

**CORPORATE  
ASSETS INC**

# PUBLIC AUCTION

**HARRINGTON TOOL & DIE INC. /  
OUTIL & MATRICE HARRINGTON INC.**

**38 STATION ATC**



**TOSHIBA/SHIBAURA** BTD 110 R16 CNC table type HBM

**RETROFIT 2006**



**SIP** SIP600 CNC jig borer

**3 AVAILABLE**

**2008**



**NAKAMURA TOME** SC450 CNC turning center

**2007**



**TOYODA** BM 1200 CNC 4 axis VMC

**LARGE CAPACITY CNC BORING, MACHINING, TURNING AND COLD FORMING FACILITY  
MAJOR 2000 LOT SALE**

**DATE**

**TIME**

**LOCATION**

**Thursday, May 12, 2011**

**10:00 A.M. EDT**

**2555 Boulevard Matte,  
Brossard (Montreal), Quebec  
J4Y 2H1**

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# LARGE CAPACITY CNC HORIZONTAL BORING MILL

**4.33" SPINDLE**

**1998**



**55.12" X 63" ROTARY BANNER**

**TOSHIBA/SHIBAURA** BTD 110 R16 CNC table type horizontal boring mill

## CNC TABLE TYPE HORIZONTAL BORING MILL

**TOSHIBA/SHIBAURA** (1998) BTD 110 R16 CNC table type horizontal boring mill with TOSNUC 888 CNC controls, 4.33" spindle, 55.12" x 63" rotary table, travels: table cross travel X-78.7", headstock vertical travel Y-59.1", table longitudinal travel, Z-57.1", spindle travel W-19.7", table rotation B-360,000 positions .001° increments, 13860 lbs. max. table load, # 50 taper, speeds to 2500 rpm, 40/30 HP main motor, 38 ATC, flood coolant, telescopic way covers s/n 144093

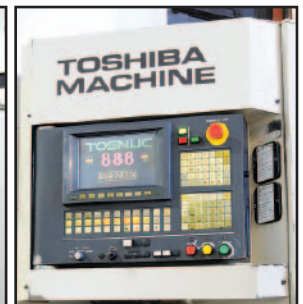
### PROXY BIDDING:

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**38 ATC**

View of tool  
magazine



**TOSNUC 888** CNC control

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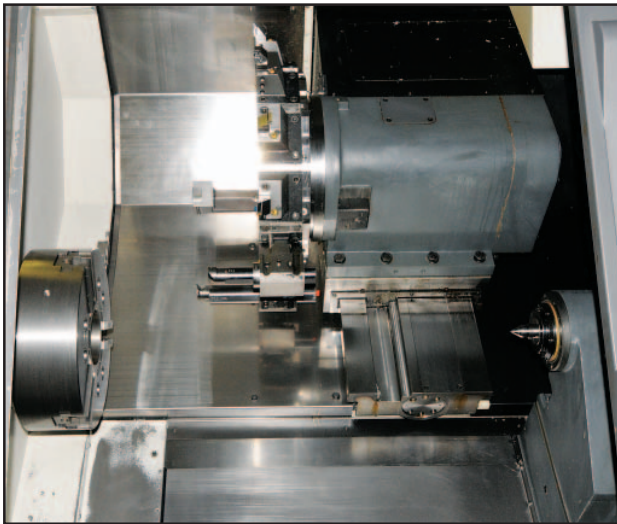
## HIGH PRECISION CNC TURNING CENTER

2008



**18.32" X 41.33" CAPACITY**

**NAKAMURA TOME** SC450 CNC turning center



View of 15" chuck, 12 station turret and tailstock



**FANUC** 21T CNC control

**HUNDRED'S  
OF LOTS  
OF  
LATHE  
TOOLING,  
PERISHABLE  
TOOLING  
AND  
SPARE  
PARTS  
AVAILABLE!**

## HIGH PRECISION CNC TURNING CENTER

**NAKAMURA TOME** (2008) SC450 CNC turning center with **FANUC** 21T CNC control, 15" chuck, 18.32" max. turning diameter, 41.33" between centers, 30.9" max turning length, 3.93" spindle bore, 3.15" bar capacity, 12 station turret, speeds to 2500 RPM, 40/30 HP spindle motor, tailstock, coolant, chip conveyor s/n 5453302

**MORE DETAILED LISTINGS AND PHOTOS** [www.corpassets.com](http://www.corpassets.com).

# HIGH PRECISION CNC TURNING CENTER

2005

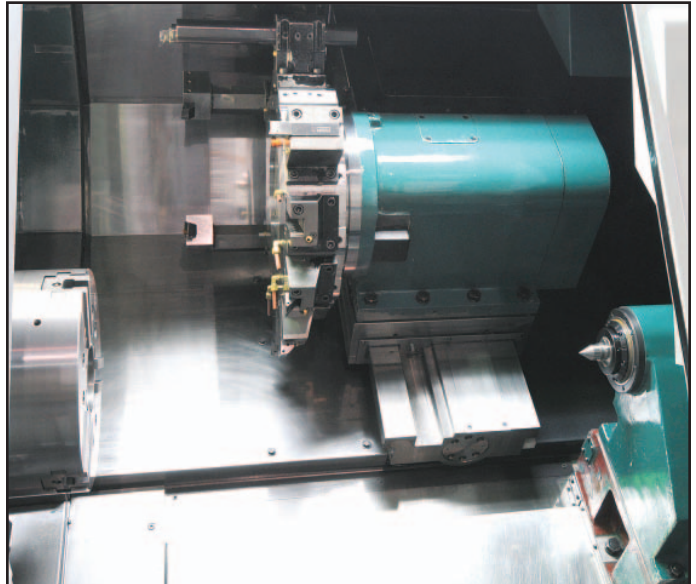


**18.32" X 41.33" CAPACITY**

**NAKAMURA TOME SC450 CNC turning center**



**FANUC 21T CNC control**



**View of 15" chuck, 12 station turret and tailstock**

## HIGH PRECISION CNC TURNING CENTER

**NAKAMURA TOME** (2005) SC450 CNC turning center with FANUC 21T CNC control, 15" chuck, 18.32" max. turning diameter, 41.33" between centers, 30.9" max turning length, 3.93" spindle bore, 3.15" bar capacity, 12 station turret, speeds to 2500 RPM, 40/30 HP spindle motor, tailstock, coolant, chip conveyor s/n 5452304

**HUNDREDS OF LOTS  
OF TOOL HOLDERS, PERISHABLE TOOLING  
AND MACHINE ACCESSORIES AVAILABLE**

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# LARGE CAPACITY PRECISION CNC TURNING CENTER

**50 HP**



**31.7" X 60" CAPACITY**

**MAZAK SLANT TURN 5 X 1500 CNC turning center**

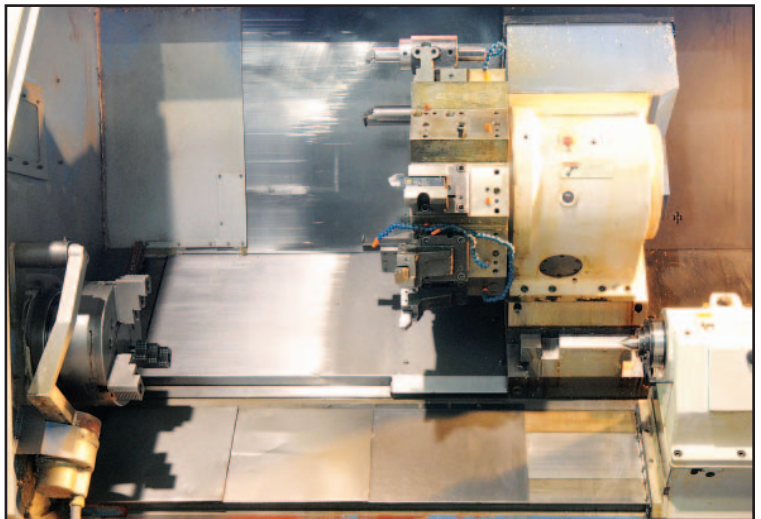
## HIGH PRECISION CNC TURNING CENTER

**MAZAK** (1990) SLANT TURN 50N X 1500 CNC turning center with MAZATROL T32-2 CNC control, 15" chuck, 31.7" max. swing, 26" max. turning diameter, 61" between centers, 60" max turning length, 4.1" spindle bore, 15 station turret, speeds to 1600 RPM, 50 HP spindle motor, tailstock, coolant, chip conveyor s/n 90904

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**MAZATROL T32-2  
CNC control**



**View of 15" chuck, 15 station turret and tailstock**

**MORE DETAILED LISTINGS AND PHOTOS [www.corpassets.com](http://www.corpassets.com).**



# HIGH PRECISION CNC TURNING CENTERS

1998



**18.32" X 41.33" CAPACITY**

**NAKAMURA TOME SC450 CNC turning center**

## CNC TURNING CENTERS

**NAKAMURA TOME (1998)** SC450 CNC turning center with FANUC 21T CNC control, 15" chuck, 18.32" max. turning diameter, 41.33" between centers, 30.9" max turning length, 3.93" spindle bore, 3.15" bar capacity, 12 station turret, speeds to 2500 RPM, 40/30 HP spindle motor, tailstock, coolant, chip conveyor s/n 5451103

**MAZAK (1993) QUICKTURN 15N** CNC turning center with MAZATROL T32-2 CNC control, 9" chuck, 11.81" max. turning diameter, 20" max turning length, 3.1" spindle bore, 10 station turret, speeds to 4500 RPM, 20 HP spindle motor, tailstock, coolant, chip conveyor, LNS bar feed (may be sold separately) s/n 106135

**DAEWOO (1999) PUMA 200 LA** CNC turning center with FANUC 18T CNC control, 6" chuck, 13.78" max. turning diameter, 15.75" max turning length, 2.56" spindle bore, 12 station turret, speeds to 4500 RPM, tailstock, coolant, chip conveyor s/n 20S0132

**LNS (1998) QUICKLOAD** servo bar feed s/n 150784



**11.81" X 20" CAPACITY**

**MAZAK QUICKTURN 15N CNC turning center**

## APPRAISAL SERVICES

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# LARGE CAPACITY 4 AXIS VERTICAL MACHINING CENTER

8000 RPM

2007

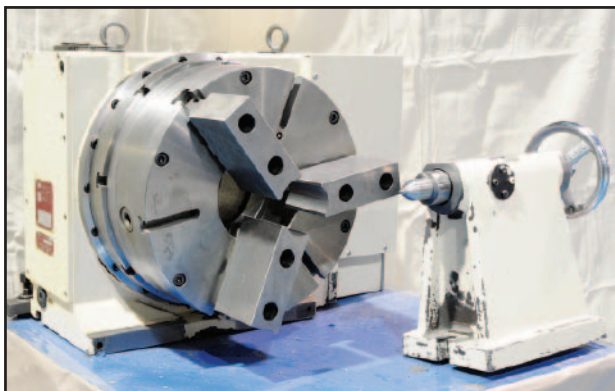


25.6" X 53" TABLE

TOYODA BM 1200 CNC 4 axis vertical machining center



View of spindle and table



TSUDAKOMA RB400 15" rotary table with tail stock

## CNC VERTICAL MACHINING CENTER

**TOYODA** (2007) BM 1200 CNC 4-axis VMC with FANUC 18i-MB CNC control, 53" X 25.6" table, travels: X-47", Y-23", Z-23", 32" maximum distance spindle nose to table top, speeds to 8000 RPM, CAT 50 taper, 30 ATC, 25 HP, 4<sup>th</sup> axis drive card, coolant, chip conveyor, TSUDAKOMA RB400 15" rotary table with tailstock (may be sold separately) s/n 7141

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# LARGE CAPACITY 4 AXIS VERTICAL MACHINING CENTERS

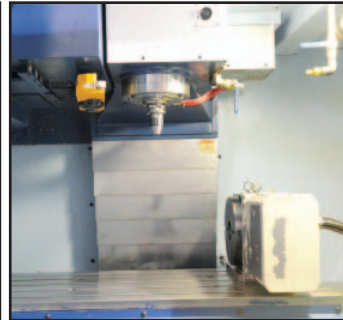
2005



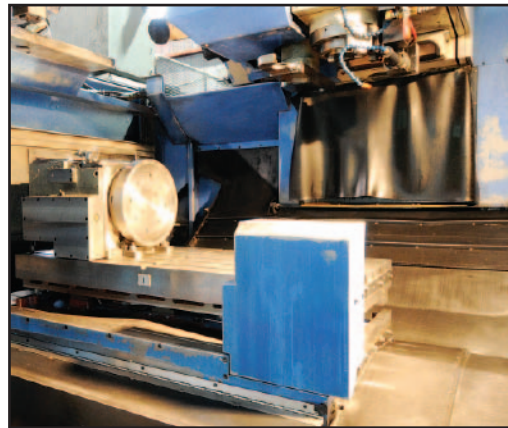
**MATSUURA** ES800 CNC vertical machining center



**MATSUURA**  
G-TECH CNC  
control



Interior view of **MATSUURA**  
ES800 w/ 4th axis



Interior view of **MAZAK** MTV-550 w/ 4th axis

4 AXIS



**MAZAK** MTV-550 CNC 4 axis vertical machining center

## CNC VERTICAL MACHINING CENTERS

**MATSUURA** (2005) ES800 4-Axis CNC VMC with MATSUURA G-Tech CNC control, 45.27" X 21.65" table, travels: X=31.49", Y=21.65", Z=19.68", 25.59" maximum distance spindle nose to table top, spindle speeds to 12000 RPM, BT 40 taper, 30 ATC, 30/20HP, 4<sup>th</sup> axis drive card, TSUDOKOMA rotary table (may be sold separately), coolant, chip conveyor s/n 16113

**MAZAK** MTV-550 CNC 4-Axis VMC with MAZATROL M32 CNC control, (2) 55" X 22" tables, travels: X = 41.34", Y = 22.05", Z = 24.8", 29.53" maximum distance spindle nose to table top, spindle speeds to 3500 RPM, CAT 50 taper, 30 ATC, 35 HP, 4<sup>th</sup> axis drive card, pallet changer, 14" TSUDOKOMA rotary table (may be sold separately), coolant, chip conveyor s/n 75253

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# CNC AND CONVENTIONAL JIG BORERS

RETROFIT 2006

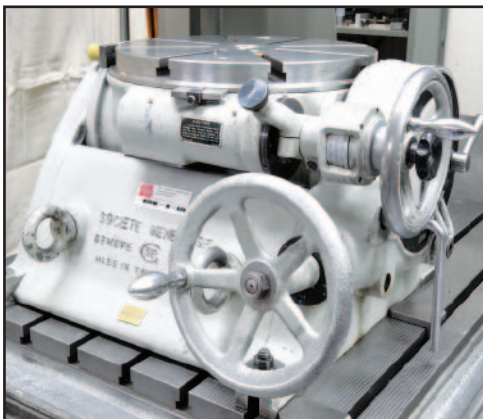


**SIP** SIP600 CNC jig borer

33" X 43.5" TABLE



**MOORE** #3 jig grinder



**SIP** PI-5C 17.75" 2 axis rotary table



**HEIDENHAIN** CNC control



**BURKHARDT** HYOP 51 jig borer

## JIG BORERS

**SIP** (retrofit 2006) SIP600 CNC jig borer with HEIDENHAIN TNC 532448 CNC control (retrofit 2006), 43.5" X 33" table, travels; X- 40", Y-30", 40" spindle to table, speeds to 2000 RPM, 44" between columns, SIP PI-5C 17.75" 2 axis rotary table (may be sold separately) s/n 0110

**BURKHARDT** HYOP 51 jig borer with 39" X 25" table, speeds to 1500 RPM, ANILAM 2 axis DRO s/n n/a

## JIG GRINDER

**MOORE** #3 jig grinder with 24" X 11" table, travels longitudinal-17.7", cross-11", vertical-12.6", ANILAM 2 axis DRO s/n G705

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# LARGE QUANTITY OF COLD FORMING EQUIPMENT AVAILABLE



**TORRINGTON** integrated cold forming line

## INTEGRATED COLD FORMING LINE

**TORRINGTON** (2002) integrated cold forming line with capacities of .7486" to 1.2608" diameter and 1.97" to 14.972" length and consisting of: **TORRINGTON** blank feeder, **TORRINGTON** 60 ton push pull hydraulic cold forming machine, manipulator feed arm, parts transfer conveyor, **TORRINGTON** 60 ton push pull hydraulic cold forming machine, manipulator feed arm, parts transfer conveyor, (2) **TORRINGTON** 80 ton push pull hydraulic cold forming machines, manipulator feed arm, parts transfer conveyor, (2) **TORRINGTON** 60 ton push pull hydraulic cold forming machines, manipulator feed arm, (2) **TORRINGTON** 60 ton push pull hydraulic cold forming machines, manipulator feed arm, **TORRINGTON** deburring station, **ALLEN BRADLEY** PANELVIEW 1000 PLC and system integration, **HENLEX** dust collector. This high speed integrated system for tube and bar forming is made up of a series of modular stations joined by an automated part feeding and transfer system. Simultaneous operation produces one completely finished part per cycle. A typical application can include beading, flaring, flanging, expansion, reduction, coining, pointing, sizing, curling and trimming operations. Similar lines have been used to produce parts for: fuel injection, air conditioning, anti pollution systems, transmission shafts, shift levers, axel tubes, and fuel filters.



Typical cold formed parts



**VAILL** 7S hydraulic tube end former

## SWAGERS & TUBE END FORMERS

**TORRINGTON** 40 ton push pull hydraulic cold forming machine s/n n/a  
**VAILL** 7S hydraulic tube end former with .25"-3.25" cap. s/n n/a  
**TORRINGTON** demo rotary swager with **ALLEN BRADLEY** PLC control  
**TORRINGTON** 323SS rotary swager with 2.25" tube cap. s/n n/a  
**TORRINGTON** 433 rotary swager with 2.25" tube cap. s/n 9858  
**TORRINGTON** 434DC rotary swager swager with 1.75" tube cap. s/n  
**TORRINGTON** **VAILL** 360 tube end former with 1" tube cap. s/n 1049  
**TORRINGTON** 312 rotary swager with .875" tube cap. s/n n/a  
**TORRINGTON** #2 rotary swager with .5" tube cap. s/n n/a  
**TORRINGTON** #1 rotary swager with .312" tube cap. s/n n/a  
 (4)**TORRINGTON** rotary swagers



View of **TORRINGTON** rotary swagers

**THINKING OF HAVING A SALE?  
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View of **TORRINGTON** rotary swagers



**TORRINGTON** 40 ton push pull hydraulic cold forming machine



**TORRINGTON** rotary swager

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# CNC EDM'S AND PRECISION INSPECTION DEPARTMENT

2000



**AGIE** AGIECUT CLASSIC S CNC wire cut EDM

2007



**BROWN & SHARPE** GLOBAL CLASSIC 9-12-8 bridge type CMM

1994



**DYNETICS** DYNAFLOW HL20 abrasive flow deburring & polishing machine



**CHARMILLES** ROBOFILL 300 CNC wire cut EDM



**CHARMILLES** ROBOFORM 400 CNC sinker type EDM

2004



**MITUTOYO** QVX-302 gantry type non contact 3-D measuring system



**MITUTOYO** BN706 bridge type CMM

## CNC EDMS

**AGIE** (2000) AGIECUT CLASSIC S CNC wire cut EDM with AGIEVISION CNC control, 29.5" X 21.67" X 9.85" max. work piece dimensions, travels; X-13.97", Y-9.85", Z-9.85, table load 992 lbs. s/n C32101

**CHARMILLES** (1995) ROBOFILL 300 CNC wire cut EDM with CHARMILLES CNC control, 34" X 20" X 15.75" max. work piece dimensions, travels; X-15.75", Y-9.85", Z-15.75", U & V 30° @ 16", max. table load 1100 lbs. s/n 52266

**CHARMILLES** ROBOFORM 400 CNC sinker type EDM with CHARMILLES CNC control, 47.04" X 31.5" X 16.14" tank, travels X 17.7", Y 12.6", Z 16.14", 5 ATC s/n 75369

**SPARCATRON** MK3 electrode type drilling machine s/n C1367

## INSPECTION EQUIPMENT

**BROWN & SHARPE** (2007) GLOBAL CLASSIC 9-12-8 bridge type CMM with granite table, travels; X-35.46", Y-47.28", Z-31.52", RENISHAW PH9A probe, PC & printer s/n 1107-6140

**MITUTOYO** BN706 bridge type CMM with 52" X 60" granite table, travels; X-31.5", Y-35.46", Z-19.7", RENISHAW PH9A probe, PC & printer s/n 8906133

**MITUTOYO** (2004) QVX-302 gantry type non contact 3-D measuring system with 12" X axis, 8" Y axis, 8" Z axis s/n 0215408

**VPMS** (2001) CL20 optical comparator with 20" screen, QUADRA-CHEK 100 DRO s/n E55204

**JONES & LAMPSON** CLASSIC 120 optical comparator with 20" screen, 2 axis DRO s/n n/a 72" X 48" X 10" granite surface plate with stand

## DEBURRING & POLISHING MACHINE

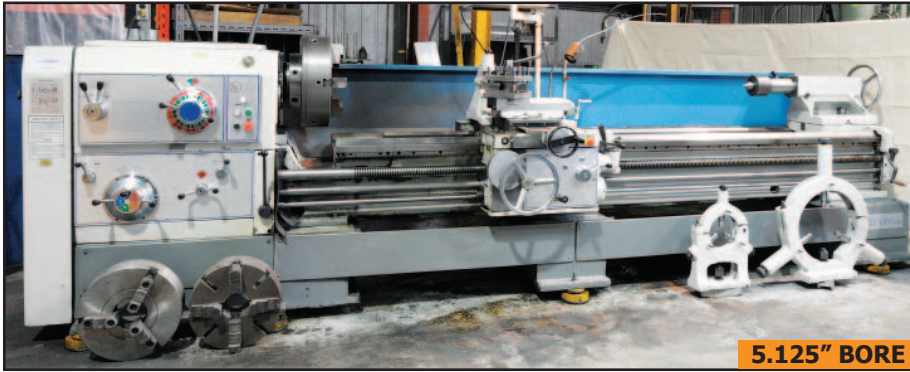
**DYNETICS** (1994) DYNAFLOW HL20 abrasive flow deburring & polishing machine with 10" max. fixture height, 15" max. fixture diameter s/n H2515

**ALL MACHINES  
VERY WELL  
MAINTAINED.**

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# LARGE CAPACITY MACHINE TOOLS AND GRINDING EQUIPMENT



**DALIAN** 25/38" X 120" gap bed engine lathe



Partial view of surface grinders available



**FAVRETTO** TC 250 hydraulic way grinder



**BLANCHARD** #11  
rotary surface grinder



**MATTISON** 42" rotary surface grinder



**LEBLOND** 25" X 84" engine lathe



**LEBLOND** 16" X 36" tool room lathe

**HUNDREDS  
OF LOTS OF  
TOOL HOLDERS,  
PERISHABLE  
TOOLING  
AND MACHINE  
ACCESSORIES  
AVAILABLE**

## GRINDING DEPARTMENT

**MATTISON** 42" Model 24, rotary surface grinder with 14" under the wheel, 40 HP spindle drive, coolant & filter s/n 24-353

**BLANCHARD** #11 rotary surface grinder with 16" magnetic chuck, 11" grinding wheel, 12" under wheel s/n n/a

**NORTON** 10" X 24" hydraulic surface grinder s/n H6330

(3) **NORTON** 8" X 24" hydraulic surface grinders s/n n/a

(2) **BROWN & SHARPE** MICROMATIC 618 hydraulic surface grinders with DIAFORM wheel dressers s/n 523-6181-5266, 523-6182-6583

(2) **BROWN & SHARPE** MICROMATIC 618 hydraulic surface grinders s/n 523-6182-6584, n/a

**FAVRETTO** (1981) TC 250 hydraulic way grinder with 114" X 19.5" bed, (2) 48" X 17" chucks, (2) 24" X 8" chucks, horizontal surface grinding spindle with 18" wheel, (2) adjustable vertical spindle dovetail grinding spindles, coolant & filter system s/n 3644

**NORTON** 16" X 96" plain cylindrical grinder with 26" wheel, motorized work head s/n n/a

(6) **CYLINDRICAL GRINDERS** to 16" X 40" cap

## LATHES

**DALIAN** 25/38" X 120" gap bed engine lathe with 5.125" bore, speeds to 1000 RPM, threading, coolant, chucks steadies, tool post, coolant & chip pan s/n F6789

**LEBLOND** 25" X 84" engine lathe with 2.125" bore, speeds to 720 RPM, threading s/n n/a

(2) **LEBLOND** 16" X 36" tool room lathes with 1.5" bores, speeds to 1800 RPM, threading s/n 12C271-X-3289, 7C-2231

**HARDINGE** HLV 8" X 16" tool room lathe s/n n/a

**HERBERT** 2D turret lathe with 22" swing, 1.5" bore, 6 position turret s/n n/a

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# LARGE AND WELL MAINTAINED GRINDING DEPARTMENT



**5.5" X 6.3" CAPACITY**

**OVERBECK 400IR** internal radius form grinder



**7.88" X 9.85" CAPACITY**

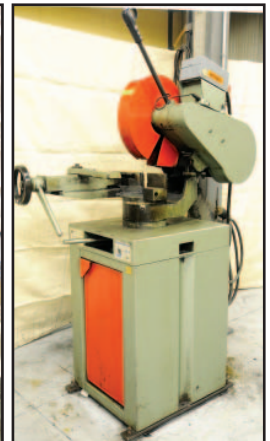
**VOUMARD 5A** hydraulic internal grinder



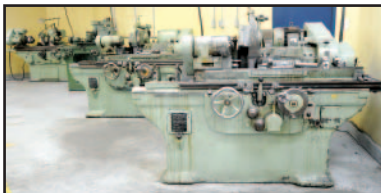
**BRYANT** internal diameter grinder



**DOALL C70** horizontal band saw



**IMET TR7** chop saw



Partial view of cylindrical grinders

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## MILLING MACHINES

**MILWAUKEE 430-TF20** vertical milling machine with 88" X 19" table, speeds to 1500 RPM, ANRAM 3 axis DRO s/n n/a

**CINCINNATI #4** vertical milling machine with 62.5" X 15" table, speeds to 1300 RPM s/n 4A3V2T-6

**CINCINNATI #2** vertical milling machine with 52" X 10" table, speeds to 1500 RPM s/n 2U2V1V-11

**CINCINNATI #2** horizontal milling machine with 53" X 9.5" table, speeds to 1500 RPM s/n n/a

(4) **BRIDGEPORT** milling machines

## GRINDING DEPARTMENT

**OVERBECK (1981) 400IR** internal radius form grinder with 7.88" max. work piece dia., 9.85" max. work piece length, 5.5" max. internal grinding dia., 6.3" max. internal grinding length s/n 36478

**VOUMARD 5A** hydraulic internal grinder with 7.88" max. internal grinding dia., 9.85" max. internal grinding length s/n 052307

**BRYANT** internal grinder with 16" dia. magnetic chuck, 12" stroke, coolant s/n n/a

**BROWN & SHARPE #13 8" X 24"** universal tool & cutter grinder s/n n/a

**POPE P34TCL** tool grinder s/n G1-1220

**COVEL 44** drill point grinder s/n 1161

**CINCINNATI #2** infeed centerless grinder with 6" wide wheels, (2) dressers, coolant s/n 2M2H1K-739

**SUNNEN MBB 1800** honing machine s/n 17018



**DOALL 26-3** vertical band saw

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# LARGE QUANTITY OF FACTORY SUPPORT EQUIPMENT

2000



100 HP

**INGERSOLL RAND** 100 HP rotary screw air compressor

2002



50 HP

**INGERSOLL RAND** 50 HP rotary screw air compressor



**PHOENIX** PHP 2100 C pallet wrapper



**OSTER** 784 pipe & bolt threader



**COL MET** 30' X 15' X 12' paint booth



25 KVA

**KOHLER** 30R0Z91 25 KVA back up generator



1998

**LNS** QUICKLOAD servo bar feed



**PARKER** fluid connector crimper



3 AVAIL

**BLAST IT ALL** 4426-7 shot blast



**JONES & LAMPSON** optical comparator



**BURTON** hardness tester



**ERCOLINA** 060 SUPER BENDER tube bender



2002

**INGERSOLL RAND** TMS 0280 air dryer



2008

**FRIULAIR** ACT500U-5 air dryer

## PAINT BOOTH & EQUIPMENT

**COL MET** 30' X 15' X 12' paint booth with 9' X 10' opening, 3 HP exhaust system, lights, fire suppression system s/n n/a

**TRINCO** #36 shot blast cabinet with dust collector s/n 5451-2

**BLAST IT ALL** 4426-7 shot blast cabinet with dust collector s/n 941104546

**DCE VOKES** sand blast cabinet s/n n/a

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# HUGE QUANTITY OF MACHINE TOOL ACCESSORIES



Partial view of forklifts & scissorlifts available



Partial view of welders available



**SUNNEN** MBB 1800 honing machine



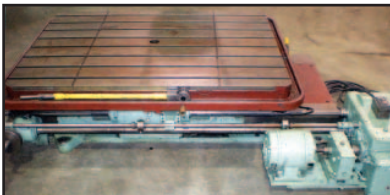
Partial view of tooling



Partial view of tooling available



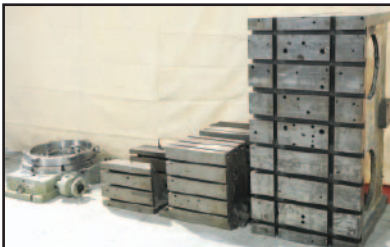
Partial view of tooling available



80" X 60" power rotary table



Partial view of tooling available



Partial view of machine accessories



Partial view of machine accessories

## FACTORY EQUIPMENT

**INGERSOLL RAND** SSR-EP100 100 HP rotary screw air compressor s/n CK3895U00322

(2) **INGERSOLL RAND** SSR-EPE50 50 HP rotary screw air compressor s/n CA2512U02341

**INGERSOLL RAND** TMS 0280 air dryer s/n n/a

**FRIULAIR** (2008) ACT500U-5 air dryer s/n 080010462

**KOHLER** 30ROZ91 25 KVA, natural gas fired back up generator s/n 010011

**REMCOR** CH2000 chiller s/n 62A0032LC019

**PHOENIX** PHP 2100 C pallet wrapper s/n 07041650

**ADF** #19 water evaporator s/n 304-4573

**MANLEY** 40 ton H frame hydraulic press s/n 4115126

**RODGERS** KD H frame hydraulic press s/n 1470679



Partial view of tool holders



Partial view of tool holders

## MATERIAL HANDLING

**TRANSCRANE** 5 ton, 22' single girder underslung bridge crane s/n n/a

**BUDGIT** 2 ton electric hoist with traveling gantry

**YALE** ERCO 55FAN36SS072 5500 lbs. electric forklift with 108" vertical lift, battery & charger s/n N348861

**TOYOTA** 7FBCU 4400 lbs. electric forklift with 137" vertical lift, battery & charger s/n 60689

**TOYOTA** 7FB25 3600 lbs. electric forklift with 137" vertical lift, battery & charger s/n 25612

**TOYOTA** electric pallet lift

**SKYJACK** SJ4626 electric scissor lift with 850 lbs. max cap., 26' vertical lift s/n 71860

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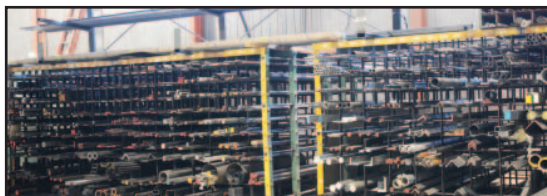
# RAW MATERIAL AND OFFICE FURNITURE AVAILABLE



View of mezzannines



View of mezzannines



Partial view of steel inventory



View of tool cabinets



View of office



Large quantity of office furniture available



**BUILDING FOR SALE** – 2555 Matte Blvd., Brossard. Total area: 113,734 sq. ft.; Offices area: 16,200 sq. ft.; Warehouse area: 97,534 sq. ft.; Land area: 295,949 sq. ft.; Clearance 28'; Easy access to Highways 30 and 132.

## OFFICE FURNITURE & BUSINESS MACHINES

Including; **NORTEL** NORSTAR telephone system with M12XO module, (3) MOX16 modules, voicemail, public address system, (34) handsets, desktop computers, **DELL** POWEREDGE servers, battery backups, laptop computers, printers, photocopier, file cabinets, storage shelves, tables, lunchroom & kitchen furniture, **MOSLER** safe, desks, chairs, modular work stations

## AUCTION DETAILS

### HARRINGTON TOOL & DIE INC. / OUTIL & MATRICE HARRINGTON INC.

#### INSPECTION

Wednesday, May 11, 2011 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

#### REMOVAL

Small items: Friday, May 13, 2011 by 5:00 P.M.  
Remaining items: Tuesday, May 31, 2011 by 5:00 P.M.

#### DIRECTIONS

Visit our website at [www.corpassets.com](http://www.corpassets.com), click on Upcoming Auctions: Harrington Tool & Die Inc. / Outil & Matrice Harrington Inc. button, click on Map tab and get directions by accessing the pop up address info box.

#### ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)

#### PAYMENT

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)  
A Buyer's Premium will apply at this sale.

#### We

#### Accept



Visit our website as specific terms and conditions may apply.

#### TERMS

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## APPRAISAL SERVICES

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- We will appraise one machine or your complete plant
- Going Concern, Fair Market or Liquidation Values

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**Phone: (416) 962-9600**

**Fax: (416) 962-9601**

**Email: [appraisals@corpassets.com](mailto:appraisals@corpassets.com)**

### AUCTION CONDUCTED BY CORPORATE ASSETS INC.

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**Surplus to the Ongoing Operations of  
JOE'S WOODCRAFT OF WINDSOR LTD.**  
Late Model Kitchen Cabinet Manufacturer  
Windsor, Ontario N9H 1K9  
Thursday, April 21, 2011  
10:30 AM EDT

**OVER 500 LOTS!**

**WESTPORT MACHINING LIMITED**  
High Precision 5 Axis Machining and CNC Turning Facility  
Port Colborne, Ontario L3K 6A5  
Thursday, April 28, 2011  
10:00 AM EDT

**MAJOR 1500 LOT SALE!**

**By Order of  
WHIRLPOOL CORPORATION**  
Metalworking and Plant Support Equipment  
Benton Harbor, Michigan 49022-3619  
Thursday, May 12, 2011  
10:00 AM EDT

**MAJOR 1500 LOT SALE!**

**Large Offering of a  
PLASTIC SUPPORT, MACHINE TOOLS AND FACTORY EQUIPMENT MANUFACTURER**  
Plastic Equipment, Factory Equipment & Machine Tools  
Toronto, Ontario M3C 2J9  
Tuesday, May 17, 2011  
10:30 AM EDT

**OVER 600 LOTS!**

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GOOD STANDING**

