

PUBLIC AUCTION

CORPORATE ASSETS INC

FERROMATIC TOOLS & MANUFACTURING INC.









WELL MAINTAINED CNC MACHINE SHOP & PRECISION GRINDING FACILITY

DATE

TIME

LOCATION

Thursday, November 18, 2010

10:30 A.M. EST 1680 Midland Ave., Unit 9, Scarborough, (Toronto) ON, M1P 3C6

WELL MAINTAINED CNC EQUIPMENT



YANG ML-25A CNC turning center



LEADWELL MCV-1000P CNC vertical machining center



YAM CK-2 CNC turning center



BROWN & SHARPE 818 MICR-A-SIZE CNC surface grinder



CANADIAN LASER TECHNOLOGIES 100 WATT 3 axis table type CNC laser etcher/marker



SPEGO TURNAMIC 512-20 hydraulic bar feeder

CNC VERTICAL MACHINING CENTER

LEADWELL MCV-1000P CNC vertical machining center with 19 3/4" x 47" t-slot table, FANUC O-M CNC control, BT 40, 24 ATC, 8" 4th axis rotary table (may be sold separately), coolant, s/n L87040

CNC TURNING CENTER

YANG (1995) ML-25A CNC turning center with FANUC SERIES O-T CNC control, 21.63" swing, 17.5" maximum turning length, 4500 RPM, 25 HP, 10" KITAGAWA 3 jaw hydraulic chuck, 12 station turret, parts catcher, hydraulic tailstock, chip conveyor, coolant, s/n F10320 YAM CK-2 CNC turning center with FANUC 6T CNC control, travels: X-6.3", Z-17.1", 8" 3 jaw hydraulic chuck, 12 station turret, 3000 RPM, 9.85" maximum turning diameter, hydraulic tailstock, chip conveyor, coolant, s/n E37206

SPEGO (1995) TURNAMIC 512-20 hydraulic bar feeder, s/n 501-007

LIPE 225 pneumatic bar feeder, S/n 13976

This brochure is only a partial listing. VISIT OUR WEBSITE FOR

HIGH PRECISION GRINDING FACILITY



TOS BUB 32-1500 universal cylindrical grinder





CINCINNATI MILACRON OM-V centreless grinder



TOS 2UDP2500 universal cylindrical grinder



BSH BU16 universal cylindrical grinder



TOS BUAJ28 universal cylindrical grinder



TOS BUA16A universal cylindrical grinder



TOS FMK25A vertical milling machine

CNC SURFACE GRINDER

BROWN & SHARPE 818 MICR-A-SIZE CNC surface grinder with 8" x 18" magnetic chuck, 8" x 26" table, 2860 RPM, wheel dresser, 7" wheel diameter, BARNES DRILL magnetic and fabric filtration system, s/n 523-4818-1641

CNC LASER ENGRAVER

CANADIAN LASER TECHNOLOGIES (1998) 2001YAG-8100M8 100 WATT 3 axis table type CNC laser etcher/marker with PROLASE PLUS CNC control, 20" x 22" x 24" maximum workpeice dimensions, travels: X-20", Y-21", Z-21", AFFINITY liquid chiller, PLYMOVENT fume extractor, s/n 98155

UNIVERSAL CYLINDRICAL GRINDERS

TOS (1990) BUB 32-1500 universal cylindrical grinder with 12.59" swing, 59" centers, 18" x 3" wheel, 8" 3 jaw chuck, I.D spindle attachment, taper grinding, 90° head swivel, 770lb maximum workpeice weight, 1980 RPM, MARPOSS E54 control, MARPOSS E9 in process gauging system, coolant filtration system, s/n 0209311

TOS (1991) BUAJ28 universal cylindrical grinder with 11" swing, 40" centers, 12" x 1.5" wheel, I.D spindle, taper grinding, 6" 3 jaw chuck, 170 KG maximum workpeice weight, 2560 RPM, coolant, s/n 219006

TOS 2UDP2500 universal cylindrical grinder with 12" swing, 20" centers, 14" x 1.5" wheel, 1950 RPM, I.D spindle, taper grinding, coolant, s/n 15722

BSH (1997) BU16 universal cylindrical grinder with 6.3" swing, 12.6" centers, 1000 RPM, 12" wheel diameter, taper grinding, 25 KG maximum workpeice weight, coolant, s/n 187090 **TOS** (1997) BUA16A universal cylindrical grinder with 6.25" swing, 10" centers, 90° head swivel, taper grinding, steady rest, 10" wheel diameter, coolant, s/n 176821

MORE DETAILED LISTINGS AND PHOTOS www.corpassets.com

MATERIAL PROCESSING & HONING DEPARTMENT



HYD-MECH H-12 dual column horizontal metal cutting saw



SUNNEN CU-16 vertical mandrel type honing machine



SUNNEN MBC-1660-K horizontal mandrel type honing machine



SUNNEN MBB-1660-K horizontal mandrel type honing machine



SUNNEN MBC-1804M horizontal mandrel type honing machine



CLAUSING STARTRITE HB208M horizontal metal cutting saw



DO-ALL 1612-3 vertical bandsaw



Partial view of hone tooling



WALTER VMS4SPV cut off saw



Partial view of hone tooling available

CENTRELESS GRINDER

CINCINNATI MILACRON (1993) OM-V centreless grinder with 20" x 8" grinding wheel, 12" x 8" regulator wheel, 15 HP grinding wheel motor, 3.75" maximum workpeice diameter, wheel dressers, thru feed system, coolant, s/n 9161A0193-0030

INTERNAL DIAMETER GRINDER

WMW automatic I.D. bore grinder with 10" 3 jaw chuck, 27.5" centers, 1000 RPM, O.D. grinding head, wheel dressers, digital read out, filtration system, s/n 23011204

SAWS

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HYD-MECH (1997) H-12 dual column horizontal metal cutting saw with PLC 100 control, 12" x 13 ¾ " capacity, hydraulic clamping, hydraulic in feed, 5 + 2 HP, chip auger, coolant, s/n A0397825H CLAUSING STARTRITE (1996) HB208M horizontal metal cutting saw with 12" x 23" capacity, s/n 152812

WALTER VMS4SPV cut off saw with 14" blade diameter, 3.5 HP, coolant, s/n 00005

STARTRITE CF 350A cut off saw with 10" blade diameter, 3.4 HP, parts feeder, s/n NA

DO-ALL 1612-3 vertical bandsaw with 16" throat, blade welder and grinder, 24" x 31" tilting table, s/n 15267845

SURFACE GRINDING & MILLING DEPARTMENT



TOS BRH-40A hydraulic surface grinder



FREEPORT SGS-1020AHD hydraulic surface grinder



ERLO TC-25 geared head drill geared head drill



ERLO TCA-50



LAGUN FTV-2S vertical milling machine



LAGUN FTV-2S vertical milling machine



FEXAC milling machine



FEXAC milling



HMT milling machine **HMT** milling machine



KENT KGS-616S surface grinder

HONING MACHINES

SUNNEN (1993) CU-16 vertical mandrel type honing machine with TOS (1998) FNK-25A vertical milling machine with 11.5" x 49" table, 4500 RPM, 40" horizontal head travel, angled table capacity, 57" x 28.5" x 35" tank, coolant recycling system, s/n 3981

SUNNEN MBC-1804M horizontal mandrel type honing machine with power stroke, auto-sizer, 3 HP, large quantity of tooling, s/n 11260 **SUNNEN** MBB-1660-K horizontal mandrel type honing machine with precision hole gauge, ½ HP, s/n 3U1-93835

precision hole gauge, 1/2 HP, large quantity of tooling, s/n 14046

SURFACE GRINDERS

TOS BRH-40A hydraulic surface grinder with 16" x 59" magnetic chuck, head attachment, coolant, s/n 3674A 16" x 69" table, 10" wheel diameter, wheel dresser, 20" maximum LAGUN FU-1400 horizontal milling machine with 10" x 48.5" table, universal head height under the wheel to surface of chuck, coolant, s/n 600369

FREEPORT (1999) SGS-1020AHD hydraulic surface grinder with 10 x 20" magnetic chuck, 6" wheel diameter, wheel dresser, 2 HP, s/n attachment, CAT 50, coolant, s/n 1716 38169

KENT (1996) KGS-616S hand feed surface grinder with 6" x 14" magnetic chuck, wheel dresser, coolant, s/n 96041007

KENT KGS-200 hand feed surface grinder with 6" x 14" magnetic chuck, wheel dresser, coolant, s/n 810316-2

HARIG 612 hand feed surface grinder with 6" x 12" magnetic chuck, ERLO TCA-50 geared head drill with 685 RPM, 17" x 17" table, s/n 771 wheel dresser, s/n 19661

CHURCHILL NB surface grinder with 8" x 20" magnetic chuck, 8" wheel diameter, coolant, s/n NA

MILLING MACHINES

power drawbar, coolant, s/n 19452

LAGUN FTV-2S vertical milling machine with 10" x 50" table, 4200 RPM, power drawbar, slotting head attachment, spacer, coolant, s/n SE-41972

(3) LAGUN FTV-2S vertical milling machines with 10" x 50" table, 4200 RPM, coolant, s/n SE-26558, SE-24150, SE-19560

SUNNEN MBB-1660K horizontal mandrel type honing machine with TOS FA3AV vertical milling machine with 8" x 48" table, 1000 RPM, s/n 12609 HMT FN2EV vertical milling machine with 7.5" x 49" table, 1800 RPM, CAT 50, power feeds, coolant, s/n 2025

FEXAC U-M horizontal milling machine with 12" x 51" table, 1400 RPM, universal

attachment, CAT 50, 9 HP, 1400 RPM, s/n 17

HMT FN2H horizontal milling machine with 8" x 49" table, 1800 RPM, arbor milling

FEXAC UP horizontal milling machine with 9" x 43" table, universal head attachment, 1500 RPM, s/n 15367A

GEARED HEAD DRILLS

ERLO TCA-30 geared head drill with 12" x 13" table, 1164 RPM, coolant, s/n 279

ERLO TC-25 geared head drill with 1164 RPM, 12" x 13" table, s/n 951

This brochure is only a partial listing. VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS www.corpassets.com

OF INSPECTION & MACHINE TOOL ACCESSORI





50" CENTERS

TOS SN71C gap bed engine lathe

CLAUSING METOSA C1440 gap bed engine lathe

COLCHESTER TRIUMPH 2000 gap bed engine lathe



EMPIRE shot blast cabinet

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Partial view of inspection equipment



Raw materia



Machine tool accessories



Machine tool accessories



COMPAIR BROOMWADE 6000E air compressor



BATY SHADOWMASTER optical comparator



COMPAIR K100A air dryer



PRAZIS optical comparator

FINISHED PRODUCT -MILLION IN COST









TOOLING USED FOR COLD HEADERS & NUT FORMERS

Miscellaneous Spring punches and sleeves, combination punches, back plates, back plugs, straight hole die cases, wafer and taper die cases, taper sleeves, punch cases, hex washer head punch cases, screw back taper die case sets, transfer and knife and thread roll fingers, cut off knives, cutters, quills, kick out levers, pushers, nut former die cases, and more!

LATHES

TOS (1996) SN71C gap bed engine lathe with 31"/44" swing, 70" centers, quick change tool post, 12" 3 jaw chuck, 1000 RPM, 3" spindle bore, steady rest, FAGOR 2 axis dro, power travels, coolant, s/n 077115960115 COLCHESTER TRIUMPH 2000 gap bed engine lathe with 17"/27" swing, 50" centers, 2000 RPM, 10" 3 jaw chuck, 2" spindle bore, taper attachment, quick change tool post, coolant, s/n 24775 COLCHESTER MASTER 2500 gap bed engine lathe with 14"/21" swing, 40" centers, 8" 3 jaw chuck, quick change tool post, 2500 RPM, 1.5" spindle bore, coolant, s/n 51004/10969DD (2) CLAUSING (1997) METOSA C1440 gap bed engine lathes with 15"/23" swing, 40" centers, 2000 RPM, quick change tool post, 8" 3 jaw chuck, 1 3/4" spindle bore, steady rest, coolant, s/n 26290 ALSO: Large quantity of inspection equipment, perishable tooling, 20+ LISTA workbenches, raw material, pedestal grinders, shop carts, racking, parts washers, grinding wheels and accessories, hone parts and accessories, drill presses, tool holders and cabinets, lathe tooling and accessories, lifting accessories, spare parts, office furniture and equipment and more!

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Tayside Industries Ltd. and H&N Finishers Inc. High Precision Aerospace Parts Manufacturer Cambridge, Ontario N1R 7J2 Tuesday, November 16, 2010 10:30 AM EST

Surplus Equipment to the Ongoing Requirements of HUSKY INJECTION MOLDING SYSTEMS LTD. 450+ High Precision Tool Holders & Machine Tool Accessories Cambridge, Ontario N1R 7/2 (Conducted at Tayside location) Tuesday, November 16, 2010 (Immediately following Tayside)

JEUNE METAL PRODUCTS LTD High Precision Hydroforming & CNC Spinning Facility Markham, Ontario L3R 5J6 January TBD, 2011

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AUCTION DETAILS

INSPECTION

Wednesday, November 17, 2010 from 9:00 A.M. to 5:00 P.M. and morning of auction day.

REMOVAL

Small items: Friday, November 19, 2010 by 5:00 PM

Remaining items: Friday, December 3, 2010 by 5:00 P.M.

DIRECTIONS

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