

**CORPORATE  
ASSETS INC**

# PUBLIC AUCTION

**HEBEL SHEET METAL INC.**



**1996**  
ROUND0 6' X .375" double pinch bending rolls



ACCURPRESS 250 ton 12' press brake

**2002**



**281" Y AXIS**

LOCKFORMER VULCAN 2900 CNC plasma cutting system



ACCURSHEAR 10' X .375" shear

## COMPLETE SHEET METAL FABRICATING FACILITY

DATE

TIME

LOCATION

Tuesday, January 18, 2011

10:30 A.M. EST

501 Bridge Street East,  
Kitchener, Ontario, N2K 3C5

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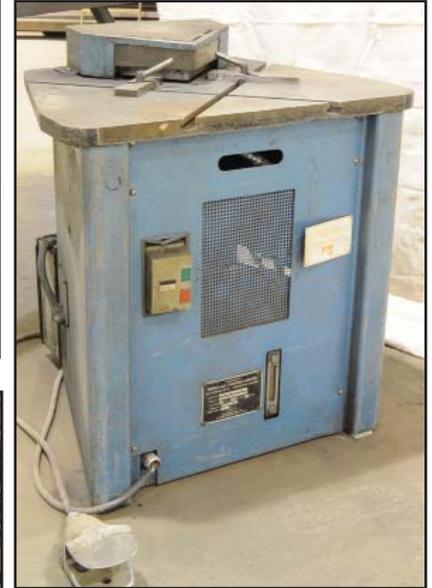
**ACCURPRESS** 130 ton 12' press brake



**MENTOR** 5 ton bridge crane



**BAXTER** 280M horizontal band saw



**PIERCE-ALL** 6" X 6" X .120" corner notcher



**LUNA** 60" X .177" power bending rolls



**HYSTER** H80 XL 7700 lbs. LPG forklift



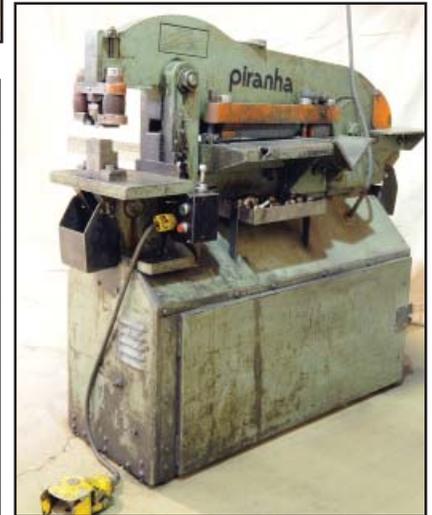
**BROWN BOGGS** 10' X 10 ga. mechanical shear



**SKYJACK** SJII 4626P electric scissor



**ROTO DIE** #15 hydraulic bender



**PIRANHA** 42 ton hydraulic ironworker

**AUCTION CONDUCTED BY  
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## CNC CUTTING TABLE

**LOCKFORMER** (1992) VULCAN 2900 CNC double table plasma cutting system with MICROPATH 2 axis control, (2) 60" X 144" tables, travels; X-63", Y-281", (1) plasma torch, HYPERTHERM MAX 100 plasma supply, HYPERTHERM POWERMAX 1650 plasma supply s/n 015-024-157

## PRESS BRAKES

**ACCURPRESS** (2002) 725012, hydra-mechanical press brake; with 250 ton capacity, 144" overall bed length, 126" between housings, 8" stroke, 14" open height ACCURPRESS ETS 2 axis CNC control, SHADOW VI light guards, ACCURCROWN crowning die holder system s/n 7519; **ACCURPRESS** (1986) 713012, hydra-mechanical press brake; with 130 ton capacity, 144" overall bed length, 126" between housings, 8" stroke, 14" open height manual back gauge, light guards s/n 713012 ALSO: LARGE ASSORTMENT OF PRESS BRAKE DIE

## SHEARS

**ACCUR-SHEAR** (1989) 837510 hydra-mechanical shear with 10' X .375" cap., power-operated back gauge with pre-select positions, 4' squaring arm, front supports, shadow light, adjustable stroke length, quick blade clearance adjustment s/n 3-4630; **BROWN BOGGS** 10-S-10 mechanical shear with 10' X 10ga. cap., front operated manual back gauge s/n n/a

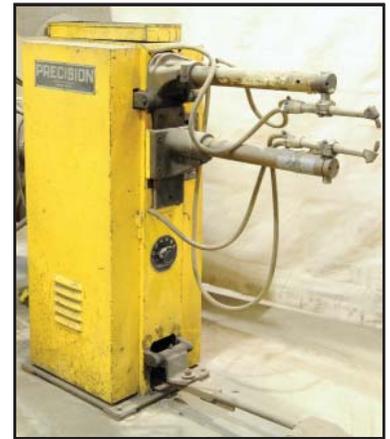
**This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE FOR**



**MILLER TRAILBLAZER** generator welder



**IRCO** 3000 lbs. welding positioner



**PRECISION FRA1** 20 KVA rocker arm spot welder



**TAICHUNG** 18/26" X 60" gap bed engine lathe



View of lockformers



**INZUSA CMZ 6R** power combination machine

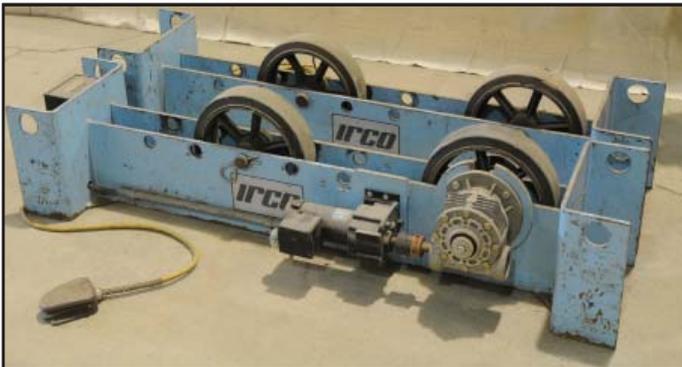


17' X 6' X 10' paint booth

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View of welders



**IRCO** 3000 lbs. tank turning rolls



**DRIES & KRUMP (CHICAGO)** 8' X 12ga. box & pan brake

## BENDING ROLLS

**ROUND0** (1996) PS 205 hydraulic, double initial pinch bending rolls with 6' X .375" cap., 8" dia. top roll s/n 966317; **LUNA** 8266 15/14 power bending rolls with 60" X .177" cap., 4.73" dia. top roll s/n 1296

## SAWS

**BAXTER** (2001) 280M horizontal band saw with 11" X 11" cap., 1" X 12' blade s/n 4963; **BEWO** 12" miter cutting cold saw s/n n/a; **CANADIAN TOOL & EQUIPMENT** 7" horizontal band saw s/n 10/64; **LOCKFORMER** 24S vertical band saw with 24" throat s/n 3597

## SHEET METAL EQUIPMENT

**ROTO DIE** #15 hydraulic bender with 10' X 14 ga. cap., 3" stroke, 7.5" die space s/n 81388; **DRIES & KRUMP (CHICAGO)** L37 box & pan brake with 8' X 12ga. cap. s/n 106788; **DRIES & KRUMP (CHICAGO)** W37 box & pan brake with 8' X 16ga. cap. s/n 109857; **BROWN BOGGS** 4' hand brake s/n 67267; **INZUSA** (1995) CMZ 6R power combination machine s/n 2110; **NIAGARA** PT1-4 single drive, 4 station power table s/n n/a; **LOCKFORMER** 16 ga. power flanger s/n 945; **LOCKFORMER** 22 ga. cleat former s/n 9270; (2)**LOCKFORMER** 20 ga. Pittsburgh lock formers s/n 13311, n/a; **LOCKFORMER** 16 ga. Pittsburgh lock former s/n 6833; **LOCKFORMER** 24ga. Pittsburgh lock former s/n 18591; **LOCKFORMER** 22 ga. standing S cleat former s/n n/a; **BROWN BOGGS** 249B 4' X 16ga. kick shear s/n n/a; **BROWN BOGGS** 36" slip roll; **NIAGARA** #4 36" hand brake; **NIAGARA** #188 bead roller; **ROCKFORD** #9 hand punch

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Job boxes



JDJ (1991) 252"x 80" tri axle utility trailer



GENIE S-40 4WD boom lift



View of steel inventory



View of steel inventory



View of tools



View of tools



JDJ 144" X 80" dual axle trailer



View of steel inventory



View of GMC SIERRA pickup trucks



## MISCELLANEOUS

**PIERCE-ALL** 800 hydraulic corner notcher with 6" X 6" X .120" cap. s/n 8232; **PIRANHA** P-3 42 ton hydraulic ironworker with 5" X 5" X .375" cap., s/n 1562; **TAICHUNG** 18/26" X 60" gap bed engine lathe with 2" bore, speeds to 1500 RPM, threading s/n n/a; **INGERSOLL RAND** 20 HP tank mounted piston type air compressor s/n n/a; **PROGRESS** P4-60 4" belt sander s/n 9534; **PULLAMX** P3/3 nibbler with 10 ga. cap., 40" throat s/n 23740-11 **MFG. UNKNOWN** 17' X 6' X 10' paint booth with guns;

## WELDING EQUIPMENT

**IRCO** 3K-6X6 PED 3000 lbs. tilt and rotate welding positioner with 36" dia. table s/n12274; **IRCO** 3-1-72 3000 lbs. tank turning rolls with driver and idler, 11" dia. X 2.5" face wheels s/n 13260; **TRION FRED** ISC-15 fume extractor s/n ISC15A-00-00094; **THERMAL DYNAMICS** PAK 5XR plasma cutter s/nT71242A18323A; **THERMAL DYNAMICS** PAK 625 plasma cutter s/n n/a; **MILLER** TRAILBLAZER 250 G CC/CV-AC/DC generator welder with trailer s/n JK702823; **HOBART** CYBERTIG TIG welder with cables, gun & cooler s/n KK024530; **ARCWELD** 250A TIG welder with cables, gun & cooler s/n JF841877; (2) **MILLER** DELATWELD 302 MIG welders with wire feed cables & gun s/n KJ261510, LB168215; **MILLER** DELATWELD 300 MIG welder with wire feed cables & gun s/n KC340224; (2) **L-TEC** VI-300 MIG welders with wire feed cables & gun s/n C89A- 05802, C89A-05229; **CANOX** C-MP-30E MIG welder with wire feed cables & gun s/n HJ214782; (2) **MILLER** MILLERMATIC 250 welders with wire feed cables & guns s/n KE634457, KE634460; (2) **MILLER** MILLERMATIC 200 welders with wire feed cables & guns s/n JH202376, KB013643; (2) **MILLER** CP200 MIG welders with wire feed cables & gun s/n JE833501, CT121879; (3) **L-TEC** VI-252 MIG welders with wire feed cables & gun s/n B89J-00089, B84F-48031, B85F-50599; **A&H** RFTO 20 KVA rocker arm spot welder with 24" throat s/n B723; **PRECISION** FRA1 20 KVA rocker arm spot welder with 24" throat s/n 385110

## MATERIAL HANDLING

**MENTOR** 5 ton single girder, underslung bridge crane with approx. 31' span, 15' vertical lift, pendent control s/n n/a; **HYSTER** H80 XL 7700 lbs. LPG forklift with 171" vertical lift, side shift s/n F005D06896P; **ALLIS CHALMERS** FL80/2PS 8000 lbs. LPG forklift with 130" vertical lift s/n 59103000; (2) **SKYJACK** SJ11 4626P electric scissor lifts with 850 lbs. cap., 32' working height s/n 708133, 41423; (2) **GENIE** SL 24 industrial lifts with 650 lbs. max lifting cap. 24' max. lift height s/n 0688-35311, 0688-35331

## VEHICLES

**GMC** (2009) SIERRA K1500 pickup truck with dual rear wheels VIN 3GTEK13M89G122635; **GMC** (2005) SIERRA C2500 HD pickup truck VIN 1GTHC24U95E211050; **GMC** (2004) SIERRA C2500 pickup truck VIN 1GTGC24U44Z179613; **GMC** (2001) SIERRA C2500 pickup truck VIN 1GTGC24U41Z203579; **GMC** (1999) SIERRA C2500 pickup truck VIN 1GTGC24R3XF037142; **GMC** (1999) SIERRA C1500 pickup truck VIN 2GTEC19V9X1553889; **JDJ** (1991) 252" X 80" tri axle utility trailer with 12000 lbs. cap. VIN 2J9UTF634M1022222; **JDJ** 144" X 80" dual axle utility trailer with 7000 lbs. cap.; **JDJ** (1996) 252" X 80" dual axle utility trailer with 12000 lbs. cap. VIN 2JDUTF82XM10022094

**STEEL INVENTORY** including; full sheets, flat bar, round & square tube, angle, off cuts etc.

**ALSO:** **HONDA** EM 3500 generator, **TOOLEX** TSC 10L table saw, **RIDGID** 300 TZ pipe threader, 500 lbs. jib hoist, **UNITOOL** punches, job boxes, power tools, air tools, fasteners, hoists, welding supplies, steel tables, clamps, office furniture, business machines and much more

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Surplus to the Ongoing Needs of  
**DYLIS INNOVATIVE SYSTEMS INC.**  
Surplus Assets of Custom Automation and Robotics  
Manufacturer  
Mississauga, Ontario L4Z 1T5  
Thursday, January 13, 2011  
10:30 AM EST

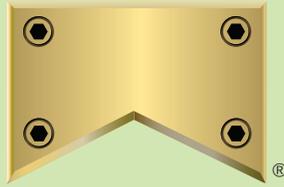
**JEUNE METAL PRODUCTS LTD.**  
High Precision Hydroforming & CNC  
Spinning Facility  
Markham, Ontario L3R 5J6  
Thursday, January 20, 2011  
10:30 AM EST

**DIE-METRIC TOOL INC.**  
Large Capacity High Precision 5 axis  
Aerospace Manufacturing Facility  
Hamilton, Ontario L8E 3P1  
Tuesday, January 25, 2011  
10:00 AM EST

**BOUCHERIE JEAN-GUY SOUCY INC.**  
State of the Art Late Model Meat  
Processing Facility  
Saint-Jean-sur-Richelieu, Ontario J3B 1L7  
Late January, 2011  
Time: TBD

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## AUCTION DETAILS

### INSPECTION

Monday, January 17, 2011 from 9:00 A.M. to 5:00 P.M. and morning of auction day to start of auction.

### REMOVAL

Small items: Wednesday, January 19, 2011 by 5:00 P.M.

Remaining items: Friday, January 28, 2011 by 5:00 P.M.

### DIRECTIONS

Visit our website at [www.corpassets.com](http://www.corpassets.com), click on Upcoming Auctions: Hebel Sheet Metal Inc. button, click on Map tab and get directions by accessing the pop up address info box.

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## AUCTION CONDUCTED BY CORPORATE ASSETS INC.

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