

PRODUCT LINES AVAILABLE

PUBLIC AUCTION

**CORPORATE
ASSETS INC**

BEVEL STAMPING COMPANY LIMITED



RAYTEC slitting line



YODER/BEVEL oscillating slitting line



B&K/MV 18 stand roll forming line



YODER M-2 12 stand roll former

COMPLETE ROLL FORMING & SLITTING FACILITY

DATE

TIME

LOCATION

Tuesday, April 8, 2014

10:30 A.M. EDT

111 Oakdale Road
North York, ON M3N 1W2

LARGE ASSORTMENT OF ROLL FORMING EQUIPMENT AVAILABLE



B&K/MV 16 stand roll former and MV cut-off press



Partial view of roll form tooling



B&K/MV 12 stand roll former & MV cut-off press



PRODUCT LINE INFORMATION ON BACK PAGE

B&K/MV 10 stand roll former and MV cut-off press



60 ton SSDC pre-punch



TISHKEN 10 MLW 1 1/2 10 stand roll forming line

ALL ASSETS HAVE BEEN WELL MAINTAINED

ROLL FORMING LINES

B&K/MV 18 stand roll forming line with 1 1/2" spindle diameter, 15" roll space, 14" horizontal centers, 4.5" - 6.5" vertical adjustment, 6" base top to center lower spindle, right to left line direction, 150 FPM line speed, coolant pump, straightener, push button station; MFG UNKNOWN 5000 lbs X 16" double end uncoiler; YODER 25 ton mechanical 4 post cut-off press w/ 2.5" st, air clutch, 18 1/2 X 14 1/2" between housings; 21' run off table

B&K/MV 16 stand roll forming line with 1 1/2" spindle diameter, 14" roll space, 14" horizontal centers, 4" - 6.5" vertical adjustment, 6" base top to center lower spindle, right to left line direction, 150 FPM line speed, coolant pump, straightener, push button station; MFG UNKNOWN 4000 lbs X 24" 4 leaf mandrel type uncoiler; MV 20 ton mechanical 4 post cut-off press w/ 1" st., air clutch, 18 1/2" X 9 1/2" between housings; 21' run off table

B&K/MV 12 stand roll forming line with 1 1/2" spindle diameter, 12" roll space, 14" horizontal centers, 4.5" - 6.5" vertical adjustment, 6.5" base top to center lower spindle, right to left line direction, 150 FPM line speed, coolant pump, straightener, push button station

B&K/MV 10 stand roll forming line with 1 1/2" spindle diameter, 12" roll space, 12" horizontal centers, 3" - 5" vertical adjustment, 4" base top to center lower spindle, right to left line direction, 150 FPM line speed, coolant pump, straightener, push button station; MFG UNKNOWN 16" mandrel type uncoiler; MV 15 ton pneumatic 4 post cut off w/ 16" X 14 1/2" between housings; 14' run off table

TISHKEN 10MLW 1 1/2 10 stand roll forming line with 1 1/2" spindle diameter, 8" roll space, 8" horizontal centers, 4" - 5" vertical adjustment, 4" base top to center lower spindle, right to left line direction, 150 FPM line speed, coolant pump, straightener, push button station; AMERICAN STEEL LINE 2500 Lb. X 20" mandrel type uncoiler w/48" max. O.D., 14" - 21" I.D.; TISHKEN 15 ton mechanical 2 post cut-off press w/ 2" st., air clutch; 20' run off table

B&K/MV 15 stand roll forming line with 1 1/4" spindle diameter, 12" roll space, 12" horizontal centers, 3.5" - 5" vertical adjustment, 3.5" base top to center lower spindle, right to left line direction, 150 FPM line speed, 10 HP drive, coolant pump, straightener, push button station; AMERICAN STEEL LINE 2500 Lb. X 20" mandrel type uncoiler w/48" max. O.D., 14" - 21" I.D.; MV 15 ton pneumatic 4 post pre-punch w/ 13" X 11" between housings, inline sliding roller die; MV15 ton cut-off press w/ 2.5" st., 7.5" sh, 34 x 14" bed; 14' run off table

TO SCHEDULE AN AUCTION CONTACT 416.962.9600



YODER M-2 12 stand roll former



CHICAGO 60 ton press brake



BLISS 35 ton cut-off press



AMERICAN STEEL LINE 6000 lbs uncoiler



YODER M-2.5 8 stand roll former & PRESSRITE cut-off



**LARGE
QUANTITY
OF TOOLING
AVAILABLE!**

ROLL FORMING LINES

YODER M-2 12 stand roll forming line with 2" spindle diameter, 17" roll space, 15" horizontal centers, 5" - 7" vertical adjustment, 7" base top to center lower spindle, right to left line direction, 200 - 350 FPM line speed, 25 HP drive, coolant pump, straightener, push button station; EGAN 3000 Lb. X 36" mandrel type uncoiler w/48" max. O.D., 16" - 20" I.D.; CHICAGO/DREIS & KRUMP 60 ton press brake pre-punch w/ 96" X 12" bed, inline sliding roller die; BLISS 35 ton cut-off press w/ 3" st., 11" sh, 24 x 17" bed

YODER M-2.5 8 stand roll forming line with 2 1/2" spindle diameter, 16" roll space, 15" horizontal centers, 5" - 7" vertical adjustment, 7" base top to center lower spindle, right to left line direction, 200 - 350 FPM line speed, 25 HP drive, coolant pump, straightener, push button station; AMERICAN STEEL LINE 6000 lbs X 36" mandrel type uncoiler w/48" max. O.D., 16" - 20" I.D.; 60 ton SSDC pre-punch w/ 42" X 42" bed, inline sliding roller die; PRESSRITE 15 ton cut-off press w/ 2.5" st., 7.5" sh, 34 x 14" bed

AMERICAN STEEL LINE 2500 Lb. X 20" mandrel type uncoiler w/48" max. O.D., 14" - 21" I.D.; MV 15 ton mechanical 2 post cut-off press w/ 3" st., air clutch; 14' run off table

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

OSCILLATING & MANDREL TYPE SLITTING LINES AVAILABLE



48" X 10,000 LBS

RAYTEC slitting line



18" mandrel type uncoiler



3 AVAILABLE

BEVEL 8 stand oscillating slitting line



BEVEL 16" slitter with controls



IRON BAY 111 cut off
& seam weld station



LEE SHAFFER cut off
& seam weld station



KENT cut off & seam
weld station



ASC 6000 lbs coil upender

OSCILLATING SLITTING LINES

STANAT/BEVEL oscillating slitting line consisting of: LITTELL 25-12 2500 lbs X 12" mandrel type uncoiler; STANAT 24" slitter w/ .010-.035 slitting cap., 3" dia. arbor, entry roll, guide rolls, scrap winder, separator; BEVEL 8 stand oscillating rewinder w/ 2000 lbs max coil weight, 10" or 6" face width, approx. 2000 lbs/hr capacity; free standing gantry & 1 ton electric hoist

YODER/BEVEL oscillating slitting line consisting of: LITTELL 40-18 4000 lbs X 18" mandrel type uncoiler; YODER 30" slitter/recoiler w/ .010-.035 slitting cap., 4" dia. arbor, entry roll, guide rolls, recoiler; BEVEL 8 stand oscillating rewinder w/ 2000 lbs max coil weight, 12" or 6" face width, approx. 2000 lbs/hr capacity; scrap winder; separator; free standing gantry & 2 ton electric hoist

BEVEL oscillating slitting line consisting of: 18" mandrel type uncoiler; BEVEL 16" slitter w/ .010-.035 slitting cap., 4" dia. arbor, entry roll, guide rolls; BEVEL 8 stand oscillating rewinder w/ 2000 lbs max coil weight, 12" or 6" face width, approx. 2000 lbs/hr capacity; scrap winder; separator; free standing gantry & 2 ton electric hoist

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RAYTEC SLITTING LINE

CONSISTING OF: RAYTEC 10-50 48" X 10000 lbs motorized uncoiler with air brake s/n 114; RAYTEC 4-50 50" slitting head with 4" dia arbor, .012"- .095" slitting cap s/n 115; RAYTEC 10-50 40 HP recoiler, 48" X 10000 lbs cap, 20" drum dia., 48" max. coil dia., overam separator, hydraulic push off s/n 117; RAYTEC 2.5-30 30" X 2500 lbs scrap winder s/n 116

FOR MORE DETAILED LISTINGS AND PHOTOS www.corpassets.com

FABRICATING & MACHINING EQUIPMENT AVAILABLE



FAMCO ELECTROMATIC 56' X 12 ga. power shear



LENNOX 45-10 mechanical press brake



ROUSSELLE 4B 40 ton double crank OBI press



TARNOW TUS 50/3000 gap bed engine lathe



TA-FU-YUAN hydraulic surface grinder



LIAN vertical milling machine



LIAN FENG 6" X 12" manual surface grinder



DUAL PRESS 25 ton X 6' mechanical press brake



FORD SMITH vertical slotter



View of gantry loading system



View of spot welder



HOBART TR 250 welder



View of paint line

FABRICATION EQUIPMENT

LENNOX 45-10 mechanical press brake with 45 ton cap, 10' bed, 8'6" between the housings, 3" stroke s/n 10138

ROUSSELLE 4B 40 ton double crank OBI press with 48" X 16" bed, air clutch

(2) **HOBART RC 256 MIG welder** with wire feed cables & guns

BROWN BOGGS 15LW OBI press s/n 13209

ASC 6000 lbs coil upender s/n 115-157-2

KENT 15-135PMH8 hydraulic coil end weld planisher s/n 70233

IRON BAY 111 cut off & seam weld station with LINCOLN TIG 175 TIG welder s/n 60-001

LEE SHAFFER cut off & seam weld station with AUTO ARC TIG 50A TIG welder s/n n/a

FAMCO ELECTROMATIC 56' X 12 ga. power shear

CHICAGO/DREIS & KRUMP 4' X 18 ga. mechanical press brake s/n LW11558

DUAL PRESS 25 ton X 6' mechanical press brake s/n n/a

(5) **VICEROY 5 ton hydraulic presses** with 36" X 36" beds

HOBART TR 250 welder

LINCOLN IDEALARC 250 welder s/n 152450

PAINT SHOP

79" X 11'8" X 87" paint booth with, carousel conveyor, exhaust & lighting

79" X 90" X 14'9" paint booth

44 1/2" X 19 1/2" X 17' drying oven

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

HUGE OFFERING OF TOOLING, FACTORY EQUIPMENT & RAW MATERIAL!



HYSTER S100XL LPG forklift



View of air compressors



ROLL IN vertical band saw



ROCKWELL hardness tester



Partial view of raw material inventory available



LANDIS 12" X 30" plain cylindrical grinder



Partial view of inspection equipment available



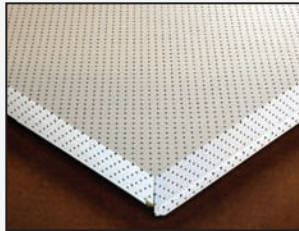
Partial view of raw material inventory available



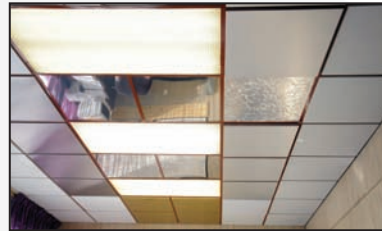
Partial view of raw material inventory available



Partial view of slitting knives available



View of **BEVELINE®** metal acoustic ceiling tile systems



View of **BEVELINE®** metal acoustic ceiling tile systems

MACHINE SHOP

TARNOW TUS 50/3000 gap bed engine lathe with 25/35" swing, 120" between centers, 2 3/4" bore, speeds to 1800 RPM, coolant s/n 531

LIAN FENG 6" X 12" manual surface grinder s/n 03058

ROCKWELL hardness tester s/n 3145

LIAN vertical milling machine with 9" X 42" table s/n 81722

LANDIS 12" X 30" plain cylindrical grinder with coolant s/n 19217

TA-FU- YUAN MPS-300AHD 8" X 24" hydraulic surface grinder with coolant s/n S-188

FORD SMITH vertical slotter s/n 1314

ROLL IN vertical band saw

KING KSD-42H floor type pedestal drill s/n 6048

ALSO: Raw material inventory; Large assortment of coil stock and sheet stock; machine accessories, measuring instruments, perishable tooling & more!

PRODUCT LINES

HOLLOW STEEL DOOR PROFILES

STEEL DOOR FRAMES

BED FRAME

COMPLETE BEVELINE® METAL ACOUSTIC CEILING TILE SYSTEMS

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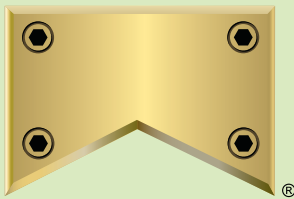
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AUCTION DETAILS

BEVEL STAMPING COMPANY LIMITED

INSPECTION

Monday, April 7, 2014 from 9:00 A.M. to 5:00 P.M. and
morning of auction to start of auction.

REMOVAL

Small items: Wednesday, April 9, 2014 by 5:00 P.M.
Remaining: Wednesday, April 23, 2014 by 5:00 P.M.

DIRECTIONS

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