

**CORPORATE  
ASSETS INC**

# PUBLIC AUCTION

**ATELIER D'USINAGE GIGUERE**



## LATE MODEL CNC TURNING & MACHINING FACILITY

DATE

TIME

LOCATION

Thursday, October 20, 2011

10:30 A.M. EDT

2153 boul. Industriel  
Chambly (Montreal), Quebec  
J3L 4W3

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# LATE MODEL AND WELL MAINTAINED CNC TURNING CENTERS

2004



**26.18" MAX TURNING LENGTH**

MAZAK QUICK TURN NEXUS QTN 200 CNC turning center

2000



**2.5" BAR CAPACITY**

MAZAK QUICK TURN QT-250-HP-UNIV CNC turning center

1996



**6000 RPM**

MAZAK QUICK TURN QT-10 CNC turning center



Partial view of chuck jaws available

## CNC TURNING CENTERS

**MAZAK (2004) QUICK TURN NEXUS QTN 200** CNC turning center with MAZATROL PC-FUSION NEXUS 6 40T CNC control, KITAGAWA 8" hydraulic chuck, 13.78" max. turning diameter, 26.18" max turning length, 2.95" spindle bore, 2.56" bar capacity, 12 station turret, speeds to 5000 RPM, 35 HP spindle motor, full automatic tailstock, RJ45 network interface, memory card reader, tool eye, parts catcher, coolant, chip conveyor s/n 167085

**MAZAK (2000) QUICK TURN QT-250-HP-UNIV** CNC turning center with MAZATROL PC-FUSION-CNC 640T CNC control, KITAGAWA 10" hydraulic chuck, 8.66" max. turning diameter, 23.62" max turning length, 2.75" spindle bore, 2.5" bar capacity, 12 station turret, speeds to 4000 RPM, 20 HP spindle motor, full automatic tailstock, RS232 interface, memory card reader, tool eye, coolant, chip conveyor s/n 146797

**MAZAK (1996) QUICK TURN QT-10** CNC turning center with MAZATROL T-PLUS CNC control, 6" hydraulic chuck, 8" max. turning diameter, 13" max turning length, 1.5" spindle bore, 12 station turret, speeds to 6000 RPM, 10 HP spindle motor, tailstock, RS232 interface, memory card reader, tool eye, parts catcher, coolant, chip conveyor s/n 124403

**This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE**





2001

20" X 57.5" TABLE

MAZAK VTC-200B CNC travelling column vertical machining center



2003

HYDRAULIC CLAMP & FEED

HYD-MECH S20A Series II automatic horizontal band saw



1999

INCREMENTAL DOWNFEED

FREEPORT SGS-1224AHR, hydraulic surface grinder



1998

3 HP

COMET 5VA vertical milling machine

## CNC TRAVELLING COLUMN VERTICAL MACHINING CENTER

**MAZAK (2001) VTC-200B C NC travelling column vertical machining center with MAZATROL PC-FUSION 640M CNC control, 57.5" x 20" T-slot table, travels X - 44"; Y - 20"; Z - 20", 27.10" maximum distance table top to spindle nose, speeds to 10,000 RPM, 20 HP spindle motor, CAT 40 taper, 24 station ATC, tool life monitoring, RJ45 network interface, memory card reader, coolant, s/n 152225**

## MACHINE SHOP EQUIPMENT

**HYDMECH (2003) S20A Series II automatic horizontal band saw with MITSUBISHI PLC100 programmable control, 1 3"x18" max. rectangular cutting capacity, 1 2" max. round cutting cap., 3 HP drive, 29" shuttle stroke, 0-90 deg miter cutting cap, 5,000 lbs. max. work piece load, bundle cutting, s/n 60103186**

**SURE FIRST (1998) ED-252 sinker type EDM with CD B IPULSE control, travels X -11"; Y -8", 5" quill stroke, 7" head stroke, 2 3"x11"x9" max. work piece, HEIDENHAIN 2 axis DRO s/n 0032368**

**FREEPORT (1999) SGS-1224AHR, hydraulic surface grinder with 12" wheel, 5 HP spindle motor, incremental down feed, coolant s/n 88136**

**COMET (1998) 5VA vertical milling machine with 50" x 10" table, 3 HP, speeds to 3750 RPM, power table feed, FAGOR 2 axis DRO, coolant s/n 0803126**

**MWM ENTERPRISE 1330 gap bed engine lathe with 15"/20" swing, 42.5" between centers, 2" spindle bore, speeds to 1200 RPM, threading, MITUTOYO 2 axis DRO s/n n/a**

**ADCOCK & SHIPLEY SV140A, 3' radial arm drill with 12" column, speeds to 1750 rpm, 40"x30"x18" T-slot box table s/n 417DX**

**METAL FINI LB4024-3, sand blast cabinet with 20"x14"x30" max work piece, media recovery s/n 823451**

**MFG UNKNOWN H-frame hydraulic shop press s/n n/a**



42.5" CENTERS

MWM ENTERPRISE 1330 gap bed engine lathe

## PROXY BIDDING

If you are unable to attend this auction, we would be pleased to act as your proxy. Please contact our office at (416) 962-9600 or visit our website for a proxy bid form, terms and additional information.

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# LATE MODEL INSPECTION AND FACTORY EQUIPMENT



**ADCOCK & SHIPLEY** 3' radial arm drill



**SURE FIRST** ED-252 sinker type EDM



**LITTLE BLASTER** shot blast cabinet



**MITUTOYO** PH-A14 optical comparator



**FOWLER** digital height gauges



**TOYOTA** electric forklift



Partial view of welders available



**QUINCY** QT-10 air compressor



**STRONGARM** engine hoist



Partial view of tool holders available



Partial view of hardware available



Partial view of tool cabinets available



**NEWAGE STAMFORD** 600VOLT diesel generator



Partial view of inspection equipment available



Partial view of machine vises available

## INSPECTION DEPARTMENT

**MITUTOYO** PH-A14 optical comparator with 14" screen, QM DATA DRO, s/n 411002

**FOWLER** Z CAL 600XT, 24" digital height gauge s/n 11054

**FOWLER** TRIMOS Z CAL 350XT, 14" digital height gauge s/n 15171

**MISAWA-SEIKI** WI-01 hardness tester s/n 66508

**FOWLER-BOWERS** HOLEMATIC XT 0"-8" digital bore gauge set

## MATERIAL HANDLING

**TOYOTA** 30-2FBCA20 3250 lbs. electric forklift with 185" vertical lift, side shift, charger s/n 10041

**ARMSTRONG BEVERLY STROGARM** 30 portable 3 ton electric hoist

## MISCELLANEOUS

**NEWAGE STAMFORD** STM235FG 600VOLT diesel generator with CUMMINS D4600 diesel engine s/n D124412

**ALSO: LISTA** tool cabinets, perishable tooling, machine tool accessories, rotary tables, machine vises, inspection and precision equipment, large qty of raw material, dies and accessories, factory equipment, office furniture, business machines, flat screen computers, Nortel Meridian phone system with approx 15 handsets, DIGISTAR TSCC 23A digital surveillance system with (4) night vision cameras and more.



Partial view of office furniture available

All auctions are

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## UPCOMING AUCTIONS

New auctions added to our website regularly!

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Former Assets of  
**INGERSOLL FASTENERS**  
World Class Multi-Million Dollar Bolt Making Facility  
Ingersoll, Ontario N5C 3K3  
Wednesday, October 12, 2011  
10:00 A.M. EDT **MAJOR 1400 LOT EVENT!**

**RD TURNING PARTS INC.**  
Machining and Fabricating Equipment  
Mississauga, Ontario L4W 4E1  
Thursday, October 13, 2011  
10:30 AM EDT

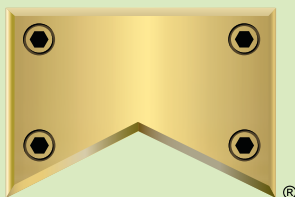
**BAYCOR FIBRE TECH INC.**  
Late Model CNC Waterjet & Fabricating Facility  
Brantford, Ontario N3R 7J3  
Tuesday, October 25, 2011  
10:30 AM EDT

Surplus to the Ongoing Needs of  
**HAVLIK INTERNATIONAL MACHINERY INC.**  
Late Model CNC Machining and Gear Equipment  
Cambridge, ON N3C 1Z4  
Tuesday, November 15, 2011  
10:30 A.M. EDT

MEMBER IN  
GOOD STANDING



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## **AUCTION DETAILS**

### **ATELIER D'USINAGE GIGUERE**

#### **INSPECTION**

Wednesday, October 19, 2011 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

#### **REMOVAL**

Small items: Friday, October 21, 2011 by 5:00 P.M.  
Remaining items: Friday, October 28, 2011 by 5:00 P.M.

#### **DIRECTIONS**

Visit our website at [www.corpassets.com](http://www.corpassets.com), click on Upcoming Auctions: **ATELIER D'USINAGE GIGUERE** button, click on Map tab and get directions by accessing the pop up address info box.

#### **ACCOMMODATIONS & CAR RENTALS**

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)

#### **PAYMENT**

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)  
A Buyer's Premium will apply at this sale.

We  
Accept



Please visit our website as specific terms and conditions may apply.

#### **TERMS**

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

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- We will appraise one machine or your complete plant
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Call us in complete confidence today with your requirements.

**Phone: (416) 962-9600**

**Fax: (416) 962-9601**

**Email: [appraisals@corpassets.com](mailto:appraisals@corpassets.com)**

## **AUCTION CONDUCTED BY CORPORATE ASSETS INC.**

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