PUBLIC AUCTION

MAJOR 2000 LOT EVENT!

Former Assets of Metso

REBUILT IN 2014 FOR OVER $1M
FARREL 313”/519” CNC vertical boring mill with live spindle

REBUILT IN 2009
HUGH SMITH 3000 TON x 13’ vertical plate bender

INNOCENTI CNC floor type horizontal boring mill

5-AXIS CNC
TOSHIBA (SHIBAURA) MGF 5090 gantry type vertical milling & boring machine

6-AXIS CNC
INNOCENTI CNC floor type horizontal boring mill

4-AXIS CNC
FARREL 313”/519” CNC vertical boring mill with live spindle

5-AXIS CNC
TOSHIBA (SHIBAURA) MGF 5090 gantry type vertical milling & boring machine

4-AXIS CNC
FARREL 313”/519” CNC vertical boring mill with live spindle

6-AXIS CNC
INNOCENTI CNC floor type horizontal boring mill

4-AXIS CNC
FARREL 313”/519” CNC vertical boring mill with live spindle

5-AXIS CNC
TOSHIBA (SHIBAURA) MGF 5090 gantry type vertical milling & boring machine

4-AXIS CNC
FARREL 313”/519” CNC vertical boring mill with live spindle

6-AXIS CNC
INNOCENTI CNC floor type horizontal boring mill

WORLD CLASS & MULTI-MILLION DOLLAR HEAVY MACHINE TOOL EVENT!

DATE
Tuesday, November 17, 2015

TIME
9:30 A.M. EST

LOCATION
795 Rue George V
Lachine, QC, Canada, H8S 2S8

CORPORATE ASSETS INC

“Let Our Experience Be Your #1 Asset”™

www.corpassets.com • 416.962.9600 • info@corpassets.com

LIVE WEBCAST powered by BidSpotter.com
This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

LARGE & HEAVY CAPACITY HORIZONTAL BORING MILLS AVAILABLE

6-AXIS CNC

INNOCENTI CWD 6-Axis CNC Floor Type Horizontal Boring Mill, 7.87” Boring Spindle Dia., 12” Milling Spindle Dia., Travels: X-425.5” Column, Y-196.85” Vertical, Z-62.99” Spindle, Z’2 41.9” Headstock, 104.89” Total Z-Axis Travel (Spindle + Head), Spindle Speeds: 3-500 RPM, #50 Taper, Power Tool Lock, Chip Vibrator, 216.53” x 216.53” Innocenti B-Axis Infeeding Rotary Table with Milling Capability, 250 Ton Table Weight Capacity, 187.5” W-Axis Table Travel, 360,000 Positions, 2-Axis CNC Nutating Milling Head Attachment, A-Axis +/- 91.0 Degrees, C-Axis 360 Degrees Continuous, 2-1 Spindle Speed, Assorted Attachments Available Including: Facing Heads, Universal Head, Right Angle Head, Spindle Attachments, etc., 100 HP Spindle Motor, Fanuc 12M CNC Control, S/N: 70524 (Machine Rebuilt and Controls Upgraded in 1985)

TRAVELS X-425.5”, Y-196.85”, Z1-62.99”, Z2-41.9”

INNOCENTI CWD floor type horizontal boring mill

2-axis CNC milling head

View of facing head

View of spindle and ram

INNOCENTI CWD 6-Axis CNC Floor Type Horizontal Boring Mill, 7.87” Boring Spindle Dia., 12” Milling Spindle Dia., Travels: X-425.5” Column, Y-196.85” Vertical, Z-62.99” Spindle, Z’2 41.9” Headstock, 104.89” Total Z-Axis Travel (Spindle + Head), Spindle Speeds: 3-500 RPM, #50 Taper, Power Tool Lock, Chip Vibrator, 216.53” x 216.53” Innocenti B-Axis Infeeding Rotary Table with Milling Capability, 250 Ton Table Weight Capacity, 187.5” W-Axis Table Travel, 360,000 Positions, 2-Axis CNC Nutating Milling Head Attachment, A-Axis +/- 91.0 Degrees, C-Axis 360 Degrees Continuous, 2-1 Spindle Speed, Assorted Attachments Available Including: Facing Heads, Universal Head, Right Angle Head, Spindle Attachments, etc., 100 HP Spindle Motor, Fanuc 12M CNC Control, S/N: 70524 (Machine Rebuilt and Controls Upgraded in 1985)

250 TON CAPACITY

View of 216.53” x 216.53” INNOCENTI B-axis infeeding rotary table

View of head attachments available
INNOCENTI CWD floor type horizontal boring mill

View of 216.53” x 216.53” INNOCENTI B-axis infeeding rotary table with milling & turning capability

INNOCENTI CWD 4-Axis CNC Floor Type Horizontal Boring Mill. 7.875” Boring Spindle Dia., 12” Milling Spindle Dia., Travels: X- 700” Column, Y-196.85” Vertical, Z-62.99” Spindle, Z2 41.9” Headstock, 104.89” Total Z-Axis Travel (Spindle + Head), Spindle Speeds: 3-500 RPM, #50 Taper, Power Tool Lock, Chip Vibrator, (18) 63” X 153” T-slotted Floor Plates (378” x 461”) 216.53” x 216.53” Innocenti B-Axis Infeeding Rotary Table with Milling & Turning Capability, 250 Ton Table Weight Capacity, 187.5” W-Axis Table Travel, 360,000 Positions, Turning Speeds to 27 RPM, Assorted Attachments Available Including: Turning Tool Attachment, Facing Heads, Universal Head, Right Angle Heads, Spindle Attachments, etc., 100 HP Spindle Motor, Fanuc 15M CNC Control, S/N: 70104 (Machine Rebuilt and Controls Upgraded in 1985)
ASSORTMENT OF CNC FLOOR & TABLE TYPE BORING MILLS AVAILABLE

**MITSUBISHI** MAF 210/150A-FS floor type horizontal boring mill

Mitsubishi MAF 210/150A-FS 4-Axis CNC Floor Type Horizontal Boring Mill, 5.9" Spindle Dia., Travels: X-236.22" Column, Y-118.11" Vertical, Z-35" Spindle, S-2 27.5" Headstock, Spindle Speeds: 4-800 RPM, #50 Taper, Power Tool Lock, Chip Conveyor, Coolant, 98.42" x 98.42" Mitsubishi B-Axis Infeeding Rotary Table, 50 Ton Weight Capacity, 98.42" W-Axis Table Travel, 360,000 Positions, Rotary Table Speeds: 0.006-0.5 RPM, Rotary Table Feed Rates: 0.03-189 IPM, 176" x 180" T-Slotted Floor Plate, Assorted Right Angle Heads, Spindle Support, Facing Head, 50 HP Spindle Motor, Fanuc 15M CNC Control, S/N: G51020

*NOTE: ROTARY TABLES, FLOOR PLATES & ATTACHMENTS MAY BE SOLD SEPARATELY*

**TOSHIBA** BTD 110R16 CNC table type horizontal boring mill

Toshiba BTD 110R16 4-Axis CNC Table Type Horizontal Boring Mill, 25" Dia/7.5" Bore

**TOSHIBA** BTD 200QE CNC table type horizontal boring mill

Toshiba BTD 200QE 5-Axis CNC Table Type Horizontal Boring Mill

**FANUC** 15M CNC control

**HAAS** C-axis rotary table with tailstock with independent control

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION
TO SCHEDULE AN AUCTION CONTACT 416.962.9600

LARGE CAPACITY 5 AXIS CNC MACHINING EQUIPMENT AVAILABLE

TOSHIBA (SHIBAURA) MGF 5090 gantry type vertical milling & boring machine

View of FANUC CNC control
View of 2-axis CNC milling head attachment
View of head attachments available

CNC 5-AXIS TRAVELING GANTRY MILL

TOSHIBA (SHIBAURA) MGF 5090 5-Axis CNC Gantry Type Vertical Milling & Boring Machine, 354.33” X-Axis Gantry Travel, 231” Y-Axis Head Travel, 78.74” Z-Axis Vertical Ram Travel, 205” Between Columns, 140” Maximum Height Under Rail, 2-Axis CNC Milling Head Attachment, A-Axis +/- 91 Degrees, C-Axis +/- 181 Degrees, 126” x 378” T-Slotted Work Table, 100 Ton Table Weight Capacity, #50 Taper, Spindle Speeds: 16-630 RPM, Right Angle Head, Universal Head, 100 mm Extension Head, Dual Full Length Chip Conveyors, Coolant, 100 HP Spindle Motor, FANUC 12M CNC Control, S/N: 91049

THIS MACHINE HAS BEEN EXCEPTIONALLY WELL MAINTAINED BY THE CORPORATION.
FACTORY REBUILT & CNC RETROFIT IN 2014 FOR OVER $1,000,000 USD!

FARREL 313”/ 519” 5-axis CNC vertical boring mill

View of 313” diameter table

View of control and live spindle

CNC VERTICAL BORING MILLS

FARREL 313”/ 519” 5-Axis CNC Vertical Boring Mill with Live Spindle, 2-CNC Vertical Ram Heads, 313” Table Diameter, 519” Maximum Swing, 215” Maximum Height Under Rail, Left Hand Ram with Live Spindle: 16” x 16” Ram Cross Section, 50” Vertical Travel, 30 HP Milling Spindle Motor, 0.01-120 IPM Saddle Feed Rate, #50 Spindle Taper For Milling with Power Draw Bar, 4-Way Tool Block For Turning Operations, 10-450 RPM Live Spindle Speeds, Right Hand Ram For Turning: 13” x 13” Ram Cross Section, 108” Vertical Travel, 0.001-120 IPM Saddle Feed Rate, Table Load Capacity 500 Tons, Table Turning Speeds: 0.15-19.8 RPM, Table Milling Speed: 0.00065-1 RPM, Table Indexing Accuracy +/- 0.003 Degrees, Table Indexing Repeatability +/- 0.001 Degrees, Table Feed Rate: Low Range 0.001-10 IPM, High Range 0.01-120 IPM, 3-Position Rail Adjustment With Riser Blocks, Hydrostatic Table Drive, 300 HP Table Drive Motor, Siemens 840D CNC Controls operated from Right and Left Side of Machine, S/N: 77R2350/77R2352 Note: Table Splits Into 4-Sections and Base Into 2-Sections for Shipping. Mfg. Date 1979.

YANCY Portable Combination Horizontal/Vertical CNC Boring Mill, Equipped With: 144” Dia. & 48” Dia. Hydraulic Rotary Tables, Fanuc CNC Control, Built 1997 (Disassembled)

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE
ASSORTMENT OF LARGE CAPACITY VERTICAL BORING MILLS AVAILABLE!

DOMINION 300”/ 504” vertical boring mill

CRAVEN portable horizontal boring attachment

FARREL 192”/ 202” CNC vertical boring mill

BETTS 144”/ 151” vertical boring mill

DOMINION 300”/ 504” Vertical Boring Mill,
2-Swiveling Vertical Ram Heads, 300” Table Diameter, 504” Swing, 187” Maximum Height Under Cross Rail, 198” Vertical Ram Travel, Additional Swing to 576” & 548” With Columns Set Back, 300 Ton Table Weight Capacity, 3-Position Rail Adjustment With Riser Blocks, Table Speeds: 0.25-6 RPM, Dual Pendant Controls, (2) 125 HP Table Drive Motors, Rebuild Completed in 2014 with New Drive System, New Electrics, All New Wiring, New Lubrication System, New Non-Metallic Bearing Surfaces, New Heidenhain ND 780 Digital Readout System, S/N: E6919 9/902   Note: Table Splits Into 4-Sections and Base Into 2-Sections for Shipping
LARGE & HEAVY CAPACITY FABRICATING MACHINERY AVAILABLE!

HUGH SMITH 3000 TON x 13’ vertical plate bender with PLC control

ALLTRA 2” x 120” Horizontal Gun Drilling Machine, Approx Max Drill Diameter 2”, Speeds: 840 to 1600 RPM, 120” Horizontal Drill Stroke, V-Type Work Rests, Operators Station, Assorted Gun Drills

VERSON 2” x 120” Horizontal Gun Drilling Machine, Approx Max Drill Diameter 2”, Speeds: 840 to 1600 RPM, 120” Horizontal Drill Stroke, V-Type Work Rests, Operators Station, Assorted Gun Drills

WHEELABRATOR COMMANDER combo shot blast/paint booth

450+ AVAILABLE

HUGH SMITH (DEC 2009 REBUILT) 3000 TON X 13’ vertical plate bender with GE FANUC QUICK PANEL VIEW PLC control, 7.4” max plate thickness cap., 45” to 216” inside diameter range, (2) Interchangeable Rolls, 952.5 mm Diameter and 629 mm Diameter, 200 H.P. Motor, upgraded hydraulic power pack, s/n C27120 (NEW ELECTRICAL; NEW HYDRAULICS; GE FANUC PLC CONTROL)

ALLTRA (2008) MG4500 bridge type twin head CNC PLASMA-OXY/FUEL cutting system with BURNY 10NS CNC TOUCHSCREEN control, HYPERTHERM HT4001 plasma power supply, HYPERTHERM chiller, 19’x50’ table, CNC controlled tilt & bevel plasma station, manual push button control tilt & bevel oxy-fuel station, rack & pinion drives, s/n 5643

VERSON bevel head plasma/oxy head CNC cutting system

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION
CNC MACHINING, FABRICATION AND GENERAL PLANT EQUIPMENT AVAILABLE

MORI SEIKI SL-25MC CNC turning center

TAKUMI V15A CNC vertical machining center

OKK MCV 820 CNC vertical machining center

OKK MCH 800 II 4-axis CNC horizontal machining center

SAFOP LEONARD 40-510 engine lathe

MARVEL 81A11PC automatic vertical band saw

PANDJIRIS 150 ton tank turning rolls

Partial view of large capacity tank turning rolls available

TO SCHEDULE AN AUCTION CONTACT 416.962.9600
LARGE OFFERING OF FACTORY SUPPORT EQUIPMENT AVAILABLE!

CLARK CY250 outdoor LPG forklift

CLARK C500-Y70 LP outdoor LPG forklifts

LINDEBERG furnace

BELFAB dust collector

LIFT SYSTEMS self propelled hydraulic lift system

ALLSTEEL 600-14 hydraulic press brake

PEARSON hydraulic shear

DETROIT DIESEL ALLISON DDACE-100 diesel generator

MFG UNKNOWN manual brake

PEXTO rolls

MFG UNKNOWN 4.5” angle bending rolls

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

25,000 LBS CAPACITY

7,000 LBS CAPACITY
HUGE OFFERING OF ROTARY TABLES, ANGLE PLATES & FLOOR PLATES!

10’ dia. variable speed power rotary table

7’ dia. variable speed power rotary table

60” x 60” G&L air lift rotary table

16’ x 32’ x 12” steel portage layout table

16’ x 5’ steel angle plates

14’ x 20” steel angle plates

20’ x 5’ steel angle plates (de-stacked)

16’ x 5’ steel angle plates

48” x 66” steel angle plates

54” x 36” steel angle plates

30” x 50” steel box tables

48” x 48” hydraulic lift sine tables

Partial view of steel setup blocks and angle plates available

Partial view of electro-magnetic chucks & angle plates available

View of machine stands

View of setup blocks

VARIOUS ASSORTMENTS FROM SMALL TO LARGE Capacities AVAILABLE

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com
FOR FURTHER INFORMATION OF SALE, PLEASE VISIT WWW.CORPASSETS.COM

300 TON CAPACITY

METSO electric transfer cart with scale

20 TON

ACA USA digital crane scale

Partial view of self dumping hoppers available

Partial view of LISTA cabinets available

7 TON

CHALLENGER digital crane scale

WALKER BUX BM-25PB crane lifting magnet

Partial view of medium duty pallet racking

(OVER $700K AT COST) QUALITY BRAND NAME TOOLING CONSISTING OF HSS TAPER SHANK DRILLS, REAMERS, TAPS & DIES, CARBIDE INSERT CUTTERS AND FACE MILLS, CARBIDE INSERTS, CARBIDE END MILLS AND MUCH MORE!

AUCKON DETAILS

INSPECTION
Monday, November 16 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

REMOVAL
Small items: Wednesday, November 18 by 5:00 P.M.
Remaining items: Tuesday, December 8 by 5:00 P.M.

PAYMENT
Please visit our website for details at www.corpassets.com
A Buyer’s Premium will apply at this sale.

We Accept
Please visit our website as specific terms and conditions may apply.

TERMS
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AUCTION CONDUCTED BY:

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