

# PUBLIC AUCTION

**CORPORATE  
ASSETS INC**

**DEVLUGT MACHINE & TOOL CO.**



**HIGH PRECISION & VERY WELL MAINTAINED CNC TURNING, CNC VERTICAL & SCREW MACHINING, HYDROMAT ROTARY TRANSFER & STAMPING FACILITY**

DATE

TIME

LOCATION

Thursday, September 19, 2013

10:30 A.M. EDT

3300 West 37th St., Suite 'A'  
Orlando, Florida 32839

"Let Our Experience Be Your #1 Asset"™

**BID, BUY & GO!™**  
LIVE WEBCAST



## BOTH HYDROMATS WERE EXCEPTIONALLY MAINTAINED



**12 STATION - PLC CONTROL - ALL ELECTRIC**

HYDROMAT HW25/12 automatic rotary transfer machine



**10 STATION - ALL ELECTRIC**

HYDROMAT PRO 20-10 automatic rotary transfer machine

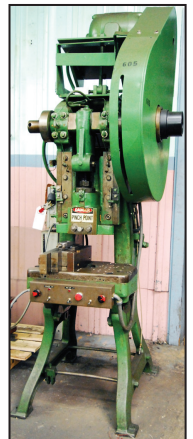


**35 TON CAPACITY**

BLISS C-35 high speed OBI press



BLISS NO 21B OBI punch press



BLISS NO 20 OBI punch press

### ROTARY TRANSFER MACHINES

**HYDROMAT** HW25/12 automatic rotary transfer machine with PLC control, 12 horizontal stations, 6 vertical stations, 1" max round bar cap, 7/8" max hex cap, 3/4" max square cap, 6" max work piece length, 34.5" dia spindle ring, 16" table, 16 sec max cycle time in 12 station configuration, electric automatic bar feeder magazine with max 12"x1" bar cap, pendant control, LEXAN safety enclosure, coolant, chip conveyor, s/n 040987-275

**HYDROMAT** PRO 20-10 automatic rotary transfer machine with PLC control, 10 horizontal stations, 5 vertical stations, 3.4" max round bar cap, 5/8" max hex cap, 9/16" max square cap, 3" max work piece length, infinite cycle time in 10 station configuration, electric automatic bar feeder magazine with max 12"x3/4" bar cap, pendant control, LEXAN safety enclosure, coolant, chip conveyor, s/n HW20-41

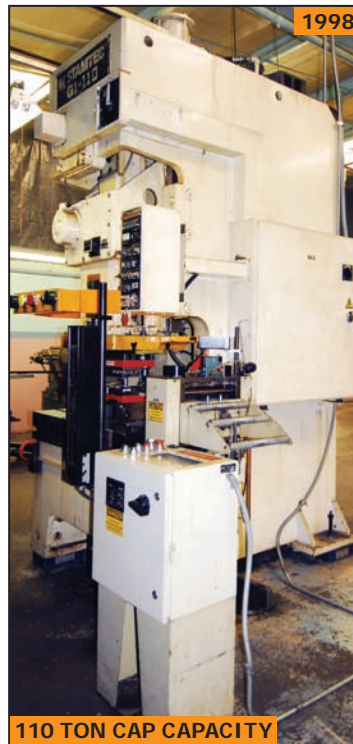
**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**



# WELL MAINTAINED & LIGHTLY USED STAMPING DEPARTMENT



**AIDA NC1-110 gap frame OBS press**



**STAMTEC G1-110 gap frame OBS press**



**KOMATSU OBS 60S-VS-3 gap frame OBS press**



**AIDA LFL-300E combination uncoiler straightener**



**DICKERMAN 12CRS combination uncoiler straightener**



**DICKERMAN servo roll feeder**



**ROUSELLE #3 OBI punch press**



**FEDERAL #3 OBI punch press**



**CHICAGO punch press**

## STAMPING PRESSES

**AIDA NC1-110 gap frame OBS press** with 110 ton cap, 42.10" x 20.4" bed, 24.08" x 20.04" ram, 4.33" stroke, 12.59" max shut height, 3.54" slide adjustment, 100 SPM, 15 hp, analog control with single/inch/continuous modes, SL-H safety light curtains, s/n 10211-9058

**STAMTEC G1-110 gap frame OBS press** with 110 ton cap, 45.28" x 23.62" bed, 25.59" x 18.50" ram, 3.15" stroke, 15.75" max shut height, 3.15" slide adjustment, 90 SPM, 15 hp, analog control with single/inch/continuous modes, LINK ELECTRIC safety light curtains, s/n S80740

**KOMATSU OBS 60S-VS-3 gap frame OBS press** with 60 ton cap, 35.43" x 21.65" bed, 19.69" x 15.75" ram, 4.72" stroke, 11.81" max shut height, 2.76" slide adjustment, 85 SPM, analog control with single/inch/continuous modes, SHADOW VI safety light curtains, s/n D0067

**BLISS C-35 flywheel type high speed OBI press** with 35 ton cap, 26" x 16" bed, 13" x 8" ram, 3" stroke, 10.75" max shut height, 2.50" slide adjustment, 120 SPM, 3 hp, air clutch, s/n H-70179

(3) **ROUSELLE #3 OBI punch press** s/n n/a, 15682, n/a

**BLISS NO 21B OBI punch press** s/n n/a

**BLISS NO 20 OBI punch press** s/n n/a

**FEDERAL #3 OBI punch press** with roller conveyor s/n 5-1183

**CHICAGO punch press** s/n n/a

(3) **ALVAT ALLEN 2 ton bench type punch presses**, s/n n/a

**This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE**



## ASSORTMENT OF CNC TURNING & MILLING EQUIPMENT



2 AVAILABLE

MIYANO BNC-34T CNC turning center



1EMCA BAR FEEDER

STAR RNC-16 swiss type CNC lathe



1EMCA BAR FEEDER

STAR JNC-10 swiss type CNC lathe



LNS BAR FEEDER

MORI SEIKI SL-1A CNC lathe



6 AVAILABLE

Partial view of IEMCA bar feeders



KIWA USA 510-COLT CNC vertical machining center



PROMILL BFV-1054 CNC vertical milling machine



CINCINNATI CINCO 15 centerless grinder

### PRESS SUPPORT EQUIPMENT

AIDA LFL-300E combination uncoiler straightener with .090"x11.8" max cap, 2645 lbs max coil cap, 47" max coil dia, 20" mandrel, RH/LH bi-directional, digital microprocessor control, s/n n/a

(3) DICKERMAN SERVOMATIC SM-12 servo roll feeder with .078"x12" max cap, 900 IPM, RH/LH bi-directional, digital microprocessor control, s/n 113186, SM12-28-05, 113249

(3) DICKERMAN 12CRS combination uncoiler straightener with .078"x12" max cap, 3000 lbs max coil cap, 52" max coil dia, 15.5"-20.5" mandrel expansion range, 900 IPM, RH/LH bi-directional, digital microprocessor control, s/n 12CRS-12-04, 13873, 14034

(2) PA INDUSTRIES SRA150D motorized uncoilers s/n n/a, 15670

### CNC TURNING

(2) MIYANO BNC-34T CNC turning centers with FANUC OT CNC control, 6" max turning dia, 9" max turning length, 1.25" bar cap, speeds to 6000 RPM, 10 hp, 6 station turret, coolant, chip conveyor, s/n BN30601T, BN30365T

MORI SEIKI SL-1A CNC lathe with MORI YASNAC LX-1 CNC control, 6.3" max turning dia, 9.4" max turning length, 1.5" bar cap, speeds to 6000 RPM, 10 hp, 12 station turret, coolant, chip conveyor s/n 258

FOR MORE DETAILED LISTINGS AND PHOTOS [www.corpassets.com](http://www.corpassets.com)



# MASSIVE OFFERING OF SCREW MACHINES & CONVENTIONAL EQUIPMENT



**CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION**

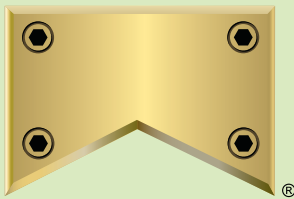


A yellow Hyster forklift is parked in a warehouse aisle. The forklift is facing left, and its mast is raised. To the left of the forklift are several levels of wooden pallet racks. The floor is concrete, and the walls are made of corrugated metal. The forklift has "HYSTER" and "H201" written on its side.

A yellow Toyota forklift is shown in a warehouse environment. The forklift is a counterbalanced model with a black mast and forks. The Toyota logo is visible on the side of the yellow body. The background shows wooden pallet racks.

A photograph of the exterior of the Machine &amp; Tool Ltd. Co. building. The building is a large, single-story industrial structure with a light-colored metal roof and a tan-colored lower section. A sign above the entrance reads "MACHINE &amp; TOOL LTD. CO." in large, white, block letters. Several vehicles are parked in the lot in front of the building, including a white van, a blue car, and a silver pickup truck. The entrance is partially covered by a dark awning.

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## **AUCTION DETAILS**

### **DEVLUPT MACHINE & TOOL CO.**

#### **INSPECTION**

Wednesday, September 18, 2013 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

#### **REMOVAL**

Small items: Friday, September 20, 2013 by 5:00 P.M. EDT  
Remaining: Thursday, October 3, 2013 by 5:00 P.M. EDT

#### **DIRECTIONS**

Visit our website at [www.corpassets.com](http://www.corpassets.com), click on Upcoming Auctions: **DEVLUPT MACHINE & TOOL CO.** button, click on Map tab and get directions by accessing the pop up address info box.

#### **ACCOMMODATIONS & CAR RENTALS**

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We  
Accept

Please visit our website as specific terms and conditions may apply.

#### **TERMS**

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## **APPRAISAL SERVICES**

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Fax: (416) 962-9601

Email: [appraisals@corpassets.com](mailto:appraisals@corpassets.com)

## **AUCTION CONDUCTED BY CORPORATE ASSETS INC.**

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