

# PUBLIC AUCTION

**CORPORATE  
ASSETS INC**

**VERSATILE ENGINEERING**



## ULTRA HIGH-PRECISION CNC MACHINING FACILITY

### AUCTION LOCATION

Paradise Banquet & Convention Centre  
Prince Room, 7601 Jane Street  
Vaughan, Ontario L4K 1X2

### DATE & TIME

Tuesday, September 17, 2013  
11:30 A.M. EDT

### INSPECTION LOCATION

499 Edgeley Blvd., Unit 14  
Concord, Ontario L4K 4H3

"Let Our Experience Be Your #1 Asset"™

**BID, BUY & GO!™**  
LIVE WEBCAST

# LATE MODEL HAAS CNC MACHINING & TURNING EQUIPMENT

2011



LOW HOURS

HAAS MIMIMILL 2 CNC vertical machining center

2001



HAAS SL10 CNC turning center

2004



2 AVAILABLE

HAAS TM1 CNC tool room mill



HARRISON ALPHA 400 CNC lathe

## CNC MACHINING CENTERS & TOOL ROOM MILLS

**HAAS (2011) MIMIMILL 2 CNC vertical machining center** with HAAS CNC control, 40" X 14" table, travels; X-20", Y-16", Z-14", 4"-18" spindle nose to table, 500 lbs. max table load, speeds to 6000 RPM, CAT 40 taper, 10 ATC, coolant s/n 1088946

**HAAS (2007) MIMIMILL CNC vertical machining center** with HAAS CNC control, 36" X 12" table, travels; X-16", Y-12", Z-10", 4"-14" spindle nose to table, 500 lbs. max table load, speeds to 6000 RPM, CAT 40 taper, 10 ATC, coolant s/n 1057363

**HAAS (2004) TM1 CNC tool room mill** with HAAS CNC control, 47.5" X 10.5" table, travels; X-30", Y-12", Z-16", 2"-20" spindle nose to table, 1000 lbs. max table load, speeds to 4000 RPM, CAT 40 taper, 10 ATC, coolant s/n 39150

**HAAS (2002) TM1 CNC tool room mill** with HAAS CNC control, 47.5" X 10.5" table, travels; X-30", Y-12", Z-16", 2"-20" spindle nose to table, 1000 lbs. max table load, speeds to 4000 RPM, CAT 40 taper, 10 ATC, coolant s/n 28714

## CNC TURNING CENTER

**HAAS (2001) SL10 CNC turning center** with HAAS CNC control, 16.25" swing, 11" max. turning dia., 14" max. turning length, 2.3" spindle bore, speeds to 6000 RPM, 12 station tool turret, tailstock, collet chuck, coolant s/n 64354

**This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE**



# ALL ASSETS HAVE BEEN METICULOUSLY MAINTAINED



**HAAS MIMIMILL CNC vertical machining center**



**HAAS TM1 CNC tool room mill**



**ACER 542VS vertical milling machine**



**NARDINI 14/20" X 44" gap bed engine lathe**



**LIBERTY 13/19" X 40" gap bed engine lathe**



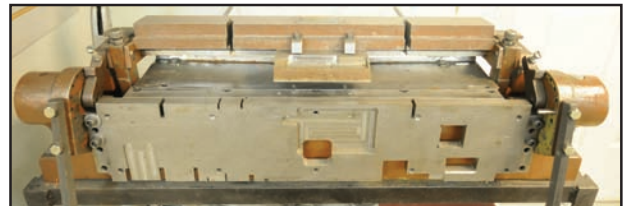
**HYD-MECH DM-6 double mitre horizontal band saw**



**ACER vertical milling machine**



**ER MAIER roll in type vertical band saw**



**DIACRO 24" X 16 ga. finger brake**

## CNC LATHE

**HARRISON (1996) ALPHA 400 CNC gap bed engine lathe with GE FANUC CNC control, 16" swing over bed, 25" swing in gap, 51" between centers, 2" bore, speeds to 2500 RPM, threading, coolant s/n A30075**

## MILLING MACHINES

**ACER 542VS vertical milling machine with 9" X 42" table, speeds to 4500 RPM, power table feed, NEWALL 2 axis DRO s/n 04-04 19580**

**ACER vertical milling machine with 12" X 48" table, speeds to 4500 RPM, power table feed, MITUTOYO 2 axis DRO s/n n/a**

**ACER vertical milling machine with 10" X 50" table, speeds to 4500 RPM, power table feed, FAGOR 2 axis DRO s/n n/a**

**MILWAUKEE 2HL vertical milling machine with 9" X 47" table, speeds to 1875 RPM s/n n/a**

**FOR MORE DETAILED LISTINGS AND PHOTOS. [www.corpassets.com](http://www.corpassets.com)**



# HIGH PRECISION TOOLING & RAW MATERIAL AVAILABLE



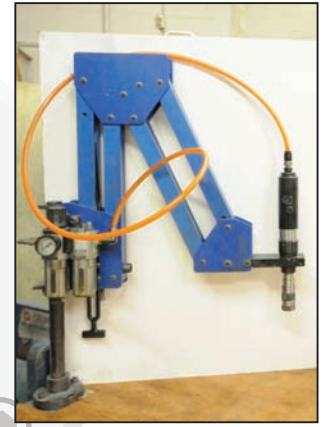
**SAMPSON** 3' X 16 ga. kick shear



**BOYAR SCHULTZ** SIX TWELVE 6" X 12" manual surface grinder



**INGERSOLL RAND** 10 HP air compressor



**TRADE MAX** pneumatic tapping arm



Partial view of inspection equipment available



Partial view of machine accessories available



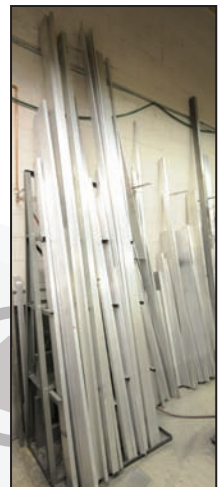
Partial view of vises available



Partial view of tooling available



Partial view of ferrous & non ferrous inventory



**ULTRA VIBE** 45 vibratory finisher



**FORWARD** 102 tool lip grinder



Partial View of **CAT** 40 holders

## LATHES

**NARDINI** MASCOTE gap bed engine lathe with 14" swing over bed, 20" swing in gap, 44" between centers, 1.75" bore, speeds to 2500 RPM, threading, MITUTOYO DRO, collet chuck s/n D7-JJP-669

**LIBERTY** 1300 gap bed engine lathe with 13" swing over bed, 19" swing in gap, 40" between centers, 1.75" bore, speeds to 1245 RPM, threading s/n 13486061046

## SAWS

**HYD-MECH** DM-6 double mitre horizontal band saw with 6.25" cap., .75" blade, 60° left and right mitering s/n 126463-28/A

**ER MAIER** KM1012 roll in type vertical band saw s/n 46492

## MISCELLANEOUS

**DIACRO** 24" X 16 ga. finger brake s/n FB 8348

**SAMPSON** FS 316 kick shear with 3' X 16 ga. cap s/n 87048

**INGERSOLL RAND** 2545 10 HP tank mounted piston type air compressor s/n 1133222

**ALSO:** large assort. of tool holders, perishable tooling, KURT milling vises, machine accessories, inspection equip., tool boxes, tools, bench grinders, ferrous & non-ferrous steel inventory, office furniture & more.

## AUCTION DETAILS

### INSPECTION

Monday, September 16, 2013 and morning of auction to start of auction.  
499 Edgeley Blvd., Unit 14  
Concord, ON L4K 4H3

### REMOVAL

Small items: Wednesday, September 18, 2013 by 5:00 P.M. EDT  
Remaining items: Thursday, September 26, 2013 by 5:00 P.M. EDT

### PAYMENT

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)  
A Buyer's Premium will apply at this sale.

### We

### Accept

Please visit our website at specific terms and conditions may apply.



### TERMS

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