MWH-5500-50-35 portable saw horses with 2500 KG maximum capacity, s/n NA (Day 1)

(OVER 25) 8" x 12" magnetic chucks, s/n NA (Day 2)

## PRECISION LAYOUT TABLES

(2) **WELDSALE** 76" x 120" x 2.5" acorn layout tables, s/n NA (Day 1)

**WELDSALE** 60" x 60" x 2" acorn layout table, s/n NA (Day 1)

(10) **DEMMELE** 118" x 59" x 8" precision layout tables, s/n NA (Day 1)

(2) **DEMMELE** 59" x 59" x 8" precision layout tables, s/n NA (Day 1)

**WELDSALE** 60" x 120" x 2.5" acorn layout table, s/n NA (Day 1)

**This brochure is only a partial listing. VISIT OUR WEBSITE FOR**



# VERY LARGE QUANTITY OF CARBIDE INSERTS AND PERISHABLE TOOLING

**96 DRAWERS**



**12 TON MAXIMUM LOAD**

**MEGAMAT M205/254/16** rotary type tool storage system



View of carbide inserts



View of carbide inserts



View of carbide inserts



View of carbide inserts



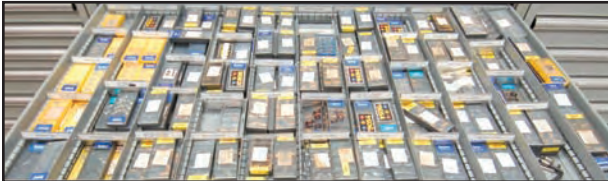
View of carbide inserts



View of tooling



View of tooling



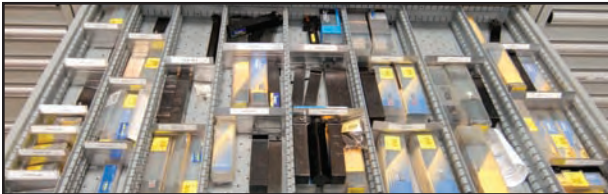
View of carbide inserts



View of tooling



View of tooling



View of tooling



View of tooling



View of electro magnetic chucks

## INSPECTION EQUIPMENT

**PARLEC** (1997) P30-3040 tool presetter with 41" maximum tool height, 11" maximum tool diameter, 17" maximum tool width, monitors, s/n 152766-1297 (Day 2)

**ZOLLER** (1993) PLA-200-000 tool presetter with 25" maximum tool height, 8" maximum tool diameter, 11" maximum tool width, computer, s/n V520/416 (Day 2)

## WELDING EQUIPMENT

(14) **MILLER** 11.5' spring loaded welding booms with MILLER 75 wire feeders, dual mig welder connections, s/n NA (Day 1)

(14) **MILLER** PHOENIX 456 CC/CV digital mig welders with MILLER 60 wire feeders, s/n NA (Day 1)

Large quantity of digital mig and tig welders, fume extractors, snorkel arms and more! (Day 1)

## TOOLING

**MEGAMAT** (1997) M205/254/16 rotary type tool storage system with MEGAMAT PLC control, 96 drawers, 6 drawers per shelf, 750 KG maximum capacity per shelf, 12,000 KG maximum unit load, s/n 11517 (Day 2)

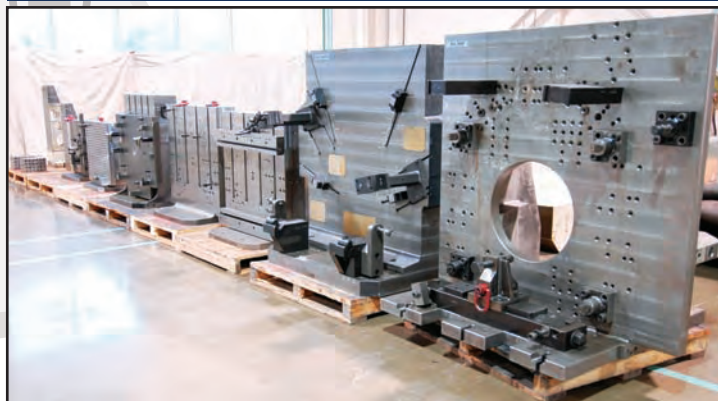
(OVER 15) **RENISHAW** CAT 50 touch probes available such as, MP700, MP10, MP7, RMP2 with MP3 head, and more! (Day 2)

**OVER 3000** CAT 50, CAT 40, VDI, HSK 63 & 100 tool holders, equipped with tapping, drilling, off-set boring, I.D / O.D turning, honing, polishing, grinding, gun drilling, milling tools and more! Large quantity of tool holder carts, tool holder wall storage systems, perishable tooling, many thousands of carbide inserts and tools, **LISTA** tool storage cabinets, **LISTA** workbenches, and more! (Day 1 and 2)

**30+ AVAILABLE**

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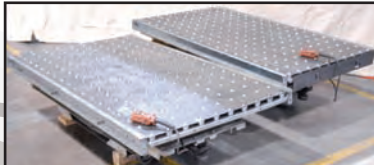


Partial view of precision angle plates and tombstones available

**1999**



**CRAFTTEX B1976** bench top vertical milling machine



Pneumatic rolling lift tables



View of wire available

**1999**



**BOTEK MS01** tool and cutter grinder

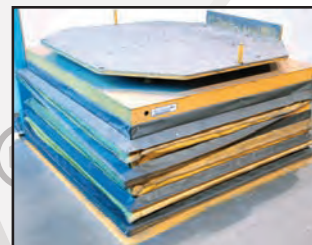
**1997**



**HABERLE HR302** twin spindle deburring machine



Partial view of spare machine parts inventory



Pneumatic scissor lift table



**LRG QTY AVAILABLE**

Partial view of heavy duty saw horses

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Large Offering of Finished Screen Doors,  
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Huron Park (London), Ontario, Canada  
Thursday, February 25, 2010  
10:30 A.M. EST

Surplus to the Ongoing Needs of  
**SCEPTER CORPORATION**  
CNC and Conventional Machine Tools  
Don Mills (Toronto), Ontario, Canada  
Tuesday, March 9, 2010  
10:30 AM EST

**DAWN MOULDS**  
Machine Tools  
Scarborough, Ontario, Canada  
Tuesday, March 2, 2010  
10:30 A.M. EST

**QUALITÉ MOULES 2000 INC.**  
Modern CNC Mould Making Facility  
Beaumont, Quebec, Canada  
Thursday, March 11, 2010  
10:30 A.M. EST

**PRECISION CHOMEDEY INC.**  
Modern CNC Machine Shop  
Laval, Quebec, Canada  
Thursday, March 4, 2010  
10:30 A.M. EST

Surplus to the Ongoing Needs of  
**CGC, LTD.**  
Large Capacity Gear Manufacturer  
Cambridge, Ontario, Canada  
Tuesday, April 27, 2010  
10:30 AM EST

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