

**CORPORATE  
ASSETS INC**

# PUBLIC AUCTION

**GODERICH TOOL & DIE LTD.**



**DOOSAN** DVC-400 CNC high speed twin pallet vertical machining center



**AGMA** VMC-158 CNC vertical machining center



**OKUMA** ES-L10II CNC turning center



**OKUMA** E-SERIES L6 CNC turning center

DATE

TIME

LOCATION

Tuesday, September 22, 2009

2:00 P.M.

360 Cambridge Street,  
Goderich, Ontario N7A 2Z1

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2007

Diamond Series  
DVC-400

DOOSAN

12,000 RPM

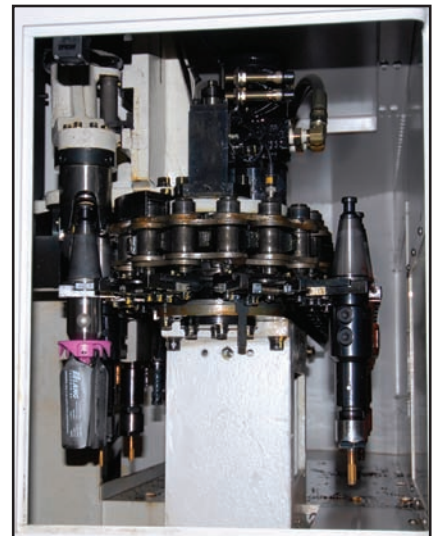
**DOOSAN DVC-400** CNC high speed twin pallet vertical machining center



2002

Hitachi  
Seiki

< **HITACHI SEIKI**  
VS50 CNC  
twin pallet  
bridge type  
vertical  
machining  
center



32 station ATC



view of pallet changing enclosure

## CNC TWIN PALLET HIGH SPEED VMC

**DOOSAN** (2007) DVC-400 CNC high speed twin pallet vertical machining center with FANUC SERIES 21i-MB CNC control, (2) 18.7" x 28" pallets, travels: X-22", Y-15.7", Z-22.4", 12,000 RPM, 32 ATC, CAT 40, thru spindle and flood coolant, 300 KG table capacity, chip conveyor, s/n AV4C0341

**HITACHI SEIKI** (2002) VS50 CNC twin pallet bridge type vertical machining center with SEICOS E18M CNC control, (2) 39.25" x 17.25" drilled pallets, travels: X-40", Y-20", Z-17.5", 12,000 RPM, CAT 40, 30 ATC, flood coolant, s/n VS-50763

## CNC VERTICAL MACHINING CENTERS

**AGMA** (2005) VMC-158 CNC vertical machining center with 28.5" x 67" table, FANUC SERIES Oi-MC CNC control, travels: X-59.06", Y-31.5", Z-27.56", 6000 RPM, 32 ATC, CAT 50, CHIP BLASTER thru spindle coolant, 4400lb table capacity, chip auger, s/n 05158306

**OKUMA** (2001) E-SERIES V4020 CNC vertical machining center with 20" x 47.25" table, OKUMA OSP10M CNC control, travels: X-40", Y-20", Z-20.59", 8000 RPM, CAT 40, 20 ATC, thru spindle coolant, 1500lb table capacity, chip conveyor, s/n 1163

**This brochure is only a**



2005



CHIP BLASTER THRU SPINDLE COOLANT

AGMA VMC-158 CNC vertical machining center

## CNC TURNING CENTERS

**OKUMA** (2007) ES-L10II CNC turning center with 20.47" swing, 19.6" maximum turning length, OKUMA OSP-U10L CNC control, travels: X-8.66", Z-20.47", 4.72" spindle diameter, 3.15" spindle bore, 3000 RPM, 12 station turret, 10.5" hydraulic chuck, chip conveyor, coolant, s/n P0400

**OKUMA** (2005) E-SERIES L6 CNC turning center with 17.72" swing, 11.02" maximum turning length, OKUMA OSP-U10L CNC control, travels: X-6.1", Z-12.6", 3.15" spindle diameter, 2.09" spindle bore, 6000 RPM, 12 station turret, chip conveyor, coolant, s/n D0789

**OKUMA** (2003) CAPTAIN L370 CNC turning center with 20.87" swing, 20.47" between centers, OKUMA OSP-E100L CNC control, travels: X-10.23", Z-20.47", 4.72" spindle diameter, 3.14" spindle bore, 3800 RPM, 12 station turret, automated parts catcher, chip conveyor, coolant, s/n 0614

**LNS** (2005) QUICKLOAD SERVO S3 bar feeder with 39" magazine depth, 4.7" maximum bar diameter, 63" maximum bar length, 60 KG maximum bar stock weight, pendant control, s/n 302909

**LNS** (2001) QUICKLOAD SERVO S2 bar feeder with 39" magazine depth, 4.7" maximum bar diameter, 63" maximum bar length, 60 KG maximum bar stock weight, pendant control, s/n 301015

## LATHES

**STANDARD MODERN** (1996) 1740 CNC lathe with 17" swing, 40" between centers, MILLTRONICS CENTURION V CNC control, travels: X-8.5", Z-36", 10" 3 jaw chuck, 10 HP motor, 8 station turret, 2500 RPM, 2.06" spindle bore, coolant, s/n 12084

**PONAR-WROCLAW** TUR-63A engine lathe with 25" swing, 84" between centers, 19.5" 3 jaw chuck, 5.5" spindle bore, 1120 RPM, ACURITE 2 axis dro, quick change tool post, coolant, s/n 40472

**NU-WAY** (2005) 1640C gap bed engine lathe with 16"/25" swing, 40" between centers, 2" spindle bore, 5 HP, 10" 3 jaw chuck, 1800 RPM, quick change tool post, steady and follow rest, coolant, s/n 520707

**TAKANG** 380 x 1500 gap bed engine lathe with 14.9"/24.9" swing, 59" between centers, 2000 RPM, 2" spindle bore, 10" 3 jaw chuck, MITUTOYO 2 axis dro, quick change tool post, coolant, s/n 76806

2001



THRU SPINDLE COOLANT

OKUMA E-SERIES V4020 CNC vertical machining center

## INSPECTION

**MITUTOYO** B241 CMM with RENISHAW PH8 probe, 50.5" x 60" x 10" granite table, 34.5" between the housings, 20" under the probe, computer, s/n 8502350

AUCTION CONDUCTED  
BY CORPORATE ASSETS INC.

partial listing. VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS





**OKUMA** ES-L10II CNC turning center



**OKUMA** E-SERIES L6 CNC turning center



**LNS** QUICKLOAD SERVO S3 bar feeder



**LNS** QUICKLOAD SERVO S2 bar feeder



**OKUMA** CAPTAIN L370 CNC turning center



**STANDARD MODERN** 1740 CNC lathe

## MACHINE SHOP

**HYD-MECH** (2003) S-20A SERIES II horizontal metal cutting bandsaw with 13" x 18" capacity, hydraulic power clamping, hydraulic powered in feed, 5,000lb max part weight capacity, E200 digital saw control, coolant, s/n 80203367

**TOP WELL** (1995) 5VK 3 axis CNC vertical milling machine with 10" x 50" table, ANILAM 1100 CNC control, ALIGN power drawbar, 3800 RPM, 5 HP, coolant, s/n 845196

**RACER** (2001) RMC 5.0 vertical milling machine with 12" x 50" table, 3800 RPM, 5 HP, power feeds, FAGOR 2 axis dro, ALIGN power drawbar, VISE-MAN support arm, coolant, s/n 4332

**NU-WAY** (2006) 3VH vertical milling machine with 10" x 50" table, 4200 RPM, 3 HP, ACURITE 2 axis dro, VISE-MAN support arm, s/n 8218

**RACER TECH** (1994) vertical milling machine with 12" x 58" table, 3800 RPM, ANILAM WIZARD 411 dro, power feeds, ALIGN power drawbar, VISE-MAN support arm, coolant, s/n 000173

**SUPERMAX** YCM-1 ½ VS vertical milling machine with 9" x 49" table, 4200 RPM, FAGOR 2 axis dro, s/n 0315662

**DOYA** RE-1225H 3' radial arm drill with 1985 RPM, 12" column diameter, 24" x 27.5" x 11.5" tilting box table, coolant, s/n N71-11888





2003

**HYDRAULIC CLAMPING AND INFEEED**

**HYD-MECH S-20A SERIES II** horizontal metal cutting bandsaw



**5.5" SPINDLE BORE**

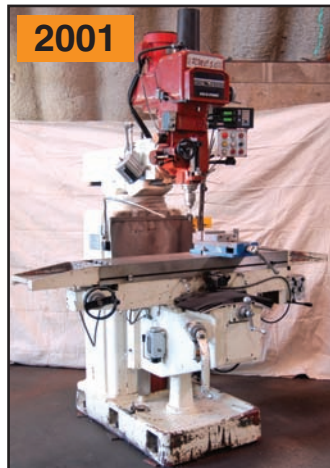
**PONAR-WROCLAW TUR-63A**  
engine lathe

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2001

**RACER RMC 5.0** vertical  
milling machine



2006

**NU-WAY 3VH** vertical  
milling machine



**RACER TECH** vertical milling  
machine



1995

**TOP WELL 5VK 3 axis CNC**  
vertical milling machine



**14.9"/24.9" x 59" CAPACITY**

**TAKANG 380 x 1500** gap bed engine lathe

## MACHINE SHOP CONTINUED

**TRINCO 36/BP** shot blast system with reclamation unit, s/n 66507-8

**TRADEMAX QUICKTAP** flex arm tapper with table, s/n NA

**ESAB PCM-1125** plasma cutter, s/n PA-J019009

**MILLER MILLERMATIC 251** digital mig welder, s/n LF181958

## FACTORY EQUIPMENT

**KAESER (2006)** 10HP rotary screw air compressor with less than 1800 hrs, s/n 1002

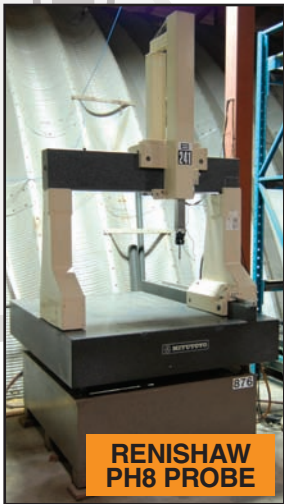
**CHAMPION 15HP** piston type air compressor, s/n NA

**YALE ERCO30AFN38SE084** 2800lb capacity indoor electric forklift with 194" max vertical reach, sideshift, solid tires, charger, s/n A814V02229U

**ALLIS CHALMERS 4000lb** capacity indoor electric forklift with charger, s/n NA

This brochure is only a partial listing. VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS [www.corpassets.com](http://www.corpassets.com)





**RENISHAW  
PH8 PROBE**

**MITUTOYO B241 CMM**



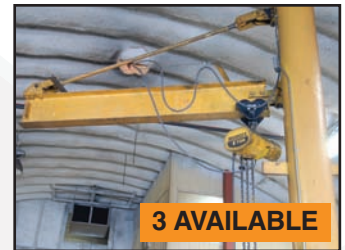
**DOYA RE-1225H 3' radial arm drill**



**2006**

**LESS THAN 1800 HRS**

**KAESER 10HP rotary screw air compressor**



**3 AVAILABLE**

1 ton jib arm



>  
partial  
view of  
tool steel



partial view of electric forklifts



**MILLER MILLERMATIC 251 digital mig welder**



pallet storage rack system



**TRINCO 36/BP shot blast**



**TRADEMAX QUICK-TAP flex arm taper**



**CHAMPION 15HP air compressor**



partial view of tool cabinets



partial view of tool steel



**10 AVAILABLE**

partial view of KURT machine vises

**ALSO:** Large quantity of new tool cabinets, KURT machine vises, CAT 50 and 40 tool holders, perishable tooling, carbide inserts, factory equipment, lathe chucks, drill presses, tool and cutter grinders, lathe tooling, tool steel, raw material, racking, strapping caddies, inspection equipment and more!

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**VOLVO CONSTRUCTION EQUIPMENT  
CANADIAN OPERATIONS**  
CNC Machine Tools and CNC Fabricating  
Goderich, ON, Canada  
Wednesday, September 23, 2009  
9:30 A.M. EST

**TRON INTERNATIONAL INDUSTRIES LTD.**  
CNC Turning, Machining & Grinding Facility  
Mississauga, ON, Canada  
Tuesday, September 29, 2009  
10:30 A.M. EST

**PHILLIPS TOOL & MOULD LIMITED**  
Modern Mould Making and Machining Facility  
London, ON, Canada  
Thursday, October 1, 2009  
9:30 A.M. EST

**VENTURA MACHINE LIMITED**  
CNC Turning, Boring and Machining Facility  
Port Colborne, ON, Canada  
Tuesday, October 6, 2009  
10:30 A.M. EST

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# AUCTION DETAILS

## INSPECTION

Monday, September 21, 2009  
and morning of auction day.

## REMOVAL

Small items: Wednesday, September 23, 2009  
by 5:00 P.M.

Remaining items: Friday, October 9, 2009  
by 5:00 P.M.

## DIRECTIONS

Visit our website at **www.corpassets.com**  
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& Die Ltd. button, click on Map tab and get  
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We

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## AUCTION CONDUCTED BY CORPORATE ASSETS INC.

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