

PUBLIC AUCTION

CORPORATE ASSETS INC

Surplus to the Ongoing Needs of AVOX SYSTEMS INC.









LATE MODEL 5 AXIS HIGH PRECISION CNC AEROSPACE FACILITY

DATE

TIME

LOCATION

Tuesday, June 26, 2012

10:30 A.M. EDT

225 Erie Street Lancaster, New York, USA 14086

LATE MODEL 5 AXIS CNC MACHINING AND TURNING CENTERS



View of 4th and 5th axis



View of tool carousel



Interior view of HAAS SL 30TB

PROXY BIDDING

If you are unable to attend this auction, we would be pleased to act as your proxy.

Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.

www.corpassets.com

HAAS SL-30TB CNC turning center

5 AXIS CNC VERTICAL MACHINING CENTER

OKUMA (2004) MU 400 VA 5 axis trunion type CNC vertical machining center with OSP-E100M-H CNC control 15.75 dia. table, travels: X – 30", Y – 18.11", Z – 18.11", (table tilt) A-+20°- 110°, (table rotation) C- 360° 360,000 positions .001° increments " speeds to 18000 RPM, CAT 40 taper, 106 ATC, 660 lbs. table load cap., thru spindle coolant, laser tool setter, tool break detection, sensor probe, chip conveyor s/n 107559

CNC TURNING CENTERS

HAAS (2007) SL-30TB CNC turning center with HAAS CNC control, 15" chuck, 20" swing, 17" max. turning diameter, 39" between centers, 34" max turning length,4" spindle bore, 12 station turret, programmable tailstock, speeds to 3400 RPM, 30 HP spindle motor, coolant, chip conveyor s/n 3076350

OKUMA LB 12 CNC turning center with OSP 500L-G CNC control, collet chuck, 15.75" swing, 7.87" max. turning diameter, 14.75" max turning length,1.75" spindle bore, 10 station turret, tailstock, speeds to 4200 RPM, 10 HP spindle motor, coolant, chip conveyor s/n 630707812

PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

ALL MACHINERY AND EQUIPMENT EXCEPTIONALLY MAINTAINED



OKUMA LB 12 CNC turning center

MILLTRONICS RH19 CNC vertical machining center



MILLTRONICS PARTNER MB19 CNC vertical milling machine



MITSUBISHI DWC 90SB CNC wire EDM



MITSUBISHI M35J CNC sinker EDM

CNC VERTICAL MACHINING CENTERS

MILLTRONICS (2005) RH19 CNC vertical machining center with CENTURION 7 CNC control, 15" X 50" table, travels; X-32", Y-19", Z-22", speeds to 5000 RPM,CAT 40 taper, coolant s/n 9668

MILLTRONICS (2005) PARTNER MB19 CNC vertical milling machine with CENTURION 7 CNC control, 15" X 50" table, travels; X-32", Y-19", Z-22", speeds to 6000 RPM,CAT 40 taper, 16 ATC, coolant s/n 9353

CNC EDMS

MITSUBISHI DWC 90SB CNC wire EDM with MITSUBISHI EX10L CNC control, travels X -8.84", Y-11.81", Z-6.7", max. work piece dimensions 17.7" x 13.7" x 6.6", 264 lbs. maximum work piece

MITSUBISHI (1997) M35J CNC sinker EDM with MITSUBISHI J C7 635 CNC control, travels X -14", Y-10", Z-10", tank dimensions 32" x 22" x 10", integrated C axis, 15 ATC w/ 3R tool system s/n 523J7349

ALSO:

Large assortment of tool holders, assorted tool cabinets, collets, micrometers, hardness tester, depth gauges, height gauges, dial indicators, vernier callipers, granite surface plates and much more.

MACHINE SHOP

MAZAK 16" X 60" engine lathe with 2" spindle bore, speeds to 1500 RPM, threading, taper turning, ACURITE DRO s/n 32827

HARDINGE HLV-H 11" X 18" precision lathe with 1.25" spindle bore, speeds to 3000 RPM, power feed to saddle s/n n/a

MILLPORT 12" X 36" tool room lathe with 1.5" spindle bore, speeds to 1280 RPM, threading s/n 6074137

MILLPORT 2SH vertical milling machine with 9" X 42" table, power feeds to table, ACURITE 2 axis DRO s/n 86040

JET JVM-836-1 vertical milling machine with 8" X 36" table, power feeds to knee & table, NEWALL 3 axis DRO s/n 0060154

JET MFD 1122-A pedestal drill press s/n 1145095

ROCKWELL DELTA 12" vertical band saw s/n DP3696

KO LEE B606213 tool grinder s/n 28181

CLAUSING 8520 drill s/n 005327

PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

HIGH PRECISION TOOLING AND INSPECTION EQUIPMENT AVAILABLE



JRI front loading rotary parts washer



MAZAK 16" X 60" engine lathe



HARDINGE HLV-H 11" X 18" precision lathe



MILLPORT 12" X 36" tool room lathe



MILLPORT 2SH vertical milling machine



JET vertical milling machine



KO LEE B606213 tool grinder



GRIEVE AF500 electric box furnaces



LUCIFER HDL electric furnace



AUTOCLAVE





WABASH 30-12-2T 4 AMERICAN OPTICAL 569 post briquetting press binocular microscope



MONSANTO RH100 rheometer



Partial view of tooling available



Partial View of arbour presses available

MISCELLANEOUS

JRI SK-FL500 front loading rotary parts washer with 30" basket s/n n/a

(2) GRIEIVE AF500 electric box furnaces with 500°F max. temp, 24" X 24" X40" chambers s/n 370-350, 370-351

LUCIFER HDL 800E double box electric heat treat furnace with 2300°F max. temp, (2)

28" X 14" X 12" chambers s/n 2159

LUCIFER HDL 7021B electric heat treat furnace with 2300°F max. temp.

6" X 6" X 9" chamber s/n 4096

AUTOCLAVE ENGINEERS MAWP 60000 autoclave s/n 958000121

ARRESTALL 200 dust collector s/n AV800 765 WABASH 30-12-2T 30 ton 4 post briquetting press with 12" X 12" platens, 6" stroke s/n 1545 MONSANTO RH100 rheometer s/n 12B057

AMERICAN OPTICAL binocular microscope s/n n/a

AUCTION DETAILS

INSPECTION

Monday, June 25, 2012 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

Small items: Wednesday, June 27, 2012 by 5:00 P.M. Remaining items: Tuesday, July 3, 2012 by 5:00 P.M.

Visit our website at www.corpassets.com, click on Upcoming Auctions: Surplus to the Ongoing Needs of AVOX SYSTEMS INC. button, click on Map tab and get directions by accessing the pop up address info box.

ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at www.corpassets.com

PAYMENT

Please visit our website for details at www.corpassets.com

A Buyer's Premium will apply at this sale.







We

Please visit our website as specific terms and conditions may apply.

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MEMBER IN GOOD STANDING





































