



**CORPORATE  
ASSETS INC**

**2 LOCATIONS!**

# PUBLIC AUCTION

Surplus to the Ongoing Needs of  
**ACROTURN INDUSTRIES INC.**



**HYUNDAI-KIA SKT250TTSY twin spindle, twin turret, live milling center**



**HYUNDAI-KIA HIV600D FOMIC VMC**



**KIA HI CENTER V50D twin pallet VMC**



**HYUNDAI HIT-200 CNC turning center**

**LATE MODEL AND PRISTINE MULTI-AXIS  
AEROSPACE MACHINING & TURNING FACILITIES**

## DATE & TIME

Tuesday, April 1, 2014  
10:30 A.M. EDT

## INSPECTION LOCATIONS

155 Sun Pac Blvd., Brampton, ON  
35 Royal Group Crescent #10 Woodbridge, ON

## AUCTION LOCATION

Holiday In Express & Suites  
10 Nevets Rd., Brampton ON  
"Niagara" Meeting room

2008 - DELIVERED LATE 2009



APPROX 6700 HOURS

HYUNDAI-KIA SKT250TTSY twin spindle, twin turret, live milling center

LIVE MILLING



Interior view of HYUNDAI-KIA SKT250TTSY



View of HYUNDAI-KIA control panel

2008 - DELIVERED LATE 2011



APPROX 1000 HRS

HYUNDAI-KIA HIV600D FOMIC twin pallet CNC vertical machining center

## TWIN SPINDLE TWIN TURRET CNC TURNING CENTER

**HYUNDAI-KIA** (2008 delivered Nov. 2009) SKT250TTSY twin spindle, twin turret CNC live milling center with FANUC 18i-TB CNC control, 27.6" swing, 15.4" max turning dia upper spindle, 11.8" max turning dia lower spindle, 10" max. chuck size both spindles, 3" bar cap both spindles, continuous cutting of 1st & 2nd operation in single setup, both spindle can cover separate operation at the same time, (2) 12 station turrets w/live milling both turrets, programmable tail stock, speeds to 4000 RPM, coolant, chip conveyor, approx. 6700 running hours s/n G3737-0010 (LOCATION: 155 Sun Pac Blvd)

## VERTICAL MACHINING CENTERS

**HYUNDAI-KIA** (2008 delivered late 2011) HIV600D FOMIC twin pallet CNC vertical machining center with FANUC Oi-MB CNC control, 35.5" x 16" table, indexing auto pallet changer, travels; X- 31.5", Y- 23.62", Z-23.62", CAT 40 taper, 24 ATC, speeds to 8000 RPM, coolant, chip conveyor approx. 1000 running hours s/n G3766-0005 (LOCATION: 155 Sun Pac Blvd)

**KIA** (2004) HI CENTER V50D twin pallet CNC vertical machining center with FANUC Oi-MB CNC control, 35.43" x 25.59" table, indexing auto pallet changer, travels; X- 23.62", Y- 18.11", Z-22.44", CAT 40 taper, 24 ATC, speeds to 8000 RPM, coolant, s/n V50D094 (LOCATION: 155 Sun Pac Blvd)

## CNC TURNING CENTERS

**HYUNDAI** HIT-30S CNC turning center with HITROL-840C CNC control, 12.6" max turning diameter, 39.37" max work length, 2.76" bore, 16 station turret, tailstock, 3 jaw chuck, speeds to 3000 RPM, coolant, chip conveyor s/n 34237028 (LOCATION: 155 Sun Pac Blvd)

**HYUNDAI** HIT-250 MS CNC opposed spindle live milling center with YASNAC CNC control, 15.35" max turning diameter, 25.59" max work length, 3.25" bore, 12 station turret, sub spindle, (2) 3 jaw chucks, speeds to 5000 RPM, coolant, chip conveyor s/n 1645C001 (LOCATION: 35 Royal Group Cres. #10)

**HYUNDAI** (2004) HIT-200 CNC turning center SIEMENS SINUMERIC CNC control, 11.82" max turning diameter, 19.7" max work length, 2.75" bore, 12 station turret, tailstock, 3 jaw chuck, speeds to 4000 RPM, coolant, chip conveyor s/n 1620D019 (LOCATION: 35 Royal Group Cres. #10)

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**



# TWIN PALLET MACHINING & PRECISION TURNING EQUIPMENT

2004



(2) 25.59" X 35.43" PALLETS

KIA HI CENTER V50D twin pallet CNC vertical machining center

2004



11.82" X 19.7" CAPACITY

HYUNDAI HIT-200 CNC turning center



12.6" X 39.37" CAPACITY

HYUNDAI HIT-30S CNC turning center



LIVE MILLING

15.35" X 25.59" CAPACITY

HYUNDAI HIT-250 MS CNC opposed spindle live milling center

2001



HYUNDAI HIT-15 CNC turning center



HYUNDAI HIT-15S CNC turning center

ALL ASSETS  
HAVE BEEN WELL  
MAINTAINED  
BY OWNER

VISIT OUR WEBSITE [WWW.CORPASSETS.COM](http://WWW.CORPASSETS.COM) FOR DETAILED LISTINGS & PHOTOS



# ASSORTMENT OF CNC TURNING & VERTICAL MACHINING CENTERS



HYUNDAI HIT-8S CNC turning center



HYUNDAI HIT-8 CNC turning center

## CNC TURNING CENTERS

**HYUNDAI** (2001) HIT-15 CNC turning center with SIEMENS SINUMERIC CNC control, 10" max turning diameter, 19" max work length, 2.4" bore, 8 station turret, tailstock, collet chuck, speeds to 4500 RPM, coolant, chip conveyor s/n 3418 B 19 (LOCATION: 35 Royal Group Cres. #10)

**HYUNDAI** HIT-15S CNC turning center with SIEMENS SINUMERIC CNC control, 10" max turning diameter, 19" max work length, 2.4" bore, 8 station turret, tailstock, 3 jaw chuck, speeds to 4500 RPM, coolant, chip conveyor s/n 6-208M LNS Q.L. SERVO S2 bar feeder (may be sold separately) (LOCATION: 35 Royal Group Cres. #10)

**HYUNDAI** HIT-8S CNC turning center with SIEMENS SINUMERIC CNC control, 6.3" max turning diameter, 11.4" max work length, 1.96" bore, 8 station turret, tailstock, collet chuck, speeds to 6000 RPM, coolant, chip conveyor s/n Q8-663 (LOCATION: 35 Royal Group Cres. #10)

**HYUNDAI** (2000) HIT-8 CNC turning center with SIEMENS SINUMERIC CNC control, 6.3" max turning diameter, 11.4" max work length, 1.96" bore, 8 station turret, tailstock, 3 jaw chuck, speeds to 6000 RPM, coolant, chip conveyor s/n M747006 (LOCATION: 35 Royal Group Cres. #10)

## MACHINING CENTERS

**FADAL** (2002) VMC 2016L vertical machining center with FADAL 88HS CNC control, 27.56" x 19.69" table, travels: X- 20", Y- 16", Z-20", CAT 40 taper, 21 ATC, speeds to 7500 RPM, coolant, s/n 012002013095 w/ 4 th axis rotary table (may be sold separately) (LOCATION: 155 Sun Pac Blvd)

**HITACHI SEIKI** VM 40-III vertical machining center with SEICOS A10M CNC control, 35.5" x 16" table, indexing auto pallet changer, travels: X- 22", Y- 17.73", Z-17.73", CAT 40 taper, 20 ATC, speeds to 8000 RPM, coolant, s/n n/a (LOCATION: 155 Sun Pac Blvd)

**HITACHI SEIKI** (2001) DS-250 vertical machining center with FANUC 21i-M CNC control, indexing auto pallet changer, travels: X- 16", Y- 10, Z-10, #30 taper, s/n DS25095 (LOCATION: 35 Royal Group Cres. #10)

**FADAL** (1997) VMC 15RT vertical machining center with FADAL 88HS CNC control, 29.5" x 16" table, travels: X- 20", Y- 16", Z-20", CAT 40 taper, 21 ATC, speeds to 7500 RPM, coolant s/n 9707458 w/ 4 th axis rotary table (may be sold separately) (LOCATION: 35 Royal Group Cres. #10)



FADAL VMC 2016L CNC vertical machining center



FADAL VMC 15RT CNC vertical machining center



HITACHI SEIKI VM 40-III CNC vertical machining center



HITACHI SEIKI DS-250 CNC vertical machining center

**TO SCHEDULE AN AUCTION CONTACT 416.962.9600**



2000



DUAL PALLET

**HYUNDAI SPT V30TD CNC vertical machining center**



**HITACHI SEIKI CS20 inverted spindle CNC lathe**



**MIYANO TSV-C35 CNC drilling & tapping machine**



2 AVAILABLE

**LNS Q.L. SERVO S2 bar feed**



PRISTINE

**KENT 10" X 20" hydraulic surface grinder**



**KAESER AS 36 air compressor**

## AUCTION DETAILS

### INSPECTION

Monday, March 31 from 9:00 A.M. to 5:00 P.M. & morning of auction to start of auction.

### 2 LOCATIONS:

155 Sun Pac Blvd., Brampton, ON L6S 5Z6  
35 Royal Group Crescent #10 Woodbridge, ON L4H 1X9

### REMOVAL

Small items: Wednesday, April 2 by 5:00 P.M.  
Remaining: Wednesday, April 16 by 5:00 P.M.

### PAYMENT

Please visit our website for details at [www.corpassets.com](http://www.corpassets.com)



We

Accept

Please visit our website as specific terms and conditions may apply.

A Buyer's Premium will apply at this sale.

### TERMS

Corporate Assets Inc. assumes no liability for errors or omissions in this brochure. Corporate Assets Inc. expressly reserves the right to determine the manner of conducting the auction as it may deem appropriate. All subject to prior sale.

## VERTICAL MACHINING CENTERS

**HYUNDAI** (2000) SPT V30TD vertical machining center with SIEMENS SINUMERIC CNC control, 34" x 23" table, indexing auto pallet changer, travels: X- 19.68", Y- 11.81, Z-11.81", 14 ATC, speeds to 8000 RPM, coolant s/n 450-1A016 (LOCATION: 35 Royal Group Cres. #10)

**HYUNDAI** SPT V30T vertical machining center with SIEMENS SINUMERIC CNC control, 34" x 23" table, indexing auto pallet changer, travels: X- 19.68", Y- 11.81, Z-11.81", CAT 40 taper, 14 ATC, speeds to 8000 RPM, coolant s/n 73DGS8052 (LOCATION: 35 Royal Group Cres. #10)

**MIYANO** TSV-C35 drilling & tapping machine with YASNAC CNC control, 18.9" x 14.17" table, indexing auto pallet changer, travels: X- 15.75", Y- 11.81, Z-9.84", BT-30 taper, 10 ATC, speeds to 8000 RPM, coolant s/n TSVC350116 (LOCATION: 35 Royal Group Cres. (LOCATION: 35 Royal Group Cres. #10)

## INVERTED SPINDLE CNC LATHE

**HITACHI SEIKI** CS20 inverted spindle CNC lathe with SEICOS Z 21L CNC control, 13.8" max turning diameter, 6" max work length, 2.3" bore, 12 station turret, speeds to 5000 RPM, parts load/unload system w/ carousel, coolant, chip conveyor s/n CS20260 (LOCATION: 35 Royal Group Cres. #10)

All auctions are

ONSITE

&

ONLINE

## UPCOMING AUCTIONS

New auctions added to our website regularly!

LIVE WEBCAST powered by



PRESTIGIOUS DOWNTOWN TORONTO HOTEL  
**MAJOR 2 DAY EVENT! 4000+ LOT SALE!**  
Toronto, Ontario M5S 2A2  
Friday, March 28, 2014 • 10:30 AM EDT  
Saturday, March 29, 2014 • 10:30 AM EDT

AVANT-GARDE INC.  
Late Model Multi Axis CNC Turning & Machining Facility  
Levis, Quebec G6Z 1B6  
Thursday, April 3, 2014 • 10:30 AM EDT

Surplus to the Ongoing Needs of  
BEKAERT CANADA LTD.  
300,000 sq ft PC Strand Wire Drawing & Galvanizing Facility  
**MAJOR 1500+ LOT SALE!**  
Surrey, British Columbia V3V 3R8  
Wednesday, April 16, 2014 • 9:00 AM PDT

CHARTRAND EQUIPMENT  
Massive Late Model Construction & Mining Event! **1000+ LOT SALE!**  
Timmins, Ontario P4N 7C3  
Tuesday, April 22, 2014 • 10:00 AM EDT

MEMBER IN  
GOOD STANDING

