



**CORPORATE
ASSETS INC**

PUBLIC AUCTION

Exceptional Offering From a
MAJOR MACHINING & WELDING FACILITY



**LARGE OFFERING OF LATE MODEL CNC MACHINING,
TURNING & FABRICATING EQUIPMENT**

DATE & TIME

AUCTION LOCATION

INSPECTION LOCATION

Wednesday, February 6, 2013
10:30 A.M. EST

Renaissance Catering & Special
Events Centre, 2289 Barton St East
Hamilton, ON L8E 2W8

349 Arvin Avenue
Stoney Creek, ON L8E 2M4



"Let Our Experience Be Your #1 Asset"™



HAAS & MAZAK CNC HORIZONTAL MACHINING CENTERS



View of HAAS tool carousel 40 ATC



View of HAAS spindle & pallet

HAAS EC-500-1 DEG CNC horizontal machining center



View of MAZAK spindle & pallet

MAZAK HTC 400 CNC horizontal machining center

APPRAISAL SERVICES

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HORIZONTAL MACHINING CENTERS

HAAS (2006) EC-500-1 DEG CNC horizontal machining center with HAAS CNC control, (2) x 20" x 20" pallets, travels X- 32" Y- 20" Z- 28", speed to 8000 RPM, CAT40 taper, 40 ATC, 1000 lb max pallet load, 20 HP, integrated rotary indexer (3.6 sec rotation), flood coolant s/n 2051960

MAZAK (1998) HTC 400 CNC horizontal machining center with MAZATROL M PLUS CNC control, (2) 15.7" X 15.7" pallets, travels: X – 22.05", Y – 20.08", Z – 20.08", full fourth axis, 22.8" maximum distance spindle center to table top, speeds to 10000 RPM, CAT 40 taper, 30 ATC, 15 HP, coolant, chip conveyor s/n 132731

PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

NICE OFFERING OF CNC VERTICAL MACHINING CENTERS



60" X-AXIS

FADAL vertical machining center 6030HT CNC vertical machining center



2008

20" SWING

LEADWELL T-7 CNC turning center



4TH AXIS READY

FADAL VMC 6030HT CNC vertical machining center



2000

24 ATC

DAEWOO MYNX 500 CNC vertical machining center



15000 RPM

BOSTON DIGITAL BOSTOMATIC BD32G-2 dual spindle CNC machining center

CNC VERTICAL MACHINING CENTERS

TAKUMI (2001) B-8 bridge type CNC vertical machining center with SELCA control, 52" X 31.5" table, travels; X-47.28", Y-31.5", Z-19.7", speeds to 20000 RPM, HSK 63 taper, coolant, chip conveyor s/n P0119

FADAL (1998) VMC 6030HT CNC vertical machining center with FADAL 88 CNC control, 62.5" x 30" table, travels; X-60", Y-30" Z-28", speeds to 10000 RPM, CAT40 taper, 21 ATC, 3500 lbs max table load, manual pulse generator, high speed CPU option, graphics, 4th axis ready, RS-232 port, multiple part program storage, self diagnostics, heavy duty box ways, 22.5 HP servo coolant, glass scales in X & Y axis s/n 9801340

FADAL (1998) VMC 6030HT CNC vertical machining center with FADAL 88 CNC control, 62.5 X 30" table, Travels X-60", Y-30", Z-28", 3500 lbs table capacity, speeds to 10000 RPM, CAT40 taper, 21 ATC, 22.5 HP manual pulse generator, high speed CPU option, graphics, 4th axis prewire, RS-232 port, multiple part program storage, self diagnostics, heavy duty box ways, full enclosure, and chip system s/n 9801358

LEADWELL (2008) T-7 CNC turning center with FANUC OI - 2-axis CNC control, , 20.47" swing, 13.78" max cutting diameter, 21.2" max cutting length, 8" chuck, 2.55" bar capacity travels; X-7.67", Z-23.62", speeds variable to 4,500 RPM, 12 position turret, programmable tailstock, linear ways, chip conveyor s/n L2TJH0237

DAEWOO (2000) MYNX 500 CNC vertical machining center with FANUC 21M CNC control, 20" x 48" table, travels; X-40", Y- 20", Z- 23", 30" max. spindle nose to table, speeds to 8000 RPM, CAT 40 taper, 24 ATC, 1760 lb. max. table load, coolant s/n AV5E0219

BOSTON DIGITAL (1995) BOSTOMATIC BD32G-2 dual spindle CNC high speed machining center with BOSTON DIGITAL CNC control, 60" X 16" table, travels; X-30", Y-16", Z- 20", (2) spindles, 15000 RPM main spindle, 40000 RPM auxiliary spindle, (2) 20 ATC s/n 32-154

PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

LATE MODEL HAAS CNC TURNING CENTERS

2007



2" BAR CAPACITY

HAAS SL-20 CNC turning center

2001



BAR FEED INTERFACE

HAAS SL-20 CNC turning center

2006



30" SWING

HAAS SL-30 CNC turning center



HAAS 4th axis rotary table

CNC TURNING CENTERS

HAAS (2006) SL-30 CNC turning center with HAAS CNC control, 30" swing, 17" max. cutting diameter, max. 34" cutting length, 3" bar capacity, 10" max. chuck size, travels: X-11", Z- 34", 12 station turret, speeds to 4000 RPM, coolant, chip conveyor A2-6 spindle nose s/n 72629

HAAS (2007) SL-20 CNC turning center with HAAS CNC control, 23" swing, 10.3" max. cutting diameter, max. 20" cutting length, 2" bar capacity, 8.3" max. chuck size, travels: X-8.5", Z- 20", 10 station turret, speeds to 4000 RPM, coolant s/n 3079219

HAAS (2001) SL-20 CNC turning center with HAAS CNC control, 23" swing, 10.3" max. cutting diameter, max. 20" cutting length, 2" bar capacity, 8.3" max. chuck size, travels: X-8.5", Z- 20", 10 station turret, speeds to 4000 RPM, coolant, bar feed interface, floppy drive, high intensity lighting, chip auger, tool probe, quick code, spindle orientation s/n 64064

BAR FEEDERS

HAAS (2005) BAR 300 servo driven bar feeder with 3.125" bar cap. s/n 91452

HAAS (2004) BAR 300 servo driven bar feeder with 3.125" bar cap. s/n 91333



2 AVAILABLE

HAAS BAR 300 servo driven bar feeder

PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

WELL MAINTAINED MACHINE SHOP AND FACTORY EQUIPMENT

2011



6000 RPM

NOVAKON NM-200 V2 CNC vertical milling



16" X 60"

YN CY16GB engine lathe



60 HP

ATLAS COPCO GA45 FF rotary screw air compressor



4000 RPM

KONDIA CNC vertical milling machine



SUNNEN MBB-1600MS precision honing machine



SUNNEN tooling

CNC MILLING MACHINES

NOVAKON (2011) NM-200 V2 CNC vertical milling machine with PLC control, 12" x 40" table, travels: X-24", Y- 15", Z-11.5", 16.75" max. spindle nose to table, speeds to 6000 RPM, - 0.0005" accuracy R8 spindle table, 8" 4th axis table w/ tailstock s/n 90059

KONDIA FV-1 POWERMILL CNC vertical milling machine with ACURITE control, 9" X 42" table, speeds to 4000 RPM, power draw bar, coolant s/n AB172

FABRICATING

EDWARDS 55 ton hydraulic ironworker with 4" X 4" X .25" angle cutting cap., 55 ton punching cap., 12" X .5" flat shearing cap., 7" throat s/n 38455503

HYD-MECH S20 horizontal bandsaw with 12" X 20" cap., miter cutting, coolant s/n 21288147

THOMAS (2000) 350 ST 13.5" cold saw with 45° miter cutting s/n 00 0267

KAR-MANN KM1012 roll in type vertical bandsaw s/n 14287

MACHINE SHOP

STANKO 16BT6P 16" X 40" tool room lathe with ACURITE DRO, 2" bore, speeds to 2000 RPM, threading s/n 7821

YN CY16GB 16" X 60" engine lathe with ACURITE DRO, 3.25" bore, taper attachment, speeds to 1800 RPM, threading coolant, s/n 98070955

SUNNEN MBB-1600MS precision honing machine s/n 45557

RIDGID 300T2 pipe threader s/n 2D30737J96

RIDGID 535 pipe threader s/n n/a

WILSON B543R digital hardness tester s/n 94535207

NIKON V-16 profile projector s/n 37020

AIR COMPRESSOR

ATLAS COPCO (1999) GA45 FF 60 HP rotary screw air compressor with integrated air dryer s/n AII 364176H



55 TON

EDWARDS hydraulic ironworker



TAYLOR HOBSON TALYROND 3 roundness tester



12" X 20" CAPACITY

HYD-MECH S20 horizontal bandsaw



55 TON

PHOENIX hydraulic straightening press



THOMAS 350 ST 13.5" cold saw

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PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

LARGE QUANTITY OF WELDERS AND WELDING ACCESSORIES

2001



3 AVAILABLE

FANUC ARCIMATE 100i/B 6 axis CNC welding robot



10,000 LBS. CAPACITY

IRCO headstock welding positioner with elevating idler



Q AIR QMV 30C 3 HP fume extractor



LINCOLN CV400 MIG welders



LINCOLN POWER FEED 10M dual bench wire feeds



MILLER DIMENSION 652 MIG welder



NEDERMAN mobile fume extractors

WELDERS & WELDING ACCESSORIES

LINCOLN SQUAREWAVE 255 TIG welder with cables & gun s/n

LINCOLN CV400 MIG welder with LINCOLN POWER FEED 10M dual bench wire feed, cable & gun s/n U1941112886

LINCOLN CV400 MIG welder with LINCOLN POWER FEED 10M dual bench wire feed, cable & gun s/n U1940612109

MILLER DIMENSION 652 MIG welder with wire feed, cables & gun s/n KG043072

MILLER DIMENSION 652 MIG welder with wire feed, cables & gun s/n n/a

(2) LINCOLN POWER FEED 10M dual bench wire feeds

(2) NEDERMAN mobile fume extractors

Q AIR QMV 30C 3 HP fume extractor s/n 210696

AERCOLOGY fume extractor

WELDING POSITIONER

IRCO 10K headstock 10000 lbs welding positioner with 10K elevating idler s/n13559

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CNC WELDING ROBOTS

FANUC (2001) ARCIMATE 100i/B 6 axis CNC welding robot with FANUC RJ3iB controls, 12.5 lbs. payload, 54" reach, LINCOLN POWER WAVE 455M power supply, wire feed, cables & gun s/n E01901975

FANUC (2001) ARCIMATE 100i/B 6 axis CNC welding robot with FANUC RJ3iB controls, 12.5 lbs. payload, 54" reach, LINCOLN POWER WAVE 455M power supply, wire feed, cables & gun s/n E019000284

FANUC (2001) ARCIMATE 100i/B 6 axis CNC welding robot with FANUC RJ3iB controls, 12.5 lbs. payload, 54" reach, LINCOLN POWER WAVE 455M power supply, wire feed, cables & gun s/n E01901970

ABB IRB 1400 6 axis CNC welding robot with ABB M94A controls, 10.5 lbs. payload, 57" reach, HOBART ARCMaster 351 power supply, wire feed, cables & gun s/n A78661

PLEASE VISIT OUR WEBSITE FOR A MORE DETAILED LISTING.

FORKLIFTS, HAND TOOLS, TESTING & INSPECTION EQUIPMENT



2007
YALE GLC080VXNGSE088 7200 lbs. LPG forklift



2003
HYSTER S80XMBCS 8000 lbs. LPG forklift



2004
YALE 6000 lbs. LPG forklift



3 AVAILABLE
PENTALIFT 2000 lbs. lift tables



KAR-MANN vertical bandsaw



RIDGID pipe threaders



WILSON B543R digital hardness tester



ENSLEY 666 electric pipe bender



WISE W-001 mixer



View of bench vices



View of rotary tables



Partial view of inspection equipment

MATERIAL HANDLING

YALE (2007) GLC080VXNGSE088 7200 lbs. LPG forklift with 185.6" vertical lift, side shift, fork positioner, FORTIS fingertip control, cushion tires s/n E818V02258E

HYSTER (2003) S80XMBCS 8000 lbs. LPG forklift with side shift, cushion tires s/n E004V03008A

YALE (2004) GLC080LJNGAE092 6000 lbs LPG forklift with fully enclosed cab, side shift, 3-stage mast, fork positioner and extender (up to 6' wide), keyless start s/n D818V01903B

(2) **HYSTER** (2008) E50Z 5000 lbs electric forklift with side shift, 189" vertical lift, cushion tires s/n G108N09947, G108N09859F

(3) **PENTALIFT** 2000 lbs. lift tables with 60" rotary table



Partial view of air tools



Partial view of power tools



View of light guards & electrical testers

ALSO:

Dock plates, platform scales, H frame hydraulic press, electric & pneumatic tools, LISTA tool cabinets, safety cabinets, liquid waste containers, transformers to 400 KVA, collapsible wire baskets & bins, dumping hoppers & **MUCH MORE!**

AUCTION DETAILS

INSPECTION

Tuesday, February 5, 2013 from 9:00 A.M. to 5:00 P.M. EST and morning of auction to start of auction.
INSPECTION LOCATION: 349 Arvin Ave, Stoney Creek, ON, L8E 2M4

REMOVAL

Small items: Thursday, February 7, 2013 by 5:00 P.M. EST
Remaining items: Wednesday, February 13, 2013 by 5:00 P.M. EST

DIRECTIONS

Visit our website at www.corpassets.com, click on Upcoming Auctions: **Exceptional Offering From a MAJOR MACHINING & WELDING FACILITY** button, click on Map tab and get directions by accessing the pop up address info box.

PAYMENT

Please visit our website for details at www.corpassets.com
A Buyer's Premium will apply at this sale.

WE ACCEPT

Please visit our website as specific terms and conditions may apply.



TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

MISCELLANEOUS

(2) **HERO** 24SRM12F0204E colorant dispensers

WISE W-001 mixer s/n IL 13802-01

ENSLEY 666 electric pipe bender s/n 741485

FULLERS PML-10 1000 Kg lifting magnet

FULLERS PML-6 600 Kg lifting magnet

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