# PUBLIC AUCTION DON PARK ICI



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CORPORATE ASSETS INC

60" X 250" TABLE

ONSITE 🔥 ONLINE



LOCKFORMER-IOWA PRECISION TDC automatic duct panel production line

140 TON

BidSpotter.com



LOCKFORMER VULCAN 1000B CNC plasma table



### **HVAC & CUSTOM SHEET METAL FABRICATING FACILITY**



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### **HIGH VOLUME & AUTOMATIC DUCT PANEL PRODUCTION LINE**



LOCKFORMER-IOWA PRECISION TDC automatic duct panel production line



View of IOWA PRECISION tandem power un-coilers



View of IOWA PRECISION LSLR601 slitter



View of SHEAR and NOTCHER





View of LOCKFORMER TDC roll former

#### **INSPECTION DETAILS**

Wednesday, January 21, 2015 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction. 58 Baywood Rd, Rexdale, Ontario, Canada, M9V 3Y8

## DUCT WORK AUTOMATIC PRODUCTION LINES

LOCKFORMER-IOWA PRECISION TDC automatic duct panel production line with UPDATED IOWA PRECISION SIEMENS SIMATIC automation control; consisting of (2) IOWA PRECISION tandem roll power un-coilers; IOWA PRECISION LSLR601 slitter with 5slits/16GA-6slits/18GA cap; IOWA PRECISION 60" x 16GA high speed production shear; IOWA PRECISION pneumatic double end notcher; LOCKFORMER MARK V 142" x 75" bi-directional traverse powered roller conveyor; LOCKFORMER duplex TDC cleat roll former; bi-directional traverse powered roller conveyor; LOCKFORMER TDC transverse duct connector roll former; IOWA PRECISION cleat roller; IOWA PRECISION transfer belt conveyor; DURO DYNE (5) head pin spotter/hardware inserter; IOWA PRECISION automatic brake press with programmable in-feed/out-feed belt conveyors with hold down clamping; full safety cage enclosure; s/n ES68813/ANTDC8901

**IOWA PRECISION** WHISPER-LOC FAH1872-VP hydraulic duct work seam closing machine with 26 to 18GA cap rectangular duct work in raw to raw, slip & drive and transverse configurations; vertical power head adjustment; s/n 110207

SPIRAL HELIX 200H high speed automatic spiral tube forming machine with 4" to 60" tube diameter; up to 120" max tube length; 14GA max cap; 255 ft/min strip speed; digital programmable tube length control; auto cut-off; un-coiler; full complement of quick change-over forming heads from 4" dia to 60" dia; 40HP; s/n 18148-15

**DURO DYNE** liner and insulation prep line consisting of DURO DYNE PLS powered liner sizer with 65"x110" cap continuous; manual adhesive application station with pneumatic applicator guns, overhead exhaust hood with filtration; DURO DYNE FG1 pin spotter/hardware inserter with 60" throat; DURODYNE PP-2 power pack; s/n 404

### **TO SCHEDULE AN AUCTION CONTACT 416.962.9600**

### **HIGH VOLUME DUCT & SPIRAL TUBE FORMING EQUIPMENT AVAILABLE**



SPIRAL HELIX 200H high speed automatic spiral tube forming machine



Partial view of QUICK CHANGE HELIX forming heads



**IOWA PRECISION** WHISPER-LOC FAH1872-VP duct seam closing machine



**LOCKFORMER** CORNER CADET corner and angle inserter



LOCKFORMER TDC transverse duct connector roll former



View of UNITED MCGILL UNI-SEAM USM-USC-S slanted seam clinching machines



HARPER METAL 400, 22GA vane former



DURO DYNE liner and insulation prep line

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

### LARGE OFFERING OF BRAKES, ROLLS, PLASMAS, SHEARS & MORE!





LOCKFORMER VULCAN 1000B CNC plasma table

WYSONG & MILES MTH140-144 140TON CNC brake





SAMPSON APK-80 hydraulic angle rolls

LOCKFORMER VULCAN 2900 CNC plasma table

MONTGOMERY 7225 initial pinch and slip rolls



LUNA 8266 power bending rolls



LOCKFORMER VULCAN 1000B CNC cutting table with WINDOWS XP touch screen CNC control; 60" x 250" table; microprocessor control; s/n 80179 HYPERTHERM POWERMAX 1000 power supply; s/n VUI 3990

LOCKFORMER VULCAN 2900 CNC plasma cutting table with VULCAN LOCKFORMER CUTTER II CNC control; (2) 60" x 120" tables; HYPERTHERM POWERMAX 900 power supply; s/n VUL3710

WYSONG & MILES MTH140-144 140TON x 12' CNC press brake with AUTOGAUGE CNC99  $\ensuremath{\text{2}}$ axis CNC control, 8" stroke, 9" adjustment, 129" between housings; foot pedal & T-stand control, full rear safety cage enclosure, front light curtains; s/n MTS-147

BOSCHERT EAGLE 43 hydraulic corner notcher

### ANGLE & PLATE ROLLS

plasma SAMPSON AKYAPAK (2006) APK-80 4"x4"x1/2" based hydraulic angle rolls with SIEMENS LOGO digital

> MONTGOMERY 7225 6' x 1/4" initial pinch and slip rolls s/n 0614327

> WEBB 505 60" X 10 GA initial pinch and slip power bending rolls with 5" roll diameter; s/n 5923

> HILES & JONES 6' initial pinch power bending rolls with 6" dia. top roll s/n n/a

> LUNA 8266 60" x 16GA power bending rolls; s/n 1328

EMPIRE 60" power beader; s/n 1031

(2) BROWN BOGGS 34" manual rolls; s/n n/a



CHICAGO SBA-104 SPEEDIBENDER hydraulic brake press

### WELL MAINTAINED FORMING & FABRICATING MACHINERY AVAILABLE



**CINCINNATI** 1410 mechanical shear



BROWN BOGGS power shear

HILES & JONES initial pinch power bending rolls



BROWN BOGGS 237BL foot shear



WEBB 505 initial pinch and slip power bending rolls



Partial view of **LOCKFORMER** roll formers available



PEDDINGHAUS 210A/13 mechanical ironworker



**DANLY** #60, 60TON OBI press



THOMAS NUOVA 25 YUNIOR saw

**AVAILABLE** 3





OSTER 784 pipe & bolt

threader

Floor type drill press





Partial view of manual rolls available



Metal cutting horizontal hack-saw

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### FOR FURTHER INFORMATION OF SALE, PLEASE VISIT WWW.CORPASSETS.COM



BROWN BOGGS box & pan brake



Partial view of BROWN BOGGS manual brakes available



View of box & pan brakes available



Partial view of welders available



CASCADE hydraulic bundling/packaging attachment





AEON 500 25HP air compressor



7 AVAILABLE

View of CLARK TMG25 5000 lbs cap electric forklifts





YALE 6000 lbs cap electric forklift

LARGE QUANTITY of STAINLESS STEEL, ALUMINUM, GALVANIZED and MILD STEEL inventory consisting of: coil, dimensional flat; sheet; profile; bar stock; angle; round; square; tube and extruded profiles & MORE!





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### **AUCTION DETAILS**

### **DON PARK ICI**

#### INSPECTION

Wednesday, January 21, 2015 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

### REMOVAL

Small items: Friday, January 23, 2015 by 5:00 P.M. Remaining: Friday, January 30, 2015 by 5:00 P.M.

#### DIRECTIONS

Visit our website at www.corpassets.com, click on Auction Calendar: **DON PARK ICI**, and click on the address link to bring up the map for directions on the location.

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# AUCTION CONDUCTED BY CORPORATE ASSETS INC.

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