

PUBLIC AUCTION

CORPORATE ASSETS INC

Surplus to the Ongoing Needs of a LARGE STEEL TUBE MANUFACTURER





COMPLETE STEEL SPRINKLER PIPE MANUFACTURING AND STATE OF THE ART HYDROSTATIC TESTING FACILITY

DATE

TIME

LOCATION

Tuesday, February 26, 2013

10:30 A.M. EST

1100 North Steel Circle Huger, South Carolina 29450

DMC 4.5" TUBE MILL WITH INLINE UV COATING & END BEVELING



DMC automatic shear & end welder



DMC forming mill



DMC sizing mill



Bundler, stacker and power conveyor



MTM friction saw



40ft run out table with side discharge



KENT vertical floop accumulator



Dual head end facer



UV coater



Packaging line controls



DMC double end uncoiler

DMC 4.5" TUBE MILL

DMC (2000) 4.5" x .237" tube mill with 1.900" - 4.500" tube dia. range, .065" - .237" wall thickness, 3.5" shaft dia. consisting of:

 \mathbf{DMC} (2000) 20,000 lbs. cap. double end uncoiler with hydraulic expansion, hydraulic lock

PEELER TABLE / HOLD DOWN ROLL

DMC (2000) automatic shear & end welder with 5 roll flattener, edge guides, clamping stations, MILLER welder power supply

KENT vertical flop accumulator

DMC (2000) forming mill with universal drive, tooling change cart, 3.5" diameter shafts, single point adjustment, entry guide roll, edge guide stand, 5 roll flattener, edge guide stand, 5 forming stands, 5 side idler roll stands, 3 finn pass stands, 2 side idler roll stands, 90 KW DC drive 500/2000 rpm, 2 speed gear box, BOSUNG high frequency welder, 2 roll weld box, 2 seam guide rolls, ID scarfing/OD scarfing stand

COOLANT TROUGH

PRUFTECHNIK EDDYCHECK 5 current tester

WONDERWARE mill system for calculating mill up / down time

DMC (2000) sizing mill with universal drive, tooling change cart, 3.5" diameter shafts, single point adjustment, 4 sizing stands, 3 side idler roll stands, entry guide roll stand, 2 turks heads 4 roll design with twisting, 1 double sided /1 single sided, 90 KW DC drive 500/2000 rpm, 2 speed gear box

 \mathbf{MTM} (2009) friction saw with DIGITECH control, 32" blade dia., rack & pinion travel, DC die accelerator, SIEMENS digital drives

REA-JET ink stenciling machine

RUN OUT TABLE with 40' run to dump table with end discharge to packaging line, side discharge exit to end facer & UV coater

BEVELING UNITS with SIEMENS digital PLC, dual head end beveling units with walking beam transfer conveyor, 16' - 34' lengths, HYDRIVE J300 vector drives **FUSION** MPE P600/WF/8 UV systems vacuum UV coater, 200 amp / 96 KVA, 8 light, P600 power supplies

PACKAGING LINE (2008) with side discharge into bundler, bundling stacker, run-out conveyor

SCARF EQUIPMENT & TOOLING - large quantity of tooling sets for rounds, squares and rectangles and scarf removal equipment (may be sold with MILL or separate)

ALSO: SIEMENS digital drives, SIMOREG digital PLC controller, operator push button stands, chillers, scale, 4 ALTIVAR 58 TRX digital controllers

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

DMC 2.375" TUBE MILL WITH INLINE UV COATING & END BEVELING



.75" DIA. SHAFTS

DMC automatic shear, end welder & uncoiler

DMC forming mill





Dual head end facer



Run out conveyor with bundle discharge



DMC sizing mill

KENT vertical floop accumulator



DMC friction saw



UV coater



DMC double end uncoiler



Partial view of tube mill



Partial view of tube mill tooling



Partial view of tube mill tooling

DMC 2.375" TUBE MILL

DMC (2000) 2.375" x .188" tube mill with 1.00" - 2.375" tube dia. range, .065" - .188" wall thickness, 2.75" shaft dia., consisting of:

DMC (2000) 20,000 lbs. cap. double end uncoiler with hydraulic expansion, hydraulic lock

PEELER TABLE / HOLD DOWN ROLL

DMC (2000) automatic shear & end welder with 5 roll flattener, edge guides, clamping stations, MILLER welder power supply

KENT vertical flop accumulator

DMC (2000) forming mill with universal drive, single point adjustment, entry guide roll, side guide roll, 5 roll flattener, side guide roll, 4 forming stands, 4 side idler rolls, 3 finn pass stands, 2 side idler rolls, 75 KW DC drive 500/2000 rpm

BOSUNG high frequency welder with 2 roll weld box, 2 seam guide rolls, OD scarfing stand, ID scarfing

COOLANT TROUGH

PRUFTECHNIK EDDYCHECK 5 current tester

REA-JET marking stencilling

DMC (2000) sizing mill with universal drive, single point adjustment, 4 sizing stands, 4 side idler rolls, 2 turks heads 4 roll with twisting, 1 double sided /1 single sided, (spare set of turks heads) 75 KW DC drive 500/2000 rpm

DMC (2000) friction saw with DDS TL11 digital control, rack & pinion, DC die accelerator

RUN OUT DUMP TABLE

BEVELING UNITS with dual head end beveling units with walking beam transfer conveyor, 15' - 34' lengths, HYDRIVE J300 digital vector drives

FUSION MPE 10/6 UV systems vacuum UV coater with 125 KVA, 6 light, P600m power supplies, 2 air knives to clean tube, VAC-U-SPRAY coater

RUN OUT CONVEYOR WITH SIDE DISCHARGE BUNDLING

SCARF EQUIPMENT & TOOLING - large quantity of tooling sets for rounds, squares and rectangles and scarf removal equipment (may be sold with MILL or separate)

ALSO: SIEMENS digital drives, ALLEN BRADLEY PLC controls, operator push button stations and chillers

STATE OF THE ART HYDROSTATIC TESTER



AUTOMATION ENGINEERING hydrostatic tester



Hydrostatic tube test station and conveyor

AUTOMATION ENGINEERING hydrostatic tester



Hydrostatic tube test station



ALLEN BRADLEY PANELVIEW 1000 PLC control



REA SIGNIERTECHNIK

HUGE QUANTITY AVAI

Partial view of hydrostatic tooling and racking

HYDROSTATIC TESTER

AUTOMATION ENGINEERING CORP. (2010) 4.5" x .237" AEC 6 head hydrostatic tester with 4.500" tube dia., 6 head design, 17ft - 34ft pipe lengths, 3000 psi pressure, 4.5" -0.840" pipe diameter, unscrambler, singulation system for hex bundlers, ID flush station, dual scrap choppers, drain table, fill pumps, pressure pumps, headstocks & tailstocks, ID test tooling, hex bundling station, tilting table, pipe schedule 10 - 40, A53 grades A & B, tooling, descrambler, conveyors, thru flush and test stations, exit drain table, simultaneously capacity, 450 gallons per min. @ 155ft total discharge head, SIEMENS PLC, ALLEN-BRADLEY PANELVIEW PLUS 1000 control & readouts, REA SIGNIERTECHNIK pressure control s/n 00800

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This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

RE-CUT SAW / DEBURRING LINE & TUBE EQUIPMENT



HAVEN 873 high speed re-cut line and HAVEN 960 de-burring machine



View of LOADER/UN-SCRAMBLER



HAVEN 960 de-burring machine



HYD-MECH S25A horizontal saw



VICTAULIC VE 268 roll groover

HORIZONTAL BAND SAW

HYD-MECH S25A automatic horizontal bandsaw with 18" x 27" cap., (3) hydraulic clamping units, 30 ft x 36"W power infeed conveyor, 26 ft x 36" power outfeet conveyor s/n 90992263

ROLL GROOVERS

(2) **VICTAULIC** VE 268 pipe roll groovers with 0.75" – 12" pipe cap., jog switch, guards, adjusters and indicators, foot pedal s/n 268210, 268211



JD SQUARED 32 tube bender



RIDGID 1224 power threader

TUBE RE-CUT & DEBURRING LINE

HAVEN (2002) 873 automatic high speed re-cut line with ALLEN BRADLEY PANELVIEW 550 control, 0.5" to 3.0" OD cap., 2 1/8" square max., speeds to 4,000 cycles per hour s/n 5980

LOADER/UN-SCRAMBLER with 0.5" – 3.0" OD cap., 10ft to 25ft length cap., 8,000 lb max. bundle weight

HAVEN (2002) 960 double de-burring machine with 24" brush length, 0.25"-3.0" OD cap., 2.25" x 2.25" max square, up to 4,000 cycles per hour s/n 5985

HAVEN length gauge

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com

EXCEPTIONAL OFFERING OF MATERIAL HANDLING EQUIPMENT



P&H 30 ton overhead bridge crane



P&H 5 ton overhead bridge cranes



HYSTER H280XL, H120XM and S70XL2 forklifts



ABELL-HOWE jib crane



Portable gantry



Crane scale Partial view of coil hooks



Partial view of racks



Partial view of carts



Partial view of racks

MATERIAL HANDLING

P&H 30 ton overhead bridge crane with 40 ft span, double girder, top running 30 ton hoist, pendant control, s/n CH-32095MM

P&H 5 ton overhead bridge crane with 65.5 ft span, single girder, top running, twin hook 2.5 ton under slung hoists, remote control s/n CJX-35567-QQ

P&H 5 ton overhead bridge crane with 65.5 ft span, single girder, top running, twin hook 2.5 ton under slung hoists, remote control s/n CJX-35568-QQ

(2) **BUSHMAN** (2004) 624 coil hooks with 28 ton cap., floor stand s/n 27019B, 21371A

CM CADY (2006) coil hook with 10 ton cap. s/n 16085LLP

HYSTER H280XL diesel forklift with 26,600 lbs. cap., 212.5" vertical lift, side shift s/n E007D03682V

HYSTER H120XM diesel forklift with 11,500 lbs. cap., 48" forks, 163.2" vertical lift, side shift s/n K005D01562W HYSTER S70XL2 LPG forklift with 5,000 lbs. cap., s/n D004D111584

ABELL-HOWE 5 ton jib crane with P&H 5 ton hoist s/n 75181

PORT-A-WEIGH 4260 crane scale with 20,000 lb. x 5lb. cap. s/n 80513/57637

PORT-A-WEIGH 4260 crane scale with 10,000 lb. x 2lb. cap. s/n 80512/57278

TUBE BENDER

JD SQUARED 32 manual tube bender with 0.5"-2.5" round tube cap., 0.5"-1.5" square tube cap., die locking mechanism, 10 ton hydraulic, various dies, s/n na

LATE MODEL VEHICLES, TRAILERS & LAB EQUIPMENT AVAILABLE



FREIGHTLINER tractor with 42ft dual axle trailer



JC TRAILERS 20ft dual axle trailer



MAGLINER ME-30-8 4-38 portable ramp



DODGE RAM 1500ST pickup truck



LECO PR-32 automatic dual mounting press



4 post tensile tester



CAPTAIR FLEX exhaust unit



OLYMPUS GX41 microscope



FACTORY EQUIPMENT

TEREX TS30 platform man lift with 700lbs. cap., 30ft. vertical extension s/n 98360300 **BRIGGS & STRATTON** 5550 watt generator with 10hp s/n na

RIDGID 1224 power threader with dies s/n 19697

TRAILERS & VEHICLES & LOADING EQUIPMENT

REITNOUER (1997) 42ft dual axle trailer with 40,000 lbs. cap. (100,000 lbs. GVWR) VIN 1RNF42A22WR003896

JC TRAILERS 20ft step deck dual axle trailer with 40,000 lbs. cap., 5th wheel, (3) custom tie down straps VIN # 80118

DODGE (2008) RAM 1500ST pickup truck with 21,772 miles VIN# 1D7HA16K48J188970

MAGLINER (2003) ME-30-8 4-38 portable aluminum yard ramp with 30,000 lbs. cap., 7ft W x 38ft overall length, hydraulic lift s/n 03-03-7262

FREIGHTLINER (1993) tractor with DETROIT diesel series 60 engine, 9 speed EATON FULLER transmission VIN 1FUPACXB6PL485993

LAB EQUIPMENT

LECO (2010) MSX-255M cut off saw with up to 12" blade cap., 5.4hp, safety enclosure s/n 32602/10

LECO (2005) SPECTRUM SYSTEM 1000 grinder/polisher with dual 8" wheels, 3/4hp motor, variable speed, built in timer s/n na

LECO PR-32 automatic dual mounting press with 1.25" & 1.5" mold sizes, s/n na

CAPTAIR FLEX EXHAUST UNIT ductless design for liquid chemical handling, diluting, titrating, extracting and transferring s/n na

OLYMPUS GX41 compact inverted metallurgical microscope s/n na

LATE MODEL AIR COMPRESSORS & SUPPORT EQUIPMENT AVAILABLE



QUINCY rotary screw air compressor



ECONOMASTER engine lathe





Partial view of mills



TEREX TS30 platform lift



compressor

2009



tester



Drill, shop press & saw



JET horizontal saw



QUINCY QIFD 1350 air dryer

COMPRESSORS & DRYERS

QUINCY (2009) QSI-1000ANA41FD 200hp rotary screw air compressor with 12,750 hrs, s/n 97367H QUINCY QSI-750ANA31EF 150hp rotary screw air

QUINCY QIFD 1350 refrigerated air dryer with 800



AURORA air dryer



Partial view of inflammable cabinets



TACCHI FTF 1600 CNC facing lathes (SOLD BY PHOTO, LOCATED IN OHIO)



ABB transformer



Portable shipping office

AUCTION DETAILS

INSPECTION

Monday, February 25, 2013 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

Small items: Wednesday, February 27, 2013 by 5:00 P.M. Remaining items: Monday, March 25, 2013 by 5:00 P.M.

DIRECTIONS

Visit our website at www.corpassets.com, click on Upcoming Auctions: Surplus to the Ongoing Needs of a LARGE STEEL TUBE MANUFACTURER button, click on Map tab and get directions by accessing the pop up address info box.

ACCOMMODATIONS & CAR RENTALS

Please visit our website for details at www.corpassets.com

PAYMENT

Please visit our website for details at www.corpassets.com A Buyer's Premium will apply at this sale

Accept







AURORA RDV1100 refrigerated air dryer with 1100

Please visit our website as specific terms and conditions may apply.

TFRMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale. SC AUCTION LICENSE #: 3889 - Brian Holland

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10+ AVAILABLE

Partial view of welders

ONSITE

ALSO: Lrg qty of MILLER welders, dumping hoppers, chop saws, heavy duty racks, inflammable cabinets, hand carts, strapping caddies, rolling ladders, shop tables, grinders, power washers, floor fans, drill presses, propane heaters, floor scale, pallet racking, portable gantry, sanders, office furniture & equipment & more!

compressor s/n 92164J

CFM s/n 08M-021294

(2) air receiving tanks

CFM s/n 013/15002/03

All auctions are

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LIVE WEBCAST

UPCOMING AUCTIONS

New auctions added to our website regularly!

Surplus to the Ongoing Needs of SONOCO PLASTIČS Complete Late Model Extrusion and Thermoforming Facility Cambridge, Ontario N1R 8B7 Thursday, February 21, 2013 10:30 AM EST

Surplus to the Continuing Operations of PATTERSON INDUSTRIES Large Capacity & Very Heavy Duty Fabricating Facility Scarborough, Ontario M1L 3X4 Thursday, February 28, 2013

BREMNER FARMS LTD.

Complete Inventory of a 40 Year Old Maritime Farm Equipment Miramichi, New Brunswick E1N 4W4 Saturday, March 2, 2013

GOOD STANDING (SME)

































